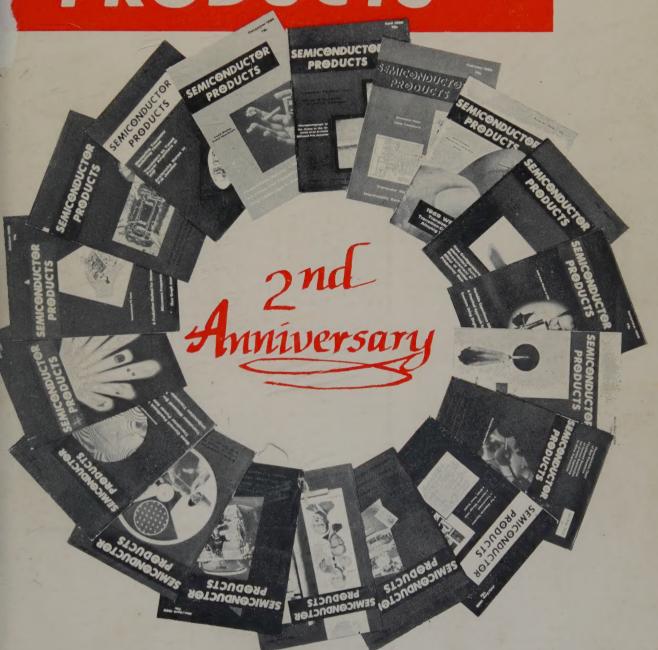
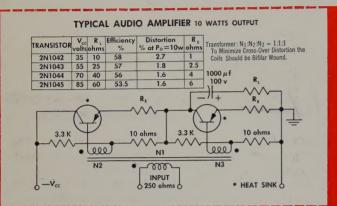
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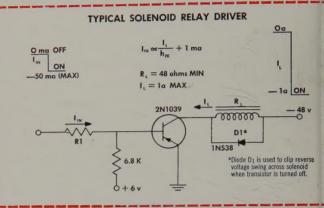
EMICONDUCTOR PRODUCTS

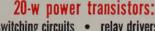


A Review of Parametric Diode Research
60 MC I.F. Amplifier Using Silicon Tetrodes
Silicon Carbide in High Temperature Rectifiers

Your best combination of I_{CBO} - R_{CS} -V-PLUS HIGH BETA ... TI germanium power transistors!







ACTUAL SIZE

switching circuits • relay drivers • audio and pulse amplifiers

TI 2N1042 series alloy-junction transistors **guarantee** 20 w dissipation at 25°C with voltage ratings of -40, -60, -80, and -100 v. You get guaranteed 20-to-60 beta spread at -3 amps and low 0.16 ohm saturation resistance at the -3 amp maximum collector rating.



1.25-w power transistors:

medium speed switching circuits • relay drivers low-power audio and pulse amplifiers

TI 2N1038 series alloy-junction transistor **guarantee** 1.25 w dissipation in moving fre air at 25°C with voltage ratings of -40, -60 -80, and -100 v. **Guaranteed** 20-to-60 bet spread at -1 amp and low 0.2 ohm saturatio resistance assure reliable performance.

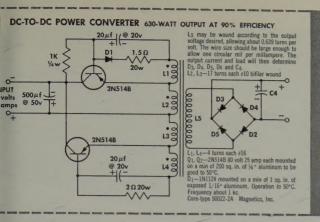
TI GERMANIUM POWER TRANSISTOR CHARACTERISTICS AT 25°C

| | A | Dissipation at 25°C | Max Collector Voltage | Max Collector Current | | h _{FE} | Collector Reverse Current I co | Typical Saturation Resistance Rcs |
|---|--------|---------------------|-----------------------------|-----------------------------|-----------|-----------------|--------------------------------------|-----------------------------------|
| | Туре | Watts | Volts | Amps | min | max | max | Ohms |
| | 2N456 | 50 | -40 | -5 | 10 @ -5a | 50 | −2ma @ −40v | 0.048 |
| | 2N457 | 50 | -60 | -5 | 10 @ -5a | 50 | -2ma @ −60v | 0.048 |
| | 2N458 | 50 | -80 | -5 | 10 @ −5a | 50 | −2ma @ −80v | 0.048 |
| | 2N511 | 80 | -40 | -10 | 10 @ −10a | 30 | -2ma @ -20v | 0.025 |
| | 2N511A | 80 | 60 | -10 | 10 @ −10a | 30 | -2ma @ -30v | 0.025 |
| | 2N511B | 80 | -80 | -10 | 10 @ −10a | 30 | -2ma @ -40v | 0.025 |
| | 2N512 | 80 | -40 | -15 | 10 @ −15a | 30 | -2ma @ -20v | 0.025 |
| | 2N512A | 80 | -60 | -15 | 10 @ −15a | 30 | -2ma @ -30v | 0.025 |
| | 2N512B | 80 | -80 | -15 | 10 @ −15a | 30 | −2ma @ −40v | 0.025 |
| | 2N513 | 80 | -40 | -20 | 10 @ −20a | 30 | -2ma @ -20v | 0.025 |
| - | 2N513A | 80 | -60 | -20 | 10 @ −20a | 30 | -2ma @ -30v | 0.025 |
| | 2N513B | 80 | -80 | -20 | 10 @ -20a | 30 | -2ma @ -40v | 0.025 |
| | 2N514 | 80 | -40 | 25 | 10 @25a | 30 | −2ma @ −20v | 0.025 |
| | 2N514A | 80 | -60 | -25 | 10 @ −25a | 30 | -2ma @ -30v | 0.025 |
| - | 2N514B | 80 | -80 | -25 | 10 @ −25a | 30 | -2ma @ -40v | 0.025 |
| | 2N1021 | 50 | -100 | 5 | 10 @ −5a | 30 | −2ma @ −100v | 0.08 |
| | 2N1022 | 50 | -120 | -5 | 10 @5a | 30 | -2ma @ -120v | 0.08 |
| And the | 2N1038 | 1.25 | -40 | -1 | 20 @ -la | 60 | -125µa @ -20v | 0.2 |
| | 2N1039 | 1.25 | -69 | -1 | 20 @ −1a | 60 | -125µa @ −30v | 0.2 |
| | 2N1040 | 1.25 | -80 | -1 | 20 @ −1a | 60 | -125µa @ -40v | 0.2 |
| 80% | 2N1041 | 1.25 | -100 | -1 | 20 @ −1a | 60 | -125µa @ -50v | 0.2 |
| | 2N1042 | 20 | -40 | -3 | 20 @ -3a | 60 | -125µa @ -20v | 0.16 |
| | 2N1043 | 20 | 60 | -3 | 20 @ -3a | 60 | —125µа @ —20v | 0.16 |
| | 2N1044 | 20 | 80 | 3 | 20 @ —3a | 60 | -125µa @ -40v | |
| | 2N1045 | 20 | -100 | -3 | 20 @ -3a | 60 | -125μa @ -40V -125μa @ -50V | 0.16 |
| District Contract Tourses National Assesser | 2N1046 | 35 | 80 | -3 | 20 @ —3a | 160 | -1ma @ -40v | 0.16 |

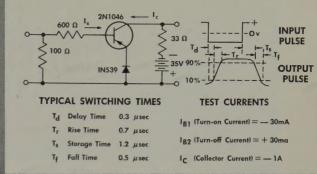
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TEXAS





TYPICAL SWITCHING CHARACTERISTICS



ACTUAL SIZE



10 to 25-amp switchers: high current switching applications

2N511 series alloy-junction transistors **guarantee** collector trents of -10, -15, -20, and -25 amps in -40, -60 and -80 v ratings. All units provide low 0.025 ohm saturation resist-ce and typical switching times at 25°C of 12.5 μ secs (t_{on}) is 8.0 μ secs (t_{off}).

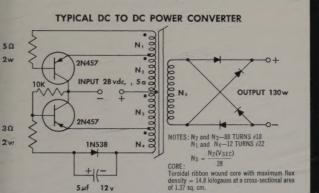
ACTUAL SIZE



high power/high frequency switchers:

computer core drivers • deflection circuits
• light weight converter applications

TI 2N1046 alloy diffused transistors combine high power, high frequency and high voltage performance in a single package. Guaranteed 35-w dissipation, collector breakdown voltage to -80 v, and low 0.75 ohm saturation resistance with 12 mc typical alpha cutoff insure reliable operating characteristics.



TYPICAL 20 WATT AMPLIFIER POWER GAIN = 23 db

TRANSISTOR V_C R₁ EFFICIENCY DISTORTION R₁
2N1021 -80 30 66% 2% 3
2N1022 -100 50 66% 2% 5

Transformer: N₁N₂N₃ = 1:1:1
To Minimize Cross-Over Distortion the Coils Should be Bifliar Wound.

* HEAT SINK

* HEAT SINK

* HEAT SINK

ACTUAL SIZE



high beta power amplifiers:

audio amplifiers •

current switchers • power converters

2N456 series alloy-junction transistors with **guaranteed** w dissipation, **-40**, **-60**, **and -80 BV**_{CBO} ratings and s than 0.048 ohm saturation resistance provide optimum formance characteristics.

ACTUAL SIZE



high voltage power converters

audio • servo • power applications

TI 2N1021 and 2N1022 alloy-junction transistors guarantee maximum operating voltages of -100 v and -120 v respectively, low 0.08 ohm saturation resistance, and typical betas of 60 at -1 amp, 23 at -5 amps. You get guaranteed collector reserve current of -2 ma maximum at full rated voltage.

eck the specifications at left for the unit most suited to your particular requirements.

ISTRUMENTS

CORPORATED

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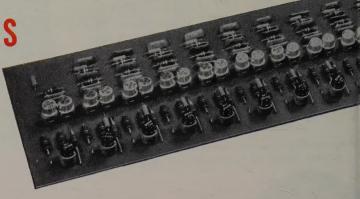
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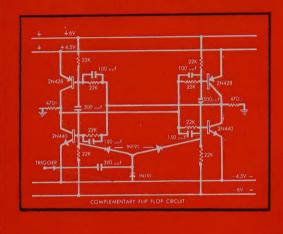
Write on your company letterhead to your nearest TI sales office describing your application for specific details on TI products.

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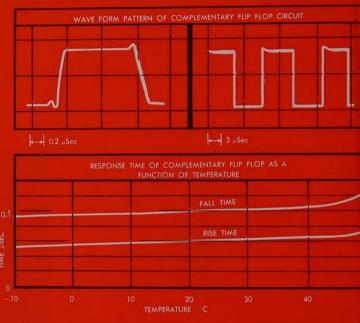
for switches



COMPLEMENTARY FLIP FLOP CIRCUIT

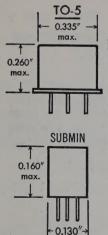


higher efficiency symmetrical wave shape lower output impedance shorter rise and fall times



DESIGNED FOR COMPUTERS . MADE FOR COMPUTERS

Medium Current Switches



GERMANIUM PNP ALLOY - TO-5 CASE

| Туре | VcE Volts | fαb Avg. Mc | HFEI IB = 1MA VCE = 0.25V | HFE2 Min. IB = 10MA VCE = 0.25V | Rise* Time |
|--------|--------------|-------------------|-----------------------------|--|---------------|
| 2N404 | -24 | 12 | _ | _ | _ |
| 2N425 | -20 | 4 | 20-40 | 10 | 1.0 |
| 2N426 | -18 | 6 | 30-60 | 10 | 0.55 |
| 2N427 | -15 | 11 | 40-80 | 15 | 0.44 |
| 2N428 | -12 | 17 | 60 | 20 | 0.33 |
| 2N1017 | -10 | 22 | 80 | 20 | 0.27 |

*Ic = 50MA; $I_{B1} = 5MA$; $R_L = 200\Omega$ $I_{B2} = 5MA$

GERMANIUM NPN ALLOY - TO-5 CASE

| Туре | VcE Volts | fαb Avg. Mc | HFE Min. Ic = 50MA VcE = 1.0V | Ris Tir Av |
|-------|--------------|-------------------|--|------------------|
| 2N438 | 25 | 6 | 20 | 0 |
| 2N439 | 20 | 11 | 30 | 0. |
| 2N440 | 15 | 17 | 40 | 0. |

** $I_{B1}=I_{B2}=I_{MA};\ I_{C}=10MA;\ R_{L}=1K\Omega$

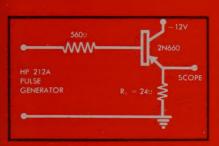
Contact the nearest Raytheon office for data on

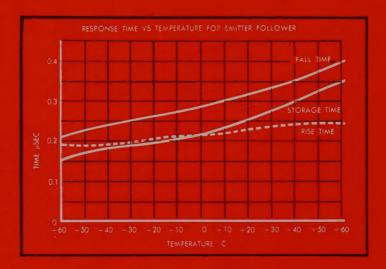
SILICON as well as GERMANIUM Switching Transistors

... the switch is to

RAYTHEON TRANSISTORS

EMITTER FOLLOWER CIRCUIT





TESTED FOR COMPUTERS . DEPENDABLE IN COMPUTERS

High Current Switches

GERMANIUM PNP ALLOY - TO-5 CASE

| Туре | VcE Volts | fαb Avg. Mc | HFEI IB = 1MA VCE = 0.25V | HFE2 Min. IB = 10MA VCE = 0.35V |
|-------|--------------|-------------------|-----------------------------|--|
| 2N658 | -24 | 5 | 25-80 | 15 |
| 2N659 | -20 | 10 | 40-110 | 25 |
| 2N660 | -16 | 15 | 60-150 | 40 |
| 2N661 | -12 | 20 | 80 | 55 |
| 2N662 | -16 | 8 | 30 | 18 |
| | | | | |

Subminiature Switches

GERMANIUM PNP ALLOY - SUBMIN CASE

| Туре | VCE Volts Volts | fαb Avg. Mc | H _{FE1} I _B = 1MA VCE = 0.25V | HFEI Min. IB = 10MA VCE = 0.35V | Rise* Time Max. |
|------|-----------------------|-------------------|--|--|-----------------------|
| CK25 | -20 | 4 | 20-40 | 10 | 1.0 |
| CK26 | -18 | 6 | 30-60 | 10 | 0.55 |
| CK27 | -15 | 11 | 40-80 | 15 | 0.44 |
| CK28 | -12 | 17 | 60 | 20 | 0.33 |

SEMICONDUCTOR DIVISION

RAYTHEON COMPANY

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Measuring resistivity with digital voltmeter at Merck Control Laboratory, Danville, Pa. *MERCK DOPED SINGLE CRYSTAL SILICON—offers doped float zone refined single

of 2 to 10 inches.

IN

PRODUCTION

QUANTITIES

*MERCK DOPED SINGLE CRYSTAL SILICON—offers doped float zone refined single crystals of high quality at low costs. Yields of usable material are reported to be especially high when device diffusion techniques are used with these crystals. Float zone single crystals doped either "p" or "n" type with resistivities from 0.1 to 300 ohm cm. any range plus or minus 25% with high lifetimes, available in diameters of 19 to 21 mm., and random lengths

NOTE: Doped single crystals float zone refined in other diameters, resistivities, or lifetimes not listed above can be furnished as specials.

MERCK HIGH RESISTIVITY "P" TYPE SINGLE CRYSTAL SILICON—offers float zone refined single crystals of a quality unobtainable by other methods. Available with minimum resistivity of 1000 ohm cm. "p" type and a minimum lifetime of 200 microseconds, diameter 19 to 21 mm., random lengths 2 to 10 inches.

MERCK POLYCRYSTALLINE BILLETS—have not previously been melted in quartz, so that no contamination from this source is possible. Merck guarantees that single crystals drawn from these billets will yield resistivities over 50 ohm cm. for "n" type material and over 100 ohm cm. for "p" type material. Merck silicon billets give clean melts with no dross or oxides.

MERCK POLYCRYSTALLINE RODS—are ready for zone melting as received . . . are ideal for users with float zone melting equipment. Merck polycrystalline rods are available in lengths of $8\frac{1}{2}$ to $10\frac{1}{2}$ inches and in diameters of 18 to 20 mm. Smaller diameters can be furnished on special order. In float zone refining one can obtain from this material single crystals with a minimum resistivity of 1000 ohm cm. "p" type with minimum lifetime of 200 microseconds or the material can be doped by user to his specifications. *NOIE: Extended resistivity range.

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SANFORD R. COWAN, Publisher

January 1960 Vol. 3 No. 1

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Front Cover

SEMICONDUCTOR PRODUCTS is published monthly by Cowan Publishing Corp. Executive and Editorial Offices: 300 West 43rd Street, New York 36, N. Y. Telephone, J. Idson 2-4460. Subscription price: \$6.00 for 12 issues in the United States, U. S. Possessions, APO, FPO, Canada and Mexico, \$8.00 for 12 issues. All others: 12 issues \$10.00. Single Copy 75c. Accepted as controlled circulation publication at Bristol, Conn. Copyright 1960 by Cowan Publishing Corp.

2nd Anniversary of SEMICONDUCTOR PRODUCTS magazine.

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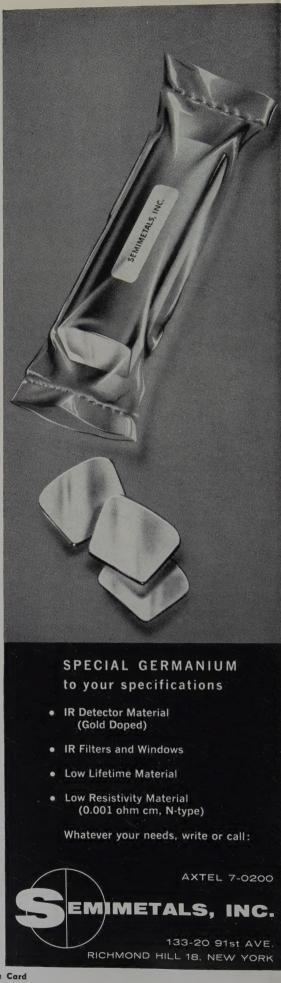
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2N706

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1N645 1N646 1N647 1N648 1N649

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For immediate delivery of these Hughes diodes write, wire or phone the Hughes distributor or Semiconductor Division Sales Office nearest you...or write Hughes Semiconductor Division, Marketing Dept., Newport Beach, California.

Specifications

| Туре | Max. Working Voltage | Min. Forward Current @ specified voltage* | Max. Reverse Current at working voltage* (μΑ) | DC Current lo (μΑ) |
|-------|-------------------------|--|---|-----------------------|
| 1N645 | 225V | 400 mA @ 1.0V | .2 | 400 |
| 1N646 | 300V | 400 mA @ 1.0V | .2 | 400 |
| 1N647 | 400V | 400 mA @ 1.0V | .2 | 400 |
| 1N648 | 500V | 400 mA @ 1.0V | .2 | 400 |
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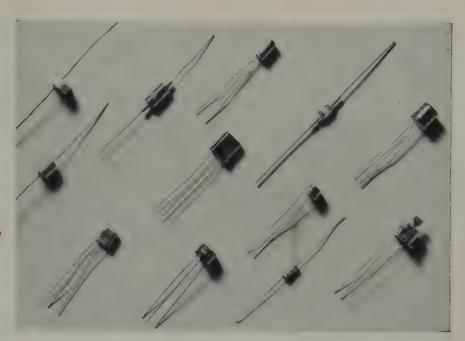
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or etching

nd washing

emiconductors...



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pecial, new B&A "Electronic-Grade" H_2O_2 , 30% and 30% "stabilized"—with its stringent pH specifications—reduces variations in rate of etch . . . cuts own rejects and improves quality control in the production of semiconductors.

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hese tight specifications provide still better control

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Remember... for the purest hydrogen peroxide available ... as well as for the highest quality in other electronic chemicals... specify B&A!

Check these stringent specifications

| m ₂ U ₂ m.w. 34.02 |
|--|
| MEETS A. C. S. SPECIFICATIONS |
| Assay (H ₂ O ₂) |
| рн2.5-3.5 |
| MAXIMUM LIMITS OF IMPURITIES |
| Residue after Evaporation0.002% |
| Free Acid (As H ₂ SO ₄) |
| Chloride (CI)0.0005% |
| Nitrate (NO ₃)0.0005% |
| Phosphate (PO ₄) |
| Sulfate (SO ₄) |
| Ammonium (NH ₄)0.0005% |
| Heavy Metals (as Pb)0.0001% |

| Iron (Fe) | 0.00005% |
|--|--------------------------|
| HYDROGEN PEROXIDE, 30% | CODE 2775 |
| H ₂ O ₂ Assay (H ₂ O ₂) | M.W. 34.02 29.0-32.0% |
| MAXIMUM LIMITS OF IM | PURITIES |

| | MAXIN | MUN | LIM | ľ | TS | (|)F | 1 | IM | P | U | R | IT | Ш | ES | |
|----------|-------|-----|------|----|----|-----|----|---|-----|---|---|-----|----|---|-----|--------|
| Residue | after | Eva | рога | 31 | ic | n | | | | ٠ | | | | | | .0.039 |
| Free Ac | | | | | | | | | | | | | | | | |
| Chloride | | | | | | | | | | | | | | | | |
| Phospha | | | | | | | | | | | | | | | | |
| Sulfate | | | | | | | | | | | | | | | | |
| Heavy I | | | | | | | | | | | | | | | | |
| Iron (Fe |) | | | | | , a | 0 | 0 | 0 0 | ٥ | | 0 0 | ۰ | ۰ | 0.0 | 000059 |
| | | | | | | | | | | | | | | | | |

| HYDROGEN H ₂ O ₂ | PEROXIDE, | 3% SO | .CODE 2773 M.W. 34.02 |
|---|------------------|-------|--------------------------|
| Assay (H ₂ | 0 ₂) | | 3.0-3.5% |

MAXIMUM LIMITS OF IMPURITIES

| Residue after Evaporation | .020% |
|---|-------|
| Free Acid (as H ₂ SO ₄)0 | .010% |
| Chloride (Ci) | 0005% |
| Nitrogen Compounds (as N)0 | .005% |
| Phosphate (PO ₄)0 | .003% |
| Sulfate (SO ₄)0 | .005% |
| Arsenic (As) | 0001% |
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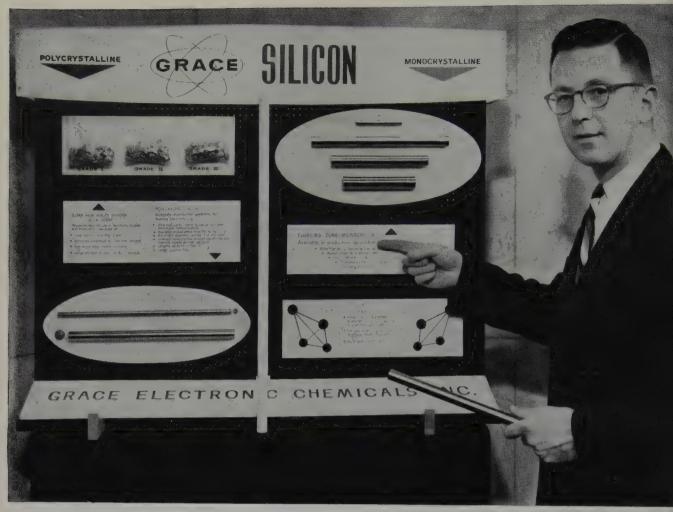
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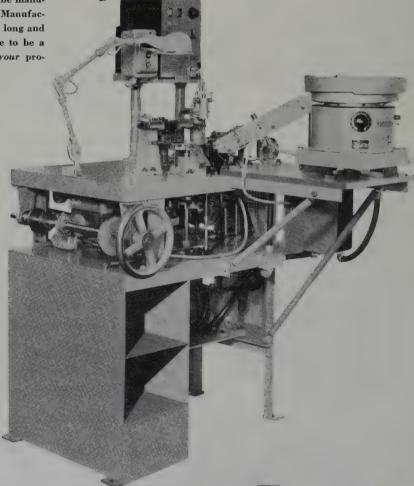
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Editorial . . .

Semiconductor Photoelectric Cells

The use of photoelectric cells of semiconductor material antidates the development of the transistor; in fact certain effects, such as the photovoltaic effect of rectifying contacts, were discovered during the last century (see Adams and Day, "The Action of Light of Selenium," Proc. Royal Soc. 1877). However, the art has made great progress in recent years, partly because of the discovery of p-n junctions, and partly because of the availability of novel semiconductor materials. Although the primary effect on which such devices are based is the photoelectric effect, i.e. the ionization produced by photon impact, secondary phenomena, such as the photoconductive and the photovoltaic phenomenon are often utilized.

The photoconductive effect is based on the change of conductivity produced by the liberated carriers. The devices are formed with very thin films, bridging the gap between metal electrodes, so that the conductivity change is a large percentage of the total conductivity. The maximum frequency of response is limited by the minority

carrier lifetime and is of the order of 5 kc.

When the carriers are generated within the vicinity of a p-n junction biased in reverse, all of the liberated carriers can be collected and the yield electron-photon approaches unity. Furthermore, if the p-n junction is part of a transistor, current multiplication in the latter may be used to increase the yield to about 25 times. The frequency response of these devices is also larger, because of the larger electric fields existing in the barrier region of a p-n junction; in practice, cutoff frequencies of the order of 200 kc are obtained.

When the p-n junction is left unbiased and with open circuit, an emf is generated, which produces a difference of potential of about 0.5 volts in a silicon unit. This may be utilized for direct reading of the light intensity or for power production in a load. For example the so-called solar cell is capable of a power conversion efficiency up to about 8%. The applications of the latter device in terrestrial and extra-terrestrial locations are well known.

Other important applications of the photoelectric cells are found in the field of radiation detectors. In this case the two important types of realizations are the image orthicon and the vidicon. The first device uses a photoemissive cathode the output of which is multiplied electronically and made to produce an electrostatic image on a screen, which is read by a scanning electron beam. The second device uses a photoconductive active element, whose surface voltage distribution varies with the light

intensity, and which is read again by a scanning electron beam.

Finally it is known that a semiconductor which is transparent to infrared radiation may be made partially opaque to it if scanned with an electron beam. The latter is absorbed in direct relation to the intensity of the infrared image. Such a phenomenon may then be utilized to read out infrared images.

Correction

We wish to call attention to our December 1959 issue cover photograph and its explanation on page 5 under the heading "Front Cover," which reads "Printed micro-circuit process developed by James R. Nall and his coworkers of Fairchild Semiconductor Corp., etc., etc." This portion of the descriptive paragraph was an error on our part, and the following facts are submitted as a means of clarification to our readers and to give proper credit to those involved. These micro-circuits in the field of microminiaturiation came into being in 1957 with work carried on at the Diamond Ordnance Fuze Laboratories in Washington. Completed in late 1957, this item was a successful entry in, and received the top award at the first National Microminiaturization Award Dinner sponsored by Miniature Precision Bearings Corp. for the year 1958. A basic patent was awarded the Department of the Army under the names of Dr. Jay Lathrop and Mr. James R. Nall (then employees at DOFL.) This past fall Dr. Lathrop, now at Texas Instruments Inc., and Mr. Nall, together with three other DOFL employees received a total cash award of twenty-five thousand dollars for this development (each received five thousand dollars) representing the highest cash award possible under the Army system. The other members of the award winning team were Mrs. Edith Davies Olson, Mr. Norman Doctor and Mr. Thomas Prugh. Mr. Prugh is now with the National Security Agency. Mr. Nall joined Fairchild Semiconductor Corp. last summer and his return to Washington was requested to participate in the award ceremony held in the Pentagon only a month or two after his departure from government service. Fairchild Semiconductor Corp., in addition to manufacturing these micro-circuits, is engaged in extensive research in the micro-miniaturization field.

Staff Changes

We regretfully announce the resignation of Dr. John Dropkin from our staff of Advisory Editors. The pressure of other activities has necessitated this action on his part. At the same time, we are pleased to welcome Charles D. Simmons to our staff of Advisory Editors.

Samuel L. Marshall

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BOOK REVIEWS . . .

TITLE: Modern Transistor Circuits

AUTHOR: John A. Carroll, Editor

PUBLISHER: McGraw-Hill 1959

Modern Transistor Circuits is another of the McGraw-Hill comprehensive collections of circuits, articles and nomographs originally published in Electronics magazine.

As in other books of this series, the material is categorically arranged in terms of circuit types and circuit applications. There are seventeen classifications.

The early chapters deal with the design of transistor amplifiers. There are collections of h-matrix parameters and conversion formulae in addition to several very useful nomographs for thermal stability. Several unusual designs utilizing melt-back tetrode transistors are discussed together with typical circuitry for more familiar units.

Other sections of the book deal with the design and development of various types of transistor oscillators, power supplies and associated equipment. Chapter V is a very interesting review of pulse circuitry. Several useful designs for multivibrators and high speed flip-flops are clearly developed and final circuits are shown. An interesting adjunct to this chapter may be found in Chapters XVI and XVII which deal with computer cir-cuit design and computer auxiliary equipment.

The balance of the book covers a wide variety of topics. Scientific and medical instruments, industrial detection circuits, test instruments and industrial control circuits are but a few of the categories.

A book of the type of Modern Transistor Circuits fills a definite void between the research engineer and the "hard-ware" design engineer. The book presents the end results of many development projects, saving much time and effort for the circuit designer capable of adapting the material to his own needs.

TITLE: Transistors in Radio, Television and Electronics 2nd Edition

AUTHOR: Milton S. Kiver

PUBLISHER: McGraw-Hill 1959

Transistors in Radio, Television and Electronics is a complete revision of an earlier edition which indicates the remarkable growth of transistor electronics. To the uninitiated engineer this book is excellent first introduction. It is perhaps a better book for the advanced technician interested in obtaining a working knowledge of transistors.

Chapter I is a mathematics-free introduction to the modern electron theory. The presentation is exceptionally clear although not detailed. Chapters II and III elaborate upon atomic structure and develop the crystal lattice structure approach. Some very excellent illustrations do much to clarify the presentation. Point-contact and junction transistors are discussed and typical characteristics, curves, and design data are presented.

The balance of the book is devoted to

e various uses of the transistor. Introduces the transistor as an ar and immediately presents reuits to illustrate configuration at reading it would seem that the ent of amplifier design is inal to the ent of amplifier design is inal to the ent of amplifier design in the last mapter XII after Chapter IV tency is removed. Chapter XII illent description of practical the plifier design and deals we oper selection of operating pointinguration, gain, parameter could methods.

Returning to Chapters V through book covers a large range of on circuits, most of which have been published. Althrounted value to the design engineruits are adequately descritory many typical commercianches. The remaining chapter we transistor developments and series of experiments with that will undoubtedly be of vassroom work.

Transistors in Radio, Televis ectronics is a well-written per field, for those who wish entry, clear introduction to the raths book has much to recommend.

ITLE: Radio Engineering Handl

UTHORS: Prepared by a staff alists—Edited by Keith Henney

UBLISHER: McGraw-Hill 1959

Radio Engineering Handboo dition, is a massive 1800 page, ersion of its predecessors.

The book is divided into twe tapters dealing with almost everable phase of electronics. The properties on the usual topics of complifiers, receivers, transmitters and combined with chapters iniliar topics i.e. fascimile, avia onics, loudspeakers and room

nd telephony.

The value of the handbool ediately apparent in the excell ent of material. The chapter equency amplifiers is a good edis. Here many current circuite Ultralinear Williamson, Elirclotron and McIntosh are not reviewed in unusual departrol circuits, by Baxandall and losser types are covered anner. The chapter on transcher exampe of concise present configuration is disquations for operation and inversions are carefully tabuost useful form.

Radio Engineering Handb

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A Review Of Parametric Diode Research

G. C. MESSENGER*

A number of approaches have been considered to obtain variable-capacitance diodes having a high cut-off frequency. These include finding the best material, using the optimum contact geometry, obtaining the best impurity doping gradient and choosing a good package. Several III-V intermetallic compounds have been evaluated in addition to germanium and silicon. Gallium arsenide seems to be the best material presently available for parametric diodes. It maintains high mobility and high breakdown voltage even at very high impurity doping levels. At low microwave frequencies, area contacts can be used, but at higher microwave frequencies, point contact diodes will be required. Over the entire frequency spectrum, the microetch structure produces advantages†. The homogenous base junctions have a larger capacitance variation than do the graded base types, so that as far as an impurity gradient is concerned, it does not seem necessary, especially if a thin base is used. There are three requirements for the microwave package. It must have a low shunt capacitance and a low series inductance and it must be mechanically designed to fit waveguide or coaxial structures.

THE USE OF the variable-capacitance characteristic of microwave diodes to get frequency conversion and amplification has received renewed interest. Experimentally, the effect is derived from the fact that a good *p-n* junction in the reverse bias condition is a high Q capacitance over a very wide frequency range. Recent literature has provided a good theoretical basis for utilizing these devices in electronic circuits. [11.2.3]

This article will confine itself to a discussion of the design problem posed by the variable-capacitance diode for applications at microwave frequencies. It has been shown^[3] that the cut-off frequency is a figure of merit for these diodes. This is the same figure of merit which had previously been used for microwave mixer diodes^[4] and provides a good analytical starting point. In addition, a variable-capacitance diode is required to have a high back resistance and, for most applications, a breakdown voltage of about 10 volts minimum.

Variable Capacitance Design

A. Material

The first problem which should be solved is which semiconductor should be used. This is best decided by using the figure of merit and subsequently checking to be sure that the desiderata of high back resistance and reasonable breakdown voltage are met. A large number of materials have been considered, but only four are of sufficient interest to be concerned with here. They are germanium, silicon, gallium arse-

nide, and indium antimonide. The figure of merit used here is given by the cut-off frequency, f_c :

$$f_c = \frac{1}{2\pi R_s C_o} \tag{1}$$

where R_s denotes series resistance of the diode, and C_o the capacitance of the diode excluding the diode package, at zero volts across the diode. This figure of merit for a homogeneous base material in terms of material parameters becomes:

$$f_c \propto N^{1/2}b/\epsilon^{1/2} \tag{2}$$

where ε is the relative dielectric constant, N is the carrier concentration, and b is the carrier mobility. Assuming 100-percent ionization of impurities, N is also the impurity concentration. Jenny^[6] has shown that the figure of merit for gallium arsenide should have been, perhaps $1\frac{1}{2}$ times higher than for germanium. Recent measurements indicate that it may actually be more than twice as high as in germanium.

Figure 1 shows a comparison between measured values for b and $N^{1/2}$ $b/\epsilon^{1/2}$ for silicon, germanium, and gallium arsenide at a value of $N=10^{18}$ cm⁻³.

Thus gallium arsenide now looks better than earlier theoretical work seems to have indicated.

Indium antimonide, despite its high mobility, will only be feasible if cooled, and then only if its leakage resistance can be made very high.

The other necessary properties for variable-capacitance diodes—high back resistance and high break-

^{*}Hughes Aircraft Company, Hughes Semiconductors, Newport Beach, California.

 $[\]dagger$ G. C. Messenger, "New Concepts in Microwave Mixer Diodes," Proc.~IRE,~46,~No.~6,~pp.~1116-1121~(June~1958) .

down voltage—are also found in gallium arsenide. Thus, the following experimental evidence, Fig. 2, was obtained by comparing point contact diodes made on material with a carrier density of $\approx 10^{18}~{\rm cm}^{-3}$.

B. Geometry

The next major design consideration is the geometry of the contact structure. To begin with, at the present state of the art of area-contact technology, contact diameters of a minimum of about 1 mil are possible; whereas, the corresponding frontier for point contact technology is found to be contact diameters of 0.2 mil. Thus, reduction in junction capacity of more than an order of magnitude will be possible by changing from area-contact to point contact technology. Therefore, to go substantially above some cut-off frequency, perhaps about 200 kmc, it will be necessary to employ point contact techniques.

At the present state of the art, point contact devices have much lower values of back resistance than area contact devices. This is a serious limitation for variable-capacitance devices. The only exception to this limitation, so far, has been some very promising results with point contact gallium-arsenide diodes.

The thickness of a semiconductor blank is a serious limitation on device performance, because the series resistance R_s is a monotonically increasing function of blank thickness. But on the other hand, "microetch" technology^[4] makes it possible to realize membrane thickness of as little as 0.02 mil at the present state of the art.

It is therefore possible, with microetch technology, to provide sufficient semiconductor material for the depletion region only and eliminate completely the base region of the diode. This is very desirable since the base region can only have a harmful effect proportional to its size or to the series resistance which it introduces. The ideal parametric diode is thus seen to have a rectifying contact to one side of the depletion region and an ohmic contact to the other side of the depletion region with the base completely eliminated.

This microtech technology can be used even in conjunction with point contacts to further reduce the values of R_s . Fig. 3 shows the microetch structure

Carrier Mobility Figure of Merit $N^{1/2}b/\epsilon^{1/2}$ (cm^{1/2}volt-sec) Material (cm²/volt-sec) P-Silicon 170 1.5×10^{10} N-Silicon 1000 8.5×10^{10} P-Germanium 1500 1.1×10^{11} N-Germanium 2000 1.5×10^{11} N-Gallium Arsenide 3500 3.5×10^{11}

Fig. 1. Figure of Merit for Several Ingots of Microwave
Diode Materials

used with germanium point contact diodes.

Again, as the blank thickness is reduced to very small dimensions, the back resistance begins to drop. One effect causing the drop is the high generation of hole-electron pairs at the back surface.^[7] However, a complete analysis has not been undertaken.

C. Impurity Distribution

Here a complete treatment has not been attempted because the design problems have not been solved completely. Rather, several ideas are presented to indicate the present status. In a homogeneous structure, the effective electrical base width determines the spreading resistance, and this can be controlled by adjusting the reverse bias on the diode.

If operating voltage range becomes a problem, the use of a gradient may permit a useful decoupling of the diode junction and base, just as grading a transistor base decouples the emitter and collector.

The impurity distribution in the depletion region need not be restricted to constant, linear, error function exponential, but may take more esoteric forms such as the high density center and low density edge distribution recently proposed for transistor base regions.^[8]

As far as the C versus V characteristic is concerned, the square root law, which is characteristic of the junction on homogeneous material, is probably more desirable than the smaller variation with voltage which one gets from the graded junction.

Further, for some applications, such as harmonic generation, it is probably beneficial to have a high breakdown voltage and a larger variation of capacitance with voltage, whereas for other applications, such as amplification a much smaller breakdown voltage and capacitance variation may be beneficial.

Until the relative importance of the *C* versus *V* characteristic, the magnitude of the required voltage drive, and the desirable operation impedance levels become more standardized, it will be well to look at every available design possibility. It certainly should be possible to make good, reproducible, variable-capacitance diodes in homogeneous-base material and thus would be in keeping with the old maxim, "Learn to walk before you try to learn to run."

| Material | Breakdown Voltage V _B (Volts) | Back Resistance R _B |
|--------------------|---|--------------------------------------|
| N-Germanium | 1-2 | 50-100 kilohms |
| P-Silicon | 2-4 | 50-200 kilohms |
| N-Gallium Arsenide | 6-10 | 0.25-2 megohms |

Fig. 2. Comparison of Back Characteristics for Silicon, Germanium and Gallium Arsenide Point Contact Diodes

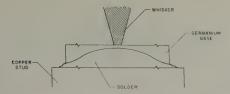


Fig. 3-Microetch point-contact diode structure.

D. Package

The last problem concerns the package. It must have a low value of capacitance and a low value of inductance and must be a mechanically rigid structure for use in waveguide or coaxial circuits. The use of special whisker contact techniques to minimize lead inductances will be required for broadband circuits.

There are several good packages available. A proposed package is shown in Fig. 4, having a very small capacitance and inductance, and having a symmetrical feature for easy reversibility in microwave circuits. A slimmed-down version could be made having even lower capacitance and inductance. This package could be used in either waveguide or stripline circuits.

Conclusion

The best material on the horizon for use as a variable-capacitance diode is gallium arsenide. Its superiority over germanium and silicon comes from its higher values of carrier mobility, diode-breakdown voltage, and diode back resistance—even at high doping levels.

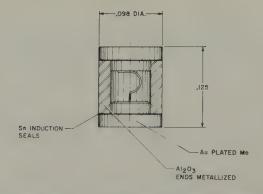


Fig. 4—Proposed microwave diode package which could be used in stripline or in waveguide circuits.

The best geometry for diodes with a cut-off frequency below about $200\ kmc$ will probably be an area junction on a microetch base. The best geometry above about $200\ kmc$ will probably be a point contact on a microetch base. This structure reduces to the depletion region itself and reduces the design problem to the design of the depletion region.

The question of whether to use graded base material or homogeneous base materials will not be decided until a more detailed knowledge of the required diode characteristics is obtained. Homogeneous base diodes are quite capable of operating as good parametric diodes.

Special microwave packages are required to minimize capacitance and inductance and to provide strong mechanical housings for accurate positioning in microwave and coaxial circuitry.

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60-MC I-F Amplifier Using Silicon Tetrodes

GLENN E. PENISTEN*

DONALD B. HALL*

This article describes the design of a high-gain, wide-band 60 mc i-f amplifier suitable for use in radar and missile systems. The circuit possesses the advantages of small size and weight gained by transistorization. The transistors used, 3N35 silicon tetrodes, permit a design for high-temperature operation. Interchangeability of transistors is good and the design is representative of what may be accomplished with today's design techniques applied to high-frequency transistors. The design makes use of the capabilities of the silicon tetrode to obtain a compact, high-performance amplifier of wide potential usage.

ompact, high-performance, intermediate-frequency amplifiers are widely used in radar and missile applications. The advantages in size and weight reduction to be gained by transistorization of these circuits are many. However, until recently, the attractiveness of this approach has been limited by low gain, poor interchangeability, and lack of environmental ruggedness.

Recent developments in silicon transistors have provided devices which overcome these objections and thus make practical the design of high-gain, wideband *i-f* amplifiers. This article describes one such design which is representative of the capabilities of these devices.

Design Specifications

A set of design specifications was chosen to represent what might be used in a reconnaissance-type radar. Other applications could use the same design technique applied here. The detailed specifications are outlined in Table I.

TABLE I

| Minimum Gain | 100 db |
|------------------------|---|
| Maximum Gain Variation | $\pm 5 \ db \ \text{from } -55^{\circ}\text{C}$ |
| | to +85°C |
| Center Frequency | 60 mc |
| Bandwidth | 20 mc at 3 db down |

Silicon Tetrode Transistor

The design made use of a 3N35 silicon tetrode transistor. This device has been designed as a high-frequency amplifier, having a typical gain of $20\ db$ at

environment. Designed for future production.

*Texas Instruments Incorporated, Dallas, Texas

70 mc. This high gain makes possible a 60-mc i-f amplifier of high performance using silicon transistors with their excellent high-temperature characteristics.

The high-frequency performance of the 3N35 is obtained by several means. The first is the use of a graded base-layer impurity distribution to increase the high-frequency performance of the basic grown structure. This is accomplished through the grown-diffused process.^[1] Use of the tetrode structure^[2] further enhances the high-frequency characteristics of the device, giving performance heretofore unobtainable in a production-type silicon transistor.

The design philosophy, physical construction, gain characterization, and electrical testing of the 3N35 have been covered at length by Earhart and Brower^[3] to which the reader is referred for more detailed information. Other papers have discussed the electrical characteristics and some applications of the silicon tetrode.^{[4] [5]}

Interstage Networks

After selection of a device suitable for the application at hand, an interstage network must be designed to provide the necessary bandwidth. Inevitably, compromises must be made between stability, bandwidth. and coupling loss. An additional factor to be considered is the bilateral nature of the transistor when used as an amplifier. The effects of this characteristic are more pronounced at high frequencies and are important in the choice of circuitry. This bilateral nature of the transistor may not necessarily be a cause of possible instability. For instance, four-terminal measurements show the 3N35 to be unconditionally stable above about 50 mc in the common-emitter connection. However, the bilateral characteristics may complicate tuning of the transformers because each stage interacts with the preceding and following stages.

One method of overcoming these difficulties is the use of neutralization. Neutralization or unilateralization makes each stage essentially independent of the others, but requires more complicated circuitry. To effectively obtain neutralization over a wide bandwidth, such as used in this design, requires a rather complicated network and even then involves a considerable amount of trial and error to ensure good performance.

Another approach to the problem is mismatch between stages. Since, as was mentioned previously, the 3N35 is stable at the frequencies used in this amplifier, stability is not the major consideration. Providing appropriate mismatch in the interstage coupling networks, reduces to a minimum the variations due to parameter differences between production units. Previous designs at 30 mc using similar techniques have included a 5:1 mismatch. This mismatch ratio sacrifices about 2.55 db in gain but experience has shown it to be sufficient for minimizing unit-to-unit variations.

Several designs were investigated in efforts to obtain a coupling network that was easy to construct and which gave the desired performance. A design using staggered doubles was attempted first. The design of such circuits is covered by Valley and Wallman. [6] Measurements had previously been made on a number of units. The quantities measured were the equivalent parallel input resistance (R_{iep}) and capacitance (C_{iep}) , and the equivalent parallel output resistance (R_{oep}) and capacitance (C_{oep}) . These measurements may be easily made on a Boonton RX meter using suitable jigs. Each measurement, either input or output is made with the other pair of terminals short circuited for signal frequencies. These measurements were used in the initial calculations.

| (R_{oep}) | Parallel Output Resistance 6 | .26 | $\mathbf K$ ohn |
|-------------|-------------------------------|-----|-----------------|
| (C_{oep}) | Parallel Output Capacitance 1 | 7. | μμf |
| (R_{iep}) | Parallel Input Resistance | .2 | ohm |
| (Cion) | Parallel Input Capacitance 29 | 0.6 | uuf |

It should be emphasized that the results obtained from these measurements do not give the exact values of impedances which will appear in the circuit, but they do allow simple measurements which give good results in practice.

The values of these parameters which were measured are tabulated in Table II below:

TABLE H

| | Minimum | Typical | Maximum |
|-----------|---------|---------|---------|
| R_{ocp} | 3.5 K | 5.0 K | 8.0 K |
| Corp | 1.5 | 2.0 | 3.0 |
| R_{iep} | 100 | 200 | 400 |
| Ciep | 12 | 30 | 50 |

When the calculated networks were constructed it was found that the secondary of the interstage transformer resulted with the input capacity of the following stage within the pass-band of the amplifier. This

gave a double-tuned effect, which was undesirable. In narrow band designs, this problem would not be present. No combination of transformer constants was found which would eliminate this difficulty. Because of this difficulty, it was decided to go to double-tuned interstages.

The coupling method chosen was transitionally-coupled, double-tuned interstages. The design of these networks is treated extensively in a report by Lawson and Stone. [7] Preliminary calculations revealed that such a design would provide approximately the 5:1 mismatch previously mentioned. The calculations for obtaining the transformer constants are outlined in the Appendix. The symbols used are those in the Lawson and Stone report. The values of transformer constants obtained are shown in Table III.

TABLE III

| Primary Inductance | $1.365~\mu h$ |
|-------------------------|----------------|
| Secondary Inductance | $0.2475~\mu h$ |
| Coefficient of Coupling | 0.43 |

Description of Single-Stage

Figure 1 shows a single stage of the eight-stage amplifier. All stages are identical except for the input and output stages whose transformers may be designed for the appropriate driving and load resistances, respectively.

The proper biasing of the stage is important to ensure optimum gain and interchangeability of units. Measurements made on large quantities of 3N35 units show that this device has optimum gain characteristics at an operating point of $V_{CE}=20$ volts, $I_E=-1.3\ ma$, and $I_{B2}=-0.1\ ma$. To ensure adequate bias circuit performance from unit to unit under conditions of large ambient temperature variations, a two-battery circuit was employed. The negative supply was made 20 volts thereby providing a symmetrical arrangement. Each transistor is biased common base even though the r-f circuitry is common emitter. The large resistors in the emitter and base-two leads assure that the currents in these elements will remain constant. These resistors are bypassed for signal fre-

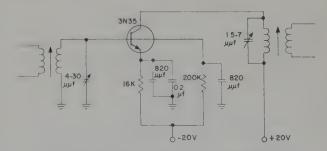


Fig. 1—One stage of the amplifier.

quencies by appropriate capacitors. An additional 0.2 µf capacitor helps ensure that the bias point will remain constant with a pulsed input signal. Decoupling is accomplished by the chokes and bypass

coupling is accomplished by the chokes and bypass capacitors shown in the complete amplifier schematic.

The r-f circuitry is straightforward. Trimmer capacitors tune both sides of the transformer; a 4-30 $\mu\mu f$ unit at the input to the transistor and a 1.5 to 7 $\mu\mu f$ in the collector circuit. The actual alignment of the amplifier will be described later.

Eight-Stage Amplifier

Figure 2 is a schematic of the entire amplifier. As previously mentioned, the input and output transformers depend on source impedance and load impedance, respectively. Table IV indicates the results obtained.

TABLE IV

| Gain | 105 db |
|------------------------|---|
| Bandwidth | 20 mc |
| Center Frequency | 60 mc |
| Gain Variation to 85°C | -8 db (See following discussion on temperature performance) |

The final amplifier, when tested, exhibited a lack of any type of regeneration. The test results closely followed the performance expected from preliminary calculations. This lack of regeneration is due partly to the low impedance levels present in the circuit but primarily to impedance mismatch between stages. The ordinary considerations in the layout and packaging of high-frequency circuits apply to this design. The final form of the amplifier used a cover plate, but no evidence of instability could be detected without it.

The high temperature performance of the amplifier is shown in Table V. It should be pointed out that, in this design, the transistor is **not** the temperaturelimiting item. By proper techniques, the change in

TABLE V

| Temperature (°C) | Gain (db) |
|------------------|-----------|
| 25 | 105 |
| 56 | 104 |
| 66 | 102 |
| 71 | 101 |
| 75 | 100.5 |
| 77 | 100.0 |
| 80 | 99.5 |
| 83 | 97 |
| 85 | 97 |

gain at temperature extremes may be compensated for. One such technique is the use of a stage whose gain is purposely made a function of temperature to compensate for the gain change of the remaining stages.

Previous experience with other amplifier designs has shown that the gain tends to increase as the temperature is lowered. The corrective techniques mentioned above also would be of value at the lower temperatures.

The agc problems associated with this amplifier were not investigated extensively. Previous experience has shown that applying agc to the emitter and base-two provides the best characteristics with respect to center-frequency and bandwidth changes. With the agc arrangement shown in Fig. 3 applied to the first three stages, about $60\ db$ of control was obtained with negligible change in bandwidth.

Alignment

The problems of alignment are particularly important in an amplifier designed for possible production. To facilitate this alignment, the demodulator probe shown in Fig. 4 was constructed. It consists of a resistor and a capacitor that simulate the input to the stage following the one to be tuned, plus a diode for demodulating the signal. The demodulated signal may be viewed on a high-gain, low-frequency oscilloscope. The probe has low strap capacitances and a flat frequency response so that the circuit under alignment

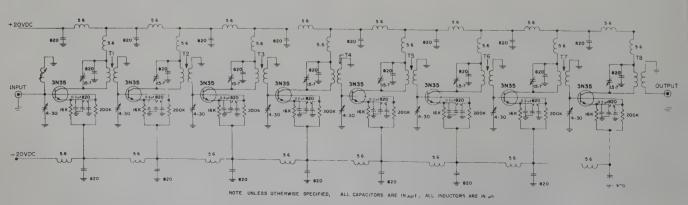


Fig. 2—Schematic of the 60 megacycle i.f. amplifier.

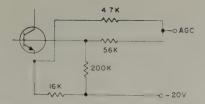


Fig. 3-Automatic gain control circuit.

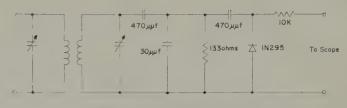


Fig. 4—Demodulator probe.

will not be detuned by the probe. All measurements were made on the low-impedance side of the transformers.

The testing was done using a sweep generator. This method permits the effect of minor adjustments to be evaluated rapidly and is recommended for any wideband amplifier work. The effects of regeneration show up on this test as spikes and unexplained lobes in the passband.

The demodulator probe may be used in a step-bystep alignment. The first stage may be tuned with the demodulator probe substituted for the input circuit of the second stage. As each stage is added, the probe is moved and only a slight retouching of tuning will be necessary. Using this method of alignment, it becomes simple to tune-up the entire eight-stage amplifier in a short time.

Test Set-Up

The test set-up used in the design of the amplifier is shown in Fig. 5. The importance of maintaining proper test conditions cannot be overemphasized. All equipment is grounded to a large copper sheet that acts as a common ground-plane. It is important that all equipment connected to the input side be physically located on that side. The same is true for the output side. By doing this, common ground paths which constitute one of the chief causes of measurement errors are eliminated.

Summary

The circuitry described in this article illustrates how a transistorized *i-f* amplifier of good performance can be designed. The availability of a silicon transistor having excellent high-frequency characteristics makes the transistorization of radar and missile *i-f* amplifiers feasible. Other methods of design may be used as the particular requirements dictate. Depending upon the bandwidth desired, gains of 10 to 20 db per stage can be expected. In general, higher gain may be expected at lower frequencies. In all cases, the success of the final circuit will be assured by careful attention to obtain the optimum utilization of the device capabilities.

The authors wish to acknowledge the measurement and experimental work of Tom Morris and Bob Har-

mon of the Apparatus Division, Texas Instruments Incorporated.

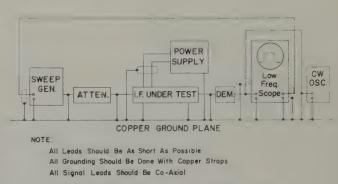


Fig. 5-Block diagram of the test set-up.

Appendix

Description of the Interstage Transformer

The following calculations of the necessary constants are for interstage transformers utilizing double tuning and transitional coupling:

$$\lambda_{1} = \frac{1}{\omega_{o}^{2} C_{1}} \left[1 + \frac{\alpha_{1}^{2}}{8} + \frac{3\alpha_{2}^{2}}{8} \right]$$

$$\lambda_{2} = \frac{1}{\omega_{o}^{2} C_{2}} \left[1 + \frac{\alpha_{2}^{2}}{8} + \frac{3\alpha_{1}^{2}}{8} \right]$$

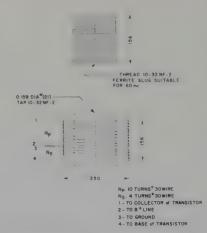


Fig. 6—Specifications of the interstage transformer.

$$\lambda_3 = \frac{1}{\omega_o^4 C_1 C_2}$$

$$M = \sqrt{\lambda_1 \lambda_2 - \lambda_3}$$

$$k = \frac{M}{\sqrt{\lambda_1 \lambda_2}} = \sqrt{1 - \frac{\lambda_3}{\lambda_1 \lambda_2}}$$

$$\alpha_1 = \frac{1}{\omega_o R_1 C_1}$$

$$\alpha_2 = \frac{1}{\omega_o R_2 C_2}$$

where

 $\omega_o = 2\pi f_o$

 $f_o = \text{design center frequency}$

 $\lambda_1 = \text{primary inductance}$

 λ_2 = secondary inductance

M =mutual inductance

k = coefficient of coupling

 α_1 = primary dissipation factor

 α_2 = secondary dissipation factor

 $R_1 = \text{common emitter parallel output resistance}$

 C_1 = total parallel primary circuit capacitance

 $R_2 = \text{common emitter parallel input resistance}$

 C_2 = total parallel secondary circuit capacitance

Calculations

The gain per stage was estimated at 12.5 db, with each stage designed for a 32-mc bandwidth.

Thus,

$$b = \frac{\Delta f}{f_a} = \frac{32}{60} = 0.533$$

where b = fractional bandwidth

However,

$$b = \frac{1}{\sqrt{2}} \left(\alpha_1 + \alpha_2 \right),\,$$

so that the relationship $\alpha_1 + \alpha_2 = \sqrt{2} (0.533) = 0.754$ is obtained.

It was decided to design the transformer using a typical value of 5000 ohms for R_1 and $6\mu\mu$ for C_1 .

$$\alpha_1 = \frac{1}{\omega_o R_1 C_1} = \frac{1}{(2\pi) \ (60 \times 10^{-6}) \ (5000) \ (6 \times 10^{-12})} = 0.0885$$

Thus $\alpha_2 = 0.754 - 0.0885 = 0.6655$

The transformer constants then were calculated as follows:

$$\lambda_{1} = \frac{1}{(377)^{2}(10^{12}) (6 \times 10^{-12})} \left[1 + \frac{(0.0885)^{2}}{8} + \frac{3(0.6655)^{2}}{8} \right] = 1.365 \times 10^{-6} \ hy$$

$$\lambda_{2} = \frac{1}{(377)^{2}(10^{12}) (30) (10^{-12})} \left[1 + \frac{(0.6655)^{2}}{8} + \frac{3(0.0885)^{2}}{8} \right] = 0.2475 \times 10^{-6} \ hy$$

$$\lambda_{3} = \frac{1}{(377)^{4}(10^{24}) (6 \times 10^{-12}) (30 \times 10^{-12})} = 0.275 \times 10^{-12}$$

$$k = \sqrt{1 - \frac{0.275 \times 10^{-12}}{1.365 \times 10^{-6} \times 0.2475 \times 10^{-6}}} = 0.43$$

Summary of Appendix

The transformers were designed using these constants, thereby obtaining the results outlined in the body of this report. Due to manufacturing tolerances, the values of input resistance (R_{iep}) encountered in practice will vary. If the bandwidth of the amplifier must be maintained within very close tolerances, then resistance can be shunted across the input to the various stages where it is necessary to obtain the exact value of input resistance that was calculated. The majority of 3N35's have an input resistance below the 133 ohms chosen, which results in a slightly wider bandwidth and somewhat lower gain per stage than was calculated.

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Temperature Effects and Stability Factor

A. W. CARLSON*

This article treats the effects of temperature variations on transistor parameters. The exponential variation of the saturation current, I_{co} , with temperature is given. The effects of temperature change on the common-emitter input and output characteristics and on the transfer characteristic are shown. An "overbiased" amplifier with its equivalent circuit is used to illustrate the effects of various biasing arrangements on thermal stability. A table summarizes the effectiveness of these biasing schemes. A factor dI_C/dT is given in this table which permits prediction of change in collector current with changes in temperature. The relationship of this factor to Shea's stability factor is given.

THE SKETCHES of the transistor characteristics shown in previous articles of this series were for a constant temperature and are as usually presented by the manufacturer (although it is not likely that data for all three configurations would be supplied). It is important that the effects of operation at other temperatures on transistor characteristics be considered.

It should be mentioned that the plotting of characteristics of an actual transistor at a constant junction temperature must be done rapidly since in traversing regions of high power dissipation the transistor will become heated. For example, in obtaining a $V_c - I_c$ curve for a constant I_E , the curve should be plotted in a much shorter time than the thermal time constant of the transistor in order that the junction temperature remain essentially constant. The thermal time constants of power transistors are of the order of milliseconds, which means that in practice the characteristic curves at a constant junction temperature must be obtained electronically. The frequency response of the transistor puts an upper limit to the rate at which the characteristic curves may be plotted. The characteristics of the transistor, when traced out slowly and junction temperature allowed to vary, will be considered later.

Although all the transistor parameters are functions of temperature to varying degrees, these may be considered as second order effects in comparison with the exponential variation of the saturation currents (I_{C0} , I_{E0} , I_{CS} etc.). I_{C0} as a function of temperature may be represented as

$$I_{C0} = I_{C01} e^{\phi \Delta T} \tag{1}$$

where I_{C01} is I_{C0} at some reference temperature T_0 , ΔT is $T - T_0$ (i.e., the temperature rise in degrees centigrade above the reference temperature), ϕ is a coefficient which is largely a function of the energy gap voltage of the semiconductor material and is of the order .07 - .08/°C for germanium. I_{C0} , therefore, roughly doubles in value for each 10°C rise in temperature.

*This article is part of a project undertaken by Mr. Carlson for CBS-Hytron, while a member of its semiconductor applications engineering department, to produce a series of articles covering transistor parameters and circuitry and has been released by CBS-Hytron for publication in SEMICONDUCTOR PRODUCTS. Mr. Carlson is presently Director of Research for Transistor Applications, Inc.

Using Equation (1) in conjunction with the transistor equations and the representation of the transistor previously given[†], allows determination of the effects of temperature changes. For example, in the common-base configuration, the constant I_E curves in the active region are given by

$$I_C = \alpha I_E + I_{C01} e^{\phi \Delta T} + V_C/r_C.$$
 (2)

From Eq. (2) it is seen that a change in temperature is reflected in the $V_C - I_C$ curves for I_E constant as a simple shift parallel to the current axis by an amount $I_{C01} [1 + e_{\phi}^{\Delta T}]$

The $V_C = I_C$ for I_B constant (common-emitter characteristic) curves are shifted in a similar manner, but by an amount $(\beta+1)$ I_{C01} $(1+e^{\phi\Delta^T})$. Thus a given change in temperature produces a much greater shift in the I_B constant curves than for the I_E constant curves. The effect of a temperature change on the common-emitter output characteristic is illustrated in Fig.~1.

Fig. 2 shows the effect of temperature changes on the collector current-emitter (or base) voltage transfer † See "Static Characteristics of Transistors," Semiconductor Products, June 1959.

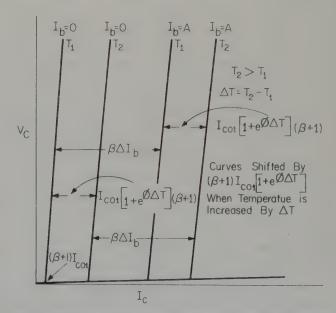


Fig. 1—Effect of temperature change on common emitter output characteristic with \mathbf{I}_b as the running parameter.

characteristic. In obtaining the results shown, the variation of \wedge , the symbol used for q/kT, (and which is inversely proportional to absolute temperature) with temperature has been neglected as it is small for small changes about room temperature. The principal effect of a temperature change is to displace the transfer characteristic as indicated. In order to hold the collector current constant, the base or emitter bias voltage should be decreased at the rate of roughly 2 millivolts per degree increase in temperature.

The effects of temperature variation on the commonemitter input characteristic are shown in Fig. 3. Here, as with the transfer characteristic, the principal effect of temperature variation is a displacement of the characteristic parallel with the V_B axis. The common-base input characteristics are also shifted in a similar manner with the shift at constant I_E given by

$$\frac{dV_E}{dT} / I_E = - \left[\frac{\phi \left(I_E \! + \! I_{ES} \right) \left(1 \! + \! \bigwedge r_{bb}' I_{C0} \right) - \phi I_{ES}}{\bigwedge (I_E + I_{ES})} \right]$$

For emitter currents large with respect to I_{ES} , this reduces to

$$rac{dV_E}{dT} \ /I_E pprox - rac{oldsymbol{\phi}}{igwedge} \ (1 + igwedge r_{bb}' \ I_{C0})$$

and for low values of I_{C0} becomes approximately $-\frac{\phi}{\wedge}$

An important consideration in transistor applications is the effect of temperature on d-c bias currents. It would be desirable for the bias currents to be independent of temperature variation, or, at the very least, sufficiently so to avoid conditions leading to thermal runaway, wherein an increase in temperature causes an increase in dissipation leading to a further increase in temperature in a regenerative manner until the transistor is destroyed. In Fig. 4 is shown a biased amplifier and its d-c equivalent circuit representing the bias conditions. The biased amplifier of Fig. 4 is not intended to be a typical arrangement—in fact it might be termed an "over-biased" amplifier. Its purpose is to show how the various elements in the equivalent circuit might logically come about and includes practically all of the conventional biasing schemes. R_B may be interpreted as the d-c resistance in the base circuit, R_E as the d-c resistance in the emitter circuit, and R_c as the d-c resistance in the collector circuit. For example, R_c might represent the d-c resistance of a transformer winding (and thus might be negligible) or, with no transformer in the collector circuit, might represent a d-c load resistor. The resistor R_F coupling collector to base is part of a biasing scheme sometimes used with resistance coupled circuits and provides negative feedback. In obtaining the equivalent circuit of Fig. 4, it has been assumed that R_F is much greater than $r_{bb'}$ so that it may appear in parallel with the leakage resistance r_c . Thus the equivalent circuit of Fig. 4 represents most bias conditions where the presence of the various external elements $(R_B, R_E, R_C \text{ and } R_F)$ may be present or absent in various combinations. In Fig. 5 some typical bias arrangements are shown; it may be seen that all reduce to the d-c equivalent circuit of Fig. 4.

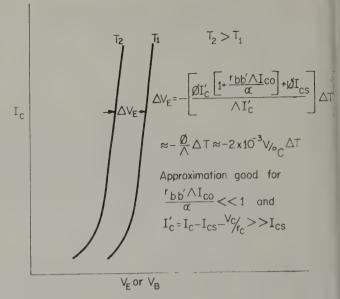


Fig. 2-Transfer characteristic temperature effects.

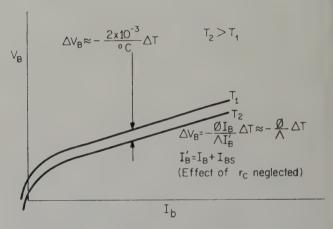
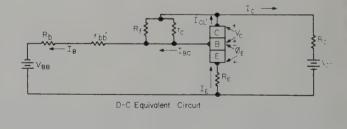


Fig. 3—Effect of temperature variation on common emitter input characteristics.



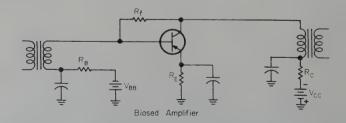


Fig. 4—Biased amplifier and D-C equivalent circuit.

Examination of the equivalent circuit of Fig. 4 reveals that the presence of R_B is equivalent to increasing $r_{bb'}$ to $(R_B + r_{bb'})$ and the effect of R_F is the same as if r_c were replaced by $\frac{r_c \times R_F}{R_F + r_c}$ since R_F shunts r_c . When R_F is

present in the circuit the current I_C shown in the equivalent circuit is not the actual transistor collector current but is the collector current flowing in a modified transistor, i.e., a transistor having a lower value of leakage resistance. This point is mentioned because in some derivations of temperature effects, R_F is handled differently. In $Fig.\ 4$, I_C may be regarded as the d-c load current which, when R_F is absent, becomes identical with the collector current.

The equations applying to Fig. 4 are

$$V_C = V_{CC} - R_C I_C \tag{3a}$$

$$\phi_E = V_{BB} - \left[\frac{r_{bb'} + (\beta + 1) R_E}{\beta} \right] I_C + \frac{I_{C01}}{\alpha} e^{\phi_{\Delta} T} \left[r_{bb'} + R_E \right] + \frac{V_C}{\alpha r_c} \left[r_{bb'} + R_E \right]$$
 (3b)

and

$$I_C = I_{CE1} e^{\wedge \phi E + \phi \Delta T} + I_{CS1} e^{\phi \Delta T} + V_C/r_c$$
 (3c)

In Equations 3a, 3b and 3c, R_B and R_F are neglected and are to be accounted for by modifying $r_{bb'}$ and r_c as mentioned before. I_{CE} and I_{CS} are $\frac{\alpha_1 \ I_{C0}}{1 - \alpha \ N \ \alpha_1}$ and

 $\frac{(1-\alpha_1)\,I_{C0}}{1-\alpha\,N\alpha_1}$ respectively. The subscripts "1" refer to values at the reference temperature and values without subscripts are those at the existing temperature.

The change in I_C for a small change in temperature is given by

$$\frac{dI_{c}}{dT} = \frac{\phi I_{c'} \left[1 + \frac{\bigwedge I_{c0}}{\alpha} \left(r_{bb'} + R_{E} \right) \right] + \phi I_{cs}}{1 + \bigwedge I_{c'} \left[\frac{r_{bb'} + (\beta + 1) R_{E}}{\beta} + \frac{R_{c}}{r_{c}} \left(\frac{r_{bb'} + R_{E}}{\alpha} + \frac{1}{I_{c'}} \right) \right]}{(4a)}$$

where $I_{C'} = I_C - I_{CS} - V_C/r_c$. When I_C is large with respect to I_{CS} and V_C/r_c , $I_{C'}$ approaches I_C and Equation (4a) may be written

$$\frac{dI_{c}}{dT} = \frac{\phi I_{c} \left[1 + \frac{\bigwedge I_{c0}}{\alpha} \left(r_{bb'} + R_{E} \right) \right]}{1 + \bigwedge I_{c} \left[\frac{r_{bb'} + (\beta + 1)}{\beta} \frac{R_{E}}{r_{c}} + \frac{R_{C}}{r_{c}} \left(\frac{r_{bb'} + R_{E}}{\alpha} + \frac{1}{\bigwedge I_{C}} \right) \right]}$$
(4b)

Approximations appropriate to various conditions of operation are listed in Table 1. Referring to this table one may examine the effectiveness of the various biasing schemes. For condition (b) where I_{C0} is small, the sensitivity to temperature change is reduced by increasing $r_{bb'}$ but as $r_{bb'}$ becomes large or as I_{C0} is increased condition (d) is approached where I_C is very dependent on temperature. The situation is improved when emitter resistance R_E is added to the circuit as shown in condition (f), corresponding to condition (d), where for large

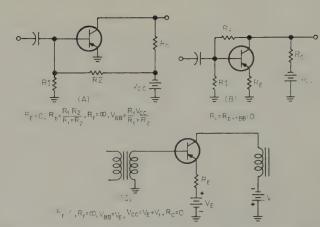


Fig. 5—Some bias arrangements and relationships with respect to Fig. 4.

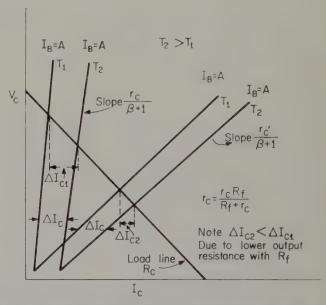


Fig. 6—Effect of \mathbf{R}_t in reducing sensitivity of load current to temperature change.

values of R_E relative to r_{bb} , the sensitivity is reduced by a factor of approximately β .

The use of a feedback resistor R_F may also be quite effective in stabilizing the load current. This of course is effective only when there is d-c resistance in the collector circuit and would not be applicable in circuits using a transformer connected directly to the collector supply voltage. Examination of condition (h) applying at high values of I_{C0} (high temperature) shows that the sensitivity of load current to temperature changes may be quite small depending on the ratio r_c/R_C . The temperature sensitivity is reduced by making r_c small $(R_F \text{ small})$ and increasing R_C . This type of compensation may be regarded as reducing the leakage resistance of the transistor and thus "spoiling" the transistor in the sense that a high leakage resistance is usually held desirable. The effect is an equivalent transistor having a lower output resistance in the active region. The stabilizing effect along a resistive load line may be shown graphically as in Fig. 6. The reduction in gain produced

Table I
Temperature sensitivity and stability factors for various bias conditions.

| CONDITIONS | dI_C/dT |
|---|---|
| (a) $R_E = 0, R_C = 0, \frac{\bigwedge I_C r_{bb'}}{\alpha} \ll 1$ | $ = \phi I_C \left[1 + \frac{\bigwedge I_{C0}}{\alpha} r_{bb'} \right] \rightarrow \phi I_C, \frac{\bigwedge I_{C0} r_{bb'}}{\alpha} \ll 1 $ |
| (b) $R_E = 0$, $R_C = 0$, $\frac{\bigwedge I_C r_{bb'}}{\beta} \gg 1 \frac{\bigwedge I_{C0} r_{bb'}}{\alpha} \ll 1$ | $pprox rac{\phi \ eta}{igwedge r_{bb'}}$ |
| (c) $R_E = 0$, $R_C = 0$, $\frac{\bigwedge I_C r_{bb'}}{\beta} \gg 1$ | $pprox rac{\phi \left[1 + rac{igwedge I_{C0}}{lpha} r_{bb'} ight] eta}{igwedge r_{bb'}}$ |
| (d) $R_E = 0, R_C = 0, \frac{\bigwedge I_C r_{bb'}}{\beta} \gg 1, \frac{\bigwedge I_{C0}}{\alpha} r_{bb'} \gg 1$ | $\approx \frac{\phi \beta I_{C0}}{\alpha} = \phi (\beta + 1) I_{C0}$ |
| (e) $R_C = 0$, $\frac{\bigwedge I_{C0}}{\alpha} (r_{bb'} + R_E) \ll 1$ $\bigwedge I_C \frac{[r_{bb'} + (\beta + 1) R_E]}{\beta} \gg 1$ | $\approx \frac{\phi \beta}{\bigwedge [r_{bb}' + (\beta+1)R_E]} \rightarrow \frac{\phi \alpha}{\bigwedge R_E}, R_E (\beta+1) \gg r_{bb}'$ |
| (f) $R_C = 0, \frac{\bigwedge I_{C^0}}{\alpha} (r_{bb'} + R_E) \gg 1$ $\bigwedge I_C \frac{[r_{bb'} + (\beta + 1) R_E]}{\beta} \gg 1$ | $\approx \frac{\phi I_{C0} (r_{bb}' + R_E) (\beta + 1)}{r_{bb}' + (\beta + 1) R_E} \rightarrow \phi I_{C0}, R_E \gg r_{bb}'$ |
| $(g) R_E = 0, \frac{r_{bb'}}{\beta} \ll \frac{R_C}{r_c} \left(\frac{r_{bb'}}{\alpha} + \frac{1}{\bigwedge I_C} \right)$ $\frac{\bigwedge I_{C0} r_{bb'}}{\alpha} \ll 1, \bigwedge I_C \frac{R_C}{r_c} \left(\frac{r_{bb'}}{\alpha} + \frac{1}{\bigwedge I_C} \right) \gg 1$ | $\approx \frac{\phi \alpha r_c}{\bigwedge R_C \left[r_{bb}' + \frac{\alpha}{\bigwedge I_C} \right]}$ |
| (h) $R_E = 0, \frac{1}{\bigwedge I_C} \ll \frac{r_{bb'}}{\alpha}, \frac{\bigwedge I_{C^0}}{\alpha} r_{bb'} \gg 1$ $\frac{r_{bb'}}{\beta} \ll \frac{R_C r_{bb'}}{\alpha r_c}, \frac{\bigwedge I_C R_C r_{bb'}}{\alpha r_c} \gg 1$ | $\stackrel{!}{pprox} \frac{\phi \ I_{C0} \ r_c}{\mathrm{R}_C}$ |

Note: When R_b is present add to r_{bb} . When R_f is present, change r_c to $\frac{r_c R_f}{r_c + R_f}$ To obtain stability factor S divide $\frac{dI_C}{dT}$ by ϕI_{C0} .

by addition of R_F may be confined to d-c bias currents by preventing a-c signals from reaching the base such as by tapping R_F and by-passing the tap to ground or by inserting a choke in series with R_F .

Another useful quantity is dI_C/dI_{C0} , called the stability factor, S, by Shea. The stability factor permits prediction of changes in collector current for various bias schemes due to changes in I_{C0} such as might occur in replacing a transistor with a similar unit having a different I_{C0} or when there is a temperature change. Although the stability factor is often used to consider temperature effects it appears preferable to use dI_C/dT since relating the stability factor to a change in temperature requires two steps: first, the change in temperature must be converted to an equivalent change in I_{C0} and second,

the change in I_C must be determined from the change in I_{C0} . This procedure makes visualizing the effect of a given temperature change difficult due to the exponential relationship between I_{C0} and temperature change.

The stability factor $S = \frac{dI_C}{dI_{C0}}$ and $\frac{dI_C}{dT}$ are simply related by

$$S = \frac{dI_c}{dI_{c0}} = \frac{dI_c}{dT} \times \frac{dT}{dI_{c0}}.$$
 (5a)

From Equation (6), dT/dI_{C0} is $1/\phi I_{C0}$ permitting (5a) to be written as

$$S = \frac{dI_C}{dI_{C0}} = \frac{1}{\phi I_{C0}} \times \frac{dI_C}{dT}.$$
 (5b)

To obtain the stability factor it is only necessary to divide Equations (4) and dI_C/dT in Table I by ϕI_{C0} .

Note that a low value of stability factor is desirable meaning that I_C should not change greatly with I_{C0} . Because of the emphasis sometimes placed on the desirability of low values, several precautions are necessary in interpreting the stability factor:

- (1) it should be noted that S is not a constant as is sometimes assumed and
- (2) extremely large values of S may hold for some conditions of operation yet the circuit may not be overly sensitive to temperature changes.

To illustrate, consider conditions (b) of Table I where the stability factor is $\frac{\beta}{\bigwedge r_{bb'} I_{C0}}$ applying when $\frac{\bigwedge I_C r_{bb'}}{\beta}$ $\gg 1$ and $\frac{\bigwedge I_{C0} r_{bb'}}{\alpha} \ll 1$. Assuming $r_{bb'} = 1000$ ohms,

 $I_c = 10$ milliamperes, $\wedge = 40$ volts $^{-1}$, $\beta = 20$, $\phi = .1$

and $I_{C0} = 2$ microamperes, yields a stability factor of 250. At first glance a stability factor of this magnitude may appear frightening until it is recalled that it is applicable

to conditions where I_{C0} is very small (as at low temperatures). For the same conditions $dI_C/dT = .05 \times 10^{-3}$ and a 10°C increase in temperature would increase I_C by one-half a milliampere. A 10°C increase in temperature doubles I_{C0} giving a ΔI_{C0} of 2 microamperes which when multiplied by the stability factor of 250 also gives an increase in I_C of one-half a milliampere.

Under conditions (f) of Table I, when I_{C0} and I_{C} are relatively large, S approaches $\frac{(\beta+1) (r_{bb'}+R_E)}{r_{bb'}+(\beta+1) R_E}$, the stability factor as given by Shea. The differences between Shea's stability factor and those given here come about due to a simplifying assumption used by Shea, namely, that the small signal equivalent circuit applies.

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Silicon Carbide and Its Use in High Temperature Rectifiers

H. C. CHANG*

Because of its large band gap and high chemical stability, silicon carbide is recognized as one of the best semiconductors for high temperature applications. This article describes briefly the early work on the preparation of single crystals of semiconductor quality and the fabrication of grown junction rectifiers capable of operation at an ambient temperature of 500 degrees C.

Silicon carries is one of the few large energy gap semiconductors (2.86 e.v.) that exhibits both p- and n-type conductivity. The increasing demand for semiconductor devices capable of high temperature operation has aroused great interest in the investigation of this material.

Silicon carbide crystallizes in two basic forms, cubic and hexagonal. They have no liquid phase at atmospheric pressure. The cubic form is designated β-SiC and is formed about 2000 degrees centigrade in the vapor phase. The hexagonal form appears in at least six modifications of a basic hexagonal structure designated from α-I to α-VI. α-SiC is formed in the temperature range from 2400 degrees C to 2600 degrees C. The conductivity type of α -SiC can be detected by the crystal color. Blue crystals show p-type conductivity, and green crystals show n-type conductivity. A comprehensive literature survey of silicon carbide is given by Harman and Mixer[1] and by Halden and Smilev.[2]

α-SiC has been commercially produced for many years, but only recently have single crystals of semiconductor quality been produced in the laboratory; first by Lely of Philips Research Laboratories in Europe^[3] and later by Chang and Kroko^[4] and Hamilton^[5] of Westinghouse Electric Corporation in this country. Chang and Kroko have improved Lely's method by growing single crystal platelets from the vapor phase on a thin graphite substrate at about 2500 degrees C, using a mixture of pure silicon and carbon as starting materials.

As a result of studies of vapor growths and nucleation mechanisms, significant progress has been made on the control of crystal size, perfection, and purity. Recent development on techniques of producing large area planar *p-n* junctions and low resistance contacts on silicon carbide has resulted in rectifiers with a

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leakage current of 5 ma at 300 volts and forward drops as low as 5 volts at 500 ma. These rectifiers have been assembled, encapsulated, and operated at temperatures in excess of 500 degrees C. Rectifiers with a rating of 150 volts and 1 ampere have been made in the laboratory. The following sections will describe briefly the principles and the methods of crystal preparation and device fabrication.

High Temperature Furnace

Since silicon carbide decomposes at high temperatures, sealed containers should be used for growing crystals. However, there are no materials available at present for constructing a container which will not react with silicon carbide and will remain gas-tight at about 2500 degrees C. A practical solution is that of using silicon carbide itself as a container. Growth of crystals occurs inside a cavity formed in a bulk silicon carbide mass. The cavity sustains an equilibrium of the silicon-carbon-silicon carbide system, and the vapor pressure is maintained at a supersaturated state by virtue of the constant decomposition of the surrounding material at a temperature greater than that of the cavity. Although the cavity is not a sealed container, an equilibrium vapor pressure condition can be achieved in this way for the growth of large single crystals. In Lely's furnace, as well as in commercial furnaces, silicon carbide single crystals have been grown in cavities by this principle.

Because crystal growth depends on proper supersaturation of the vapor and the ability of the crystal to dissipate the heat of vaporization of the condensed molecules or atoms, temperature and, more particularly temperature gradients around the cavity are very important and, in fact, constitute the only controllable parameters in the process of growth.

Resistance-heated furnaces using graphite as the heating element which provide the necessary temperature gradients around the growth cavity have been developed. One such furnace of the Lely-type is shown schematically in *Fig.* 1.

The heater is a hollow carbon tube slotted so as to divide the cylinder into halves jointed at one end. Current then may be passed in one side through the electrodes and out the other. The hot zone of the furnace is located near the free end of the heater where the current path reverses direction. By making the heater in this manner, the major heat loss takes place at one end and a minimum of power is required for a given temperature. No provision need be made for the longitudinal expansion of the heater. Insulation is provided by finely powdered carbon loosely placed in the surrounding container. To keep from shorting the heater across the slot, a graphite baffle is hung on the outside of the heater from a ridge at the top. The inside of the heater is protected from silicon vapor by a graphite liner which also serves to hold the crucible at the proper position in the hot zone. The cavity is located at the center of the crucible and is surrounded by silicon carbide or a powdered mixture of silicon

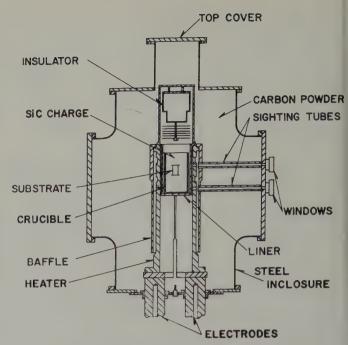


Fig. 1—Schematic of a Lely-Type furnace.

and carbon. One or more carbon sighting tubes which open near the heater are constantly supplied with argon to keep the sighting channel clear for measuring the temperature through the glass windows. Another gas tube used for doping is located inside the heater.

In order to obtain a temperature reading as close to the actual temperature of the crucible as possible, the graphite sighting tube allows visual observation of the outside of the liner through a hole on the heating element. It is not practical to view the crucible proper because of the high density of silicon carbide vapor in that area and the consequent clogging of the sight tube by condensation of this material.

The power consumption of these furnaces varies somewhat depending upon the quality of the electrical connection to the heater and the thermal conductivity of the insulating powdered carbon.

Crystal Growth Studies

Controlled growth of large silicon carbide single crystals of high perfection is possible only if the growth conditions are well understood. The investigation of the mechanism of silicon carbide crystal growth from the vapor phase constitutes, therefore, one of the main objectives of the development. In general, the growth pattern of silicon carbide crystals in the crucibles can be shown in *Fig.* 2.

Study of the cross section of the growth path reveals that the underlying bulk silicon carbide crystallizes in the form of needles along definite paths or lines culminating in crystals which grow into space following the same paths. Ultimately, many nucleations or crystals are produced, and a certain number reach a well-developed state to form large but mostly imperfect crystals.

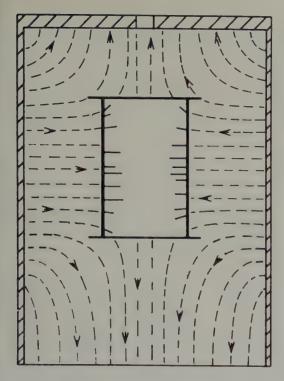


Fig. 2-Growth pattern.

The needle-like structure appears to be the result of the formation of nucleation and growth in a highly supersaturated solution. The needles are aligned in the direction of heat flow or temperature gradient. The mass of the silicon-rich region between the needles vaporizes and leaves an empty space. Fig. 3 shows schematically an enlarged view of the cross section of the crucible in Fig. 1. Single crystals are shown as solid short lines attached on the surface of the cavity. The furnace in which the crucible is heated is such that the sides of the crucible are hot and the ends are cool, and, hence, heat flows essentially along the dashed arrow lines of the illustration. The resemblance between these schematic heat flow lines and the actual growth pattern produced in the laboratory, as shown in Fig. 2, is striking.

After having emerged from the needle-like substrate, individual crystals are observed to display a well-shaped hexagonal face roughly parallel to an extension of the growth lines. Furthermore, it is noted that in practically all cases the normals to these faces are parallel or nearly parallel for all crystals in a given cluster. This phenomenon may be observed in Fig. 2.

Assuming a crystal already grown to some significant size, it is possible to determine the mechanism by which the heat of vaporization of incoming molecules is dissipated. There are three possibilities: Radiation from the faces of the crystal, conduction to the substrate from which the crystal grows, or conduction and convection to the gas inside the growth cavity. From the designed temperature gradient of the crucible and also because the nucleation substrate can and often does support growth at a temperature where new nucleations cannot form, it is reasonable

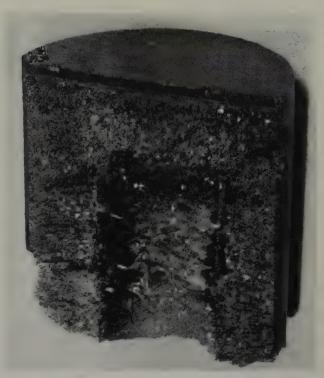


Fig. 3-Cross section of the crucible.

to assume that the substrate can be hotter than the crystal proper and, hence, can conduct no heat away from the crystal.

If a significant amount of the heat of condensation were conducted to the gas in the growth cavity, one would expect to find equal numbers of crystals oriented in all directions in all charges since no single orientation would be capable of dissipating heat to the gas any better than any other. Experience has shown that far more crystals and certainly the largest ones grow with plane faces parallel to the hot zone normals (i.e., parallel to the top and bottom of the crucible as shown in Fig. 3). When a large number of crystals are nucleated and grown in a cavity, it is observed that many are oriented in an apparent contradiction to this rule. However, the contradiction is not real for it is entirely possible for one crystal to radiate energy to several others rather than to the cold object directly. Simple computations have shown that the amount of energy radiated per unit temperature difference at temperatures in the vicinity of 2400 degrees C considerably exceeds that removed by conduction or convection. Since the energy radiated is a function of the difference of the fourth powers of the temperatures of the high and low temperature regions and is proportional to the area of the radiation and receiving sources, one would expect crystals whose broadest areas are aligned parallel to the cold sources to be capable of radiating more energy and, hence, to grow more in a fixed period of time.

If the temperatures on the two cold sides of crystal platelets are exactly equal, one would expect platelets of uniform thickness. Otherwise, growth may proceed more rapidly on the colder side giving rise to a stepped or pyramid crystal as found in commercial charges and some of those grown in a Lely-type furnace.

By balancing the heat transfer mechanisms discussed previously, the thickness of the crystal platelets can be controlled. If the rate of radiated heat dissipation is smaller along the flat faces, the platelets will grow thinner. This can be realized if the temperature of the cold end of the crucible is made closer to the temperature of the hot side.

Obviously, well-shaped single crystal platelets can be grown only if a limited number are permitted and, therefore, in addition to the control of temperature for growth, it is necessary to make use of a nucleation substrate and a suitable temperature program for the control of nucleations.

Because of the temperatures involved and the high reactivity of silicon vapor, graphite was considered to be the most likely prospect. The use of a graphite substrate for restricting nucleations offered other advantages for control of the growth process; the graphite substrate which has a higher thermal conductivity than silicon carbide forms a smooth isothermal surface and permits control of the temperature gradient within the growth region. In addition, when a thinwall graphite tube is used as a substrate, the tube forms a rigid cavity wall and permits the use of powdered starting materials. However, the wall thickness of the graphite tube should not obstruct the necessary diffusion of silicon carbide vapor and disturb the normal heat flow patterns on the crystal growth region.

When the furnace is heated up, the vapor in the cavity gradually becomes supersaturated to such a degree that nucleation starts on the graphite substrate. The heterogeneous nucleation of silicon carbide crystals on graphite or on other substrates is presumed to occur by the formation of small cap-shaped critical nuclei of the order of 10 to 100 atoms, whose size is increased by the migration of atoms or molecules along the surface of the substrate after impinging on that surface. As the furnace is further heated up, the temperature of the substrate may become high enough so that the degree of supersaturation of the vapor may not favor the formation of new nucleation centers on the graphite substrate. This low degree of supersaturation maintains the oriented growth of crystals already nucleated on the graphite substrate. In fact, this is one of the theoretical conditions for growing large and perfect crystals.

The nucleation period and growth rate have been studied experimentally by the color marking technique in which nitrogen is admitted periodically into the furnace to produce green bands on the growing crystals. It has been found that crystals are nucleated within a certain period of approximately ten minutes at the very beginning of the run. The variation of crystal size is a result of the differences in growth rate of individual crystals. It is, therefore, possible to speculate on ways in which nucleation and growth might be controlled. The number of nucleations occurring during the nucleation period can be considered as a function of the degree of supersaturation and the

length of time. Therefore, the total number of nucleations is dependent upon the time required for the furnace to pass through a certain temperature range. The temperature during the growth period should be maintained steady and high enough in order to keep a low degree of supersaturation for the growth of larger crystals with high degrees of perfection.

Control of Purity and Doping

The preparation of single crystals for both pure research and device fabrication requires the control of impurity as well as perfection. The growth of silicon carbide crystals from the vapor phase in a nonsealed, high temperature system presents many technical difficulties in the control of impurity.

The crystal purity depends on three major factors; contamination of the furnace, purity of the starting materials, and temperature and growth rate of the crystal. The main sources of impurities in the Lelytype furnaces are the large quantities of carbon powder for thermal insulation. The huge mass of contaminated carbon powder should be isolated as much as possible from the heater and crucible. Otherwise, it provides a constant supply of impurities to the growth cavity. Any degassing process becomes almost ineffective since the fine powder has a large surface-to-volume ratio.

One of the obvious approaches to pure crystal production is that of utilizing purer starting material. Since silicon carbide has no liquid phase under normal pressures, it is impracticable, if not impossible, to apply the zone melting technique for the purification of silicon carbide. Although the method of recrystallization by sublimation for purifying silicon carbide is quite feasible, a more direct approach is the use of pure silicon and carbon as the starting material, since both materials can be obtained in a very pure form.

For most high temperature compounds, such as silicon carbide, the distribution coefficient for the impurity, defined as the concentration ratio in the solid to that in the vapor, is very small and decreases with the decreasing growth rate and increasing growth temperature. The segregation of impurity atoms from the growing crystal may, therefore, be controlled by the temperature distribution of the crucible.

Pure n-type silicon carbide platelets, transparent and colorless, having room temperature resistivities ranging from 10^6 to 10^7 ohm-cm have been produced using transistor-grade silicon and carbon as starting materials.

For device application, silicon carbide crystals should be properly doped. Boron and aluminum have been used as p-type, and nitrogen as n-type doping elements. Other doping elements have also been used. Aluminum and boron can be added to the charge material in the form of compounds such as B_2O_3 , Al_2O_3 , etc. In this way the distribution of impurities in crystals is not uniform, and doping is not under control. It is desirable to introduce the doping elements in the form of vapor. As reported by Lely, volatile com-

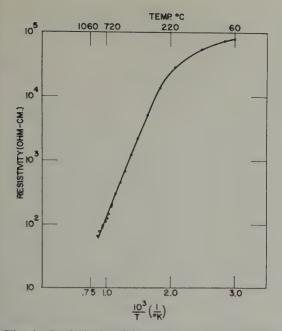


Fig. 4—Resistivity of high purity silicon carbide.

pounds, such as BCl_3 , $AlCl_3$, PCl_3 , etc., mixed with argon gas can also be used as doping materials. The vapor is introduced into the crucible region through the bottom center of the heater and homogeniously diffuses into the growth cavity. Types and concentrations of the impurity atoms flowing into the crucible region per unit time and the duration of doping can be controlled by varying the vapor pressure of the doping materials. The thermal conditions of the crucible should be maintained at a steady state during the entire growth period.

The reproducibility of doping silicon carbide depends, among other things, on the effectiveness of cleaning the furnace after each doping. The doping vapor should be confined to the crucible region and completely isolated from the heater and the carbon powder insulation.

Figure 4 and Fig. 5 show typical curves of resistivity and Hall measurements of pure and doped n-type silicon carbide in the range of operating temperatures. The doped n-silicon carbide shows the predominant effect of decreasing mobility with temperature. The mobility varies approximately according to $T^{-1.7}$. Hall measurements on pure silicon carbide are not as reliable as on doped silicon carbide.

The rectifiers are fabricated from silicon carbide crystals containing grown junctions. These crystals are grown in a *p-n-p* or *n-p-n* structure.

For growing crystals of an *n-p-n* structure, the furnace charge contains aluminum in addition to the silicon and carbon so the silicon carbide crystals are highly doped *p*-type at the beginning of the growth period. After an initial period of crystal growth, as the aluminum content in the crystal is diminishing, nitrogen is added to the argon atmosphere in the growth cavity so that the crystals then start to grow

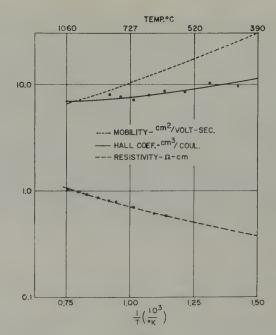


Fig. 5—Properties of *n*-type silicon carbide at operating temperatures of devices.

with a nitrogen excess and become n-type.

In case crystals of a *p-n-p* structure are grown, the furnace charge contains only silicon and carbon. The argon flowing into the growth region contains nitrogen during the initial period of crystal growth. Finally, the nitrogen content in the argon is reduced to zero, and aluminum vapor is introduced into the argon atmosphere.

The material design of silicon carbide rectifiers is based on the assumption that the actual temperature of the rectifier is 150 degrees C higher than the ambient temperature of 500 degrees C. The average physical constants of silicon carbide at 650 degrees C are listed in Table I.

In principle, impurities produce imperfections in crystals during growth. It is, therefore, necessary to form nuclei containing a minimum amount of impurities and grow pure crystals to form the bulk material. Because of the difference of electron and hole mobil-

TABLE I

2.66 ev Band Gap **Electron Mobility** 30 cm²/volt-sec Hole Mobility 2 cm²/volt-sec Minority Carrier Lifetime 10⁻⁸ μsec Thermal Conductivity 0.05 cal cm/sec cm2 °C Coefficient of Linear Thermal 4.7×10^{-6} cm/cm $^{\circ}$ C Expansion $15.4 imes 10^{-5}$ cm **Electron Diffusion Length** Hole Diffusion Length $4 imes 10^{-5}$ cm **Effective Mass of Electrons** 0.6 m_e Effective Mass of Holes 1.2 m_e Electron Diffusion Constant 2.4 cm²/sec **Hole Diffusion Constant** 0.16 cm²/sec $m N_{1}^{2} = 3.4 imes 10^{25}/cm^{6} \ 9.01 imes 10^{-13} \ farads/cm$ Intrinsic Carrier Concentration (N1) Diclectric Constant

Physical constants of α —SiC at 650° C

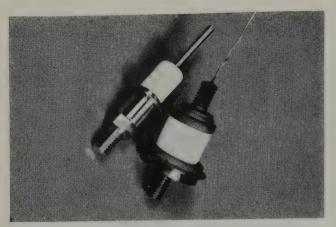


Fig. 6—Encapsulated silicon carbide rectifiers.

ities at 650 degrees C, it is preferable to have p-n junction formed by a lightly doped, n-type bulk material and thin layer of heavily doped, p-type material.

It is necessary to remove sections of the crystal and one junction before the rectification of the other can be observed. The junction edges of the crystal are removed with an ultrasonic cutter. One junction is lapped off and at the same time the thickness of the bulk layer is reduced to a minimum.

Before ohmic contacts are made, the crystals should be etched to remove the disturbed surface. Several molten salt pre-etchants similar to the one reported by Horn^[6] can be used.

Attempts to provide silicon carbide with soldered ohmic contacts using silicon alloys as solders have been succesful. The operation is performed at temperatures from 1200 to 1800 degrees C. Molybdenum or tungsten may be chosen as electrode materials because their thermal expansions are close to silicon carbide. As reported by Hall^[7], tungsten electrodes can be also directly fused to silicon carbide at about 1800 degrees C, producing strong mechanical contacts.

A lead and a heat sink are attached to the *p*- and *n*-layer, respectively. The heat sink also forms the base for encapsulation. It is understood that all metallic parts exposed to air should be chemically and physically stable at the operating temperature of the device and should have good electrical as well as thermal conductivities. Nickel, silver, and nickel clad copper are among those metals chosen for this application.

The unit should be etched to remove the conductive skin and leakage paths at the junction perimeter. Some electrolytes which are commonly used for etching silicon can be employed for etching silicon carbide. Care should be taken to avoid nonuniform etch since silicon carbide has a higher resistivity than silicon. The effectiveness of the postetch may be observed by reduction of blue spots around the junction edge when the rectifier is biased in the reverse direction.

Figure 6 shows the encapsulated silicon carbide rectifiers. The glazed alumina header provides a gastight seal at 650 degrees C.

There is at present a rather wide variation in rectifier characteristics, especially the reverse voltage and current. The leakage current is rather high and shows no saturation up to 150 volts. Some rectifiers with leakage currents of 5 ma at 300 volts and forward drops of 5 volts at 500 ma have been obtained. Rectification has been observed at temperatures in excess of 700 degrees C.

According to the theory of Sah, Noyce, and Shock-ley^[8], the leakage current of a silicon carbide rectifier will not saturate and will be many orders of magnitude larger than that due to thermal generation of minority carriers. The current due to generation of carriers from traps in the space charge region of *p-n* junction accounts for the observed phenomenon. The phenomenon dominates in semiconductors, such as silicon carbide, with large energy gap, low lifetime, and low resistivity. The theoretical values of the leakage current are still much smaller than the observed, which differences are believed to be largely due to junction imperfections.

Acknowledgments

We would like to acknowledge that the work on materials reported here is supported in part by the Air Force Cambridge Research Center and that the device work is supported in part by the Wright Air Development Center. The author is grateful to many of his Westinghouse colleagues who participate in this silicon carbide development program and, in particular to Mr. L. Kroko and Mr. J. Ostroski.

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APPLICATIONS ENGINEERING DIGESTS

APPLICATION ENGINEERING DIGEST NO. 27

ransistor Choppers; Texas Instruments c., Dallas, Texas.

The designer of a chopper amplifier ould consider the advantages of transtors over mechanical switches. In adtion to being small, transistors have w driving power requirements, a drive equency that can be varied widely, nd long life expectancy.

Most limitations of transistor choppers rise because the transistor is not a peret switch; during the ON period the esistance between the switch terminals not zero and during the OFF period is not infinite. These resistances vary ith temperature and with the current ow through the device. Also the back ias that turns the transistor OFF crees temperature dependent leakage irrents while the ON base current roduces stray voltages at the switch rminals.

quivalent Circuits

For the OFF condition, the equivalent rcuit of a low-level p-n-p transistor hopper is shown in Fig. 27.1 where the lements are defined as follows:

$$I = \frac{I_{S}(1-\alpha_{i})(1-e^{V_{B}\delta/T})}{1-\alpha_{i}\alpha_{n}}$$

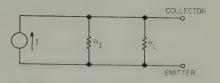


Fig. 27.1—"OFF" equivalent circuit

$$R_{T} = \frac{T(1-\alpha_{!}\alpha_{n})e^{-V_{B}\delta_{!'T}}}{I_{8}}.$$

 R_L = ohmic leakage resistance usually a function of the surface condition of the semiconductor crystal)

Is = true reverse-biased collectorbase diode saturation current at $T^{\circ}K$ when $I_{\rm E}=0$ (does not include ohmic leakage currents)

 $\alpha_n = \text{common-base emitter-to-col-}$ lector current transfer function, or normal alpha

 α_i = common-base collector-toemitter current transfer function, or inverted alpha

 $V_{\rm B} = {
m switching} \ {
m drive} \ {
m voltage}$

COLLECTOR
$$R_{C} \qquad R_{E} \qquad R_{V} \qquad I_{B} \qquad I_{B} \qquad R_{E}$$

$$WHERE \qquad V = \frac{T(1-\sigma_{i})(1-e^{-V_{B}\delta/T})}{8}$$

$$R_{V} = \frac{T\sigma_{i}(1-\sigma_{i}\sigma_{h})}{I_{B}\delta\sigma_{h}}$$

I B = BASE CURRENT DRIVE

RE = EMITTER BULK RESISTANCE (OHMIC)

Rc = COLLECTOR BULK RESISTANCE (OHMIC)

Fig. 27.2—"ON" equivalent circuit

between base and emitter, (assuming a positive voltage for the forward-biased direc-

temperature in degrees Kelvin 8.616×10^{-5} joule/coulomb °K

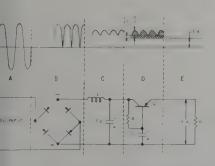
For the ON condition, the equivalent circuit of a low-level p-n-p transistor chopper is shown in Fig. 27.2. For n-p-n transistors, the direction of current flow I and the polarity of voltage sources V and I_BR_E are reversed.

Circle 148 on Reader Service Card

APPLICATION ENGINEERING DIGEST NO. 28

ower Transistor "Ripple Clipper" Filer For High Current D.C. Power Suply Use; Minneapolis-Honeywell Reguator Co., Minneapolis, Minn.

The power transistor can be used as a ery effective means of ripple removal relatively high current power suplies. The energy contained in the ripple omponent of the power supply is disipated as heat by a power transistor



ig. 28.1—Basic transistor ripple cliper circuit and representative voltage wave forms.

acting as a controlled variable series resistance. The degree of ripple removal obtainable is determined by the gain of the transistor or transistors used and the time constant of the base biasing circuit. The amount of ripple energy that can be safely handled is limited by the thermal resistance of the transistor and the heat dissipator associated with it.

Basic Ripple Clipper Circuit

The basic transistor ripple clipper circuit shown in Fig. 28.1 illustrates the simplest form of application, and a representation of the voltage wave form at:

- A. AC input
- B. Rectifier output
- Output of nominal LC filter section
- D. Voltage across transistor referred to common positive (+)

E. Output of transistor ripple clipper. The shaded portion of the wave form at D shows the voltage across the transistor. This voltage times the average current through the transistor (Iav) represents the ripple energy dissipated as

The transistor ripple clipper filter is not an energy storage type of circuit. It has no capability of storing excess

energy on the voltage peaks and inserting this energy during the period of voltage decline. It must, therefore, be preceded by a filter section capable of maintaining the minimum voltage "valleys" at 1 to 2 volts higher than the D. C. voltage (E_{dc}, Fig. 28.1) required across the output load at maximum current demand. The ripple filtering effect of the transistor ripple clipper is approximately that which would be realized if, in a conventional filter circuit, C_F (Fig. 28.1) were replaced by a capacitance equal to C1 multiplied by the current gain (B) of the transistor.

The ripple clipper will operate most efficiently when the transistor is operated close to saturation. This means that the minimum voltage drop across the transistor is, perhaps, 1 to 2 volts for the maximum load current expected.

The importance of a good understanding of the energy dynamics involved may be illustrated by the following example. Let us suppose that it is desired to remove a ripple of 3 volts peak to peak from a nominally filtered 28 VDC-15-ampere supply. The power supply uses a full wave bridge rectifier, and an L or π filter.

The ripple voltage will be approximately a saw tooth so that the average ripple voltage will be ½ the peak to peak value, about 1½ volts. Let us assume that the biasing circuit is such that the transistor is operated near saturation and, therefore, has a minimum voltage drop across it of 1 volt.

The energy dissipated in the transistor then would be equal to the product of the load current and the sum of the average ripple voltage and the minimum drop across the transistor.

 $P=15\ (1.5+1)=37.5\ watts$ With a maximum thermal resistance (Θ) of .7°C/watt (2N575) and a maximum allowable junction temperature of 95°C, the mounting stud temperature cannot be allowed to rise above:

 $T_{\text{stud max}} = T_{\text{J max}} - P\Theta$ = 95°C - (37.5 x .7) = 69°C

If the ambient temperature is 25°C, the chassis must have a maximum thermal resistance to the ambient of ap-

proximately 1.2 degrees per watt (i.e. (69-25) °C/37.5 watts). This would require, if convection in still air were the only means of cooling, a minimum of 250 square inches of surface area for the heat dissipator.

In the example above, if the transistor were not operated as close to saturation and had three volts instead of 1 volt of minimum drop across it, the power dissipated in the transistor would be:

P = 15 (1.5 + 3) = 67.5 watts and the maximum allowable stud temperature would be:

T stud max = 95°C - (67.5 x .7 = 47.5°C At the 25°C ambient, the maximum allowable thermal resistance of the chassis to ambient would have to be (47.5 - 25)°C/67.5 watts or .33°C/watt. This would call for a dissipator surface area of about 1,500 square inches for convection cooling. Of course, these figures can be radically reduced

through use of forced air cooling.

It is possible to use these ripple clipper circuits to remove ripple from voltages in excess of the voltage ratings of the transistor under certain conditions. Under optimum steady state conditions, the transistor will see a maximum collector-to-emitter voltage of only the peakto-peak ripple of the input voltage plus the minimum voltage of 1 to 2 volts. However, the supply voltage must be applied gradually to allow the condensers time to charge so that the transistor is not subjected to an instantaneous voltage in excess of its rating. If the output should become shorted, the full supply voltage will appear ocross the transistor and it will be destroyed if the heat dissipation capabilities of the transistor are exceeded or if the applied voltage exceeds the transistor $\alpha = 1$ voltage rating.

[Circle 149 on Reader Service Card]

APPLICATION ENGINEERING DIGEST NO. 29

2 Stage Compensated Transistor Preamplifier; Transitron Electronic Corp., Wakefield, Mass.

This transistor amplifier is designated for use in circuits requiring a relatively constant circuit current gain, B, with considerable variation of individual transistor parameters. It is designed to be driven from a high impedance source $(R_g \geq 20K)$.

The circuit is very stable and shows no tendency toward oscillations. The

frequency response linearity at low frequencies is determined only by the coupling capacitors since the basic amplifier is flat down to D.C.

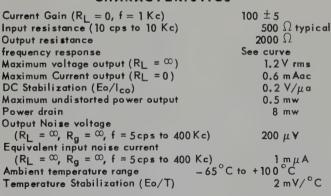
Since the current gain of the amplifier without the degeneration is much higher than the gain with feedback, the current gain is independent of the transistors and is equal to the ratio of $R_{\rm F}$ divided by the total dynamic resistance in the emitter lead of T_2 . (In this case, 270 + 40 = 310 ohms.) Therefore the circuit current gain may be varied by

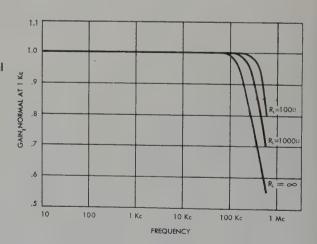
changing either RF or RE.

In the circuit above, the circuit beta will be 100 ± 5 with transistors having individual betas of 30 or more.

The stabistor S320G is used to compensate for the variation of $V_{\rm BE}$ of $T_{\rm I}$ with temperature. The stabistor SG22 is to protect transistor $T_{\rm I}$ from an excess negative voltage applied to the input.

CHARACTERISTICS





[Circle 150 on Reader Service Card]



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| | | MUL- | Mullard, Ltd. |
|-------|--|--------|--|
| | Cocollophoft | NAE- | North American Electronics |
| AEG— | Allgemeine Elekticitats-Gesellschaft | NPC- | Nucleonic Products Co., Inc. |
| AEI- | Associated Electrical Industries, Ltd. | ОНМ- | Ohmite Manufacturing Co. |
| AMP— | Amperex Electronic Corp. | PHI— | Philco Corp. Lansdale Tube Company |
| AUD- | Audio Devices, Inc. | PSI— | Pacific Semiconductors, Inc. |
| BEN- | Bendix Aviation Corp. | QSC- | Qutronic Semiconductor Corp. |
| BER- | Berkshire Labs | RAY— | Raytheon Company |
| BOG- | Bogue Electric Mfg. Co. | RCA— | Radio Corporation of America, Semiconductor Div. |
| BOM- | Bomac Labs | RHE— | Rheem Semiconductor Corp. |
| BRA- | Bradley Labs | SAR— | Sarkes Tarzian, Inc., Rectifier Division |
| CBS | CBS Electronics | | Semicon, Inc. |
| CDC- | Continental Device Corp. | SCN- | Semi-Elements Inc. |
| COL- | Columbus Electronics Corp. | SEM- | Siemens & Halske Aktiengesellschaft |
| CTP- | Clevite Transistor Products, Inc. | SIE- | Silicon Transistor Corp. |
| CSF- | Compagnie Generale de T.S.F. | SIL— | Sincon Transistor Corp. |
| EEVB- | English Electric Valve Co., Ltd. | SSD- | Sperry Semiconductor Division |
| ERI- | Erie Resistor Corp. | SSP- | Solid State Products, Inc. |
| FAN- | Fansteel Metallurgical Corp. | STC- | Shockley Transistor Corp. |
| FERB- | Ferranti Ltd. | STCB— | Standard Telephone & Cables, Ltd. |
| GAH— | Gahagan, Inc. | SYL- | Sylvania Electric Products, Inc. |
| GECB- | General Electric Co., Ltd. | SYN— | Syntron Co. |
| GE— | General Electric Company, Semiconductor Div. | TEX— | Texas Research Assoc. |
| GIC- | General Instrument Corp. | TFKG— | Telefunken, Ltd. |
| GTC- | General Transistor Corp. | THE- | Thermosen, Inc. |
| HAFO— | Institutet for Halvedarforskning | TI— | Texas Instruments, Inc. |
| HSD— | Hoffman Semiconductor Division | TKD— | Tekade, Nurnberg, Germany |
| HUG- | Hughes Products Division | TOK- | Tokyo Tsushin Kogyo, Ltd. |
| INRC— | International Rectifier Corp. | TRA | Transitron Electronic Corp. |
| IRC— | International Resistance Co. | TUN- | Tung-Sol Electric, Inc. |
| ITT- | International Tel. & Tel. Corp. | TSC- | Trans-Sil Corp. |
| KEM— | Kemtron Electron Products, Inc. | USD— | United States Dynamics Corp. |
| LCTF— | Laboratoire Central de Telecommunications | USS— | U. S. Semiconductor Products, Inc. |
| MAL— | P. R. Mallory & Co., Inc. | VIC- | Vickers inc. |
| MIC- | Microwave Associates, Inc. | WEC- | Western Electric Co. |
| MOT- | Motorola, Inc. | WEST- | Westinghouse Electric Corp. |
| MOI— | MOTOTOTA, INC. | DECTIE | |

| | NEW DIODES and RECTIFIERS | | | | | | | | | | | | |
|---|---|--|----------------|---|---|--|--|---|---|---|---|--|--|
| TYPE NO. | USE See Code Below | MAT | PIV (volts) | MAX. CONT. WORK. VOLT. | Min. Forward Current @ 25°C If @ Ef (mA) (volts) | MAX. D.C. OUTPUT CURRENT | @ T | MAX. FULL LOAD VOLT. DROP ⁴ (volts) | Max. R | ev. Cu E (volts) | | MFR. See code at start of charts | |
| BR500 BR600 BR700 BR800 BR900 BR1000 BY301 BY302 BY303 BY304 | 2 2 2 2 2 2 2 2 2 2 | S1 S1 S1 S1 S1 S1 S1 S1 | 2 4 * | 1100 1200 1300 1400 1500 1600 50 100 200 300 | | .50 .50 .50 .50 .50 .50 .2.5 2.5 2.5 | 150 150 150 150 150 150 150 150 150 150 | 1.8 1.8 1.8 1.8 1.8 1.2 1.2 | 100 100 100 100 100 100 500 500 500 | 1100 1200 1300 1400 1500 1600 50 100 200 300 | 150 150 150 150 150 150 150 150 150 | BRA BRA BRA BRA BRA BRA BRA BRA BRA BRA | |
| BY30.5 BY30.6 BY30.7 BY30.8 BY30.9 | 2 2 2 | Si Si Si Si | • • • | 400 500 600 700 800 | | 2.5 2.5 2.5 2.5 2.5 | 150 150 150 150 150 | 1.2 1.2 1.2 1.2 | 500 500 500 500 500 | 400 500 600 700 800 | 150 150 150 150 150 | BRA BRA BRA BRA BRA | |
| BY311 BY312 BY313 BY314 BY315 | 2 2 2 2 2 | Si Si Si Si | | 50 100 200 300 400 | | 2.5 2.5 2.5 2.5 2.5 | 150 150 150 150 150 | 1.0 1.0 1.0 1.0 | 100 100 100 100 100 | 50 100 200 300 400 | 150 150 150 150 150 | BRA BRA BRA BRA BRA | |
| BY316 BY317 BY318 BY319 BY321 | 2 2 2 2 2 | Si Si Si Si | | 500 600 700 800 50 | | 2.5 2.5 2.5 2.5 2.5 | 150 150 150 150 150 | 1.0 1.0 1.0 1.0 | 100 100 100 100 100 | 500 600 700 800 50 | 150 150 150 150 150 | BRA BRA BRA BRA BRA | |
| BY322 BY323 BY324 BY325 BY326 BY327 BY328 BY329 BY408 BY409 | 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 | Si Si Si Si Si Si Si | | 100 200 300 400 500 600 700 800 700 800 | | 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 6.0 | 150 150 150 150 150 150 150 150 150 | 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 | 1000 1000 1000 1000 1000 1000 1000 100 | 100 200 300 400 500 600 700 800 700 800 | 150 150 150 150 150 150 150 150 150 | BRA BRA BRA BRA BRA BRA BRA BRA BRA BRA | |
| BY418 BY419 BY428 BY429 BY508 | 2 2 2 2 2 | Si Si Si Si | | 700 800 700 800 700 | | 6.0 6.0 6.0 6.0 | 150 150 150 150 150 | 1.0 1.0 1.5 1.5 | 100 100 1000 1000 1000 | 700 800 700 800 700 | 150 150 150 150 150 | BRA BRA BRA BRA | |
| BY509 AND BY518 BY519 BY528 BY529 | 2 2 2 2 2 2 | Si Si Si Si | | 800 700 800 700 800 | | 12 12 12 12 12 | 150 150 150 150 150 | 1.2 1.0 1.0 1.5 | 1000 200 200 2000 2000 2000 | 800 700 800 700 800 | 150 150 150 150 150 | BRA BRA BRA BRA BRA | |

| TYPE NO. | USE See Code Below | MAT | PIV (voits) | MAX. CONT. WORK. VOLT. | Cu @ | Forward rrent 25°C @ E _f | MAX. D. OUTPU CURREN (amps) | T @ T | MAX. FULL LOAD VOLT. DROP ⁴ (volts) | | Rev. C | Current © T | MFR. See code at start of charts |
|---|-----------------------------|----------------------------|---------------------------------|------------------------------------|----------------------------|--|--------------------------------------|---------------------------------|---|--|---|----------------------------------|--|
| BY3001 BY3002 BY3101 BY3102 BY3201 | 2 2 2 2 2 | S1 S1 S1 S1 S1 | | 900 1000 900 1000 900 | | | 2.5 2.5 2.5 2.5 2.5 | 150 150 150 150 | 1.2 1.2 1.0 1.0 | 500 500 100 100 | 900 1000 900 1000 900 | 150 150 150 150 150 | BRA BRA BRA BRA BRA |
| BY3202 BY4001 BY4002 BY4101 BY4102 | 2 2 2 2 2 | S1 S1 S1 S1 | | 1000 900 1000 900 1000 | | | 2.5 6.0 6.0 6.0 | 150 150 150 150 150 | 1.5 1.2 1.2 1.0 | 1000 500 500 100 100 | 1000 900 1000 900 1000 | 150 150 150 150 | BRA BRA BRA BRA BRA |
| BY4201 BY4202 BY5001 BY5002 BY5101 | 2 2 2 2 2 | S1 S1 S1 S1 S1 | | 900 1000 900 1000 900 | | | 6.0 6.0 12 12 12 | 150 150 150 150 150 | 1.5 1.5 1.2 1.2 | 1000 1000 1000 1000 200 | 900 1000 900 1000 900 | 150 150 150 150 150 | BRA BRA BRA BRA BRA |
| BY5102 BY5201 BY5202 FST1/4 GEX542 | 2 2 2 2 2 | Si Si Si Ge | 400 160 | 1000 900 1000 400 160 | | | 12 12 12 .50 6.0 | 150 150 150 50 55 | 1.0 1.5 1.5 | 200 2000 2000 15ma | 1000 900 1000 | 150 150 150 | BRA BRA BRA STCB(6) GECB |
| RS50AF RS51AF RS52AF RS53AF RS54AF | 2 2 2 2 2 | Si Si Si Si | 50 100 150 200 300 | 50 100 150 200 300 | | | 5.0 5.0 5.0 5.0 5.0 | 100 100 100 100 100 | 1.3 1.3 1.3 1.3 | 100(- 100(- 100(- | 4) 50 4) 100 4) 150 4) 200 4) 300 | 25 25 25 25 25 25 | STCB(6) STCB(6) STCB(6) STCB(6) STCB(6) |
| RS55AF RS80AF RS81AF RS82AF RS83AF | 2 2 2 2 2 | Si Si Si Si | 400 50 100 150 200 | 400 50 100 150 200 | | | 5.0 60 60 60 | 100 100 100 100 | 1.3 1.2 1.2 1.2 | 100(50ma(50ma(50ma(50ma(| 4) 100 4) 150 | 25 25 25 25 25 | STCB(6) STCB(6) STCB(6) STCB(6) STCB(6) |
| RS84AF S262 S11-200 S11-400 S11-600 | 2 1 1 1 1 | S1 S1 S1 S1 S1 | 300 -30 200 400 600 | 300 15 200 400 600 | 3.0 | 1.0 | 60 .03 1.0 1.0 | 100 135C 135C 135C | 1.2 .75 .75 | 50ma(- 150 200 200 200 | * | 25 55 25 25 25 | STCB(6) . AMP HAFO HAFO HAFO |
| NOTATIONS Under Use | | | | | alf wave re average ove | | | Following an these symbol | ls apply ibient | ture readin | <u> </u> | be contactue and te | urers should ted for val- st condition current and peak recur- |

Ø Insulated Base

5. Controlled Rectifier
6. Dual Rectifier
△ Direct Tube Replacement

General Purpose Power Rectifier Magnetic Amplifier

☑ Dynamic Under Mfr.

6. Available in stack form from that manufacturer

Under Reverse Current

J — Junction S — Storage

 \triangle —Inlet Temperature of Coolant

Type No.

† —Revised Data

rent current

Under Ef ☑ - at .125°C

CHARACTERISTICS CHART of MISCELLANEOUS DIODE TYPES

| TYPE NO. | CLASSIFI- CATION | DESCRIPTION | MFR. |
|---|----------------------|---|--------------------------------------|
| 1N76A 1N830A 1N1838 1N2510 1N2510R | 1,2 2 2 1,2 | Video Detector UHF Micro-Min Diode Low Flicker Noise Doppler Mixer Diode X-Band Coaxial Diode X-Band Coaxial Diode | SYL SYL PHI SYL SYL |
| MA437/1N2771 MA439 MA440 | 1,2 1,2 1,2 | VHF/UHF Power Monitor Diode X Band Controlled Voltage Detector 1600 Mc- Coaxial Mixer, Lc- 5.7db max; Noise Ratio- 1.3max; Overall Noise- 7.8dbmax. | MIC MIC MIC |
| MA440R MA-H | 1,2 1,3 | Reversed Polarity Version of MA440 Parametric Amplifier Varactor Diode for 144Mc - 440 Mc region | MIC MIC |
| SCR9 61 SCR9 62 SCR9 63 SCR9 64 SCR9 65 | 8 8 8 8 | PIV 25V.; Average If - 10A. PIV 50V.; Average If - 10A. PIV 100V.; Average If - 10A. PIV 150V.; Average If - 10A. PIV 200V.; Average If - 10A. | GECB GECB GECB GECB GECB |

Notations Under Classification

- 1. Microwave diodes 2. Mixer or detector diodes 3. Varactor diodes
- 4. Photodiodes 5. Solar Cells
- 6. Harmonic Generator diodes7. 4-Layer bistable diodes8. Controlled rectifier

CHARACTERISTICS CHART of SILICON ZENER or AVALANCHE DIODES

| | Zene | r or Avalan Itage Rang | iche e | Dyna Imped | | MAX. | TEMP. CO-EF- | MFR. | |
|---|--|--|----------------------------------|---------------------------------|--|--------------------------------------|--|--|--|
| TYPE NO. | MIN. | MAX. | @ 1z | z @ | lx | DISS. | FICIENT | See code at start of chart | |
| | Eb1 (volts) | Eb2 (volts) | (ma) | (ohms) | (ma) | (mw) | %/°C | | |
| | | 1 | 1 | | , | ' | | | |
| 1N1483 1N2765 1N2765A 1N2766 1N2766A | 5.79 6.46 6.46 12.92 12.92 | 6.51 7.14 7.14 14.28 14.28 | 200 7.5 7.5 7.5 7.5 | 4.0 20 20 40 40 | 200 7.5 7.5 7.5 7.5 | 1 0W | .03 .005 .0025 .005 .0025 | WEC PSI PSI PSI PSI | |
| 1N2767 1N2767A 1N2768 1N2768A 1N2769 1N2769A | 19.38 19.38 25.84 25.84 32.3 32.3 | 21.42 21.42 28.56 28.56 35.7 35.7 | 7.5 7.5 7.5 7.5 7.5 | 60 60 80 80 100 | 7.5 7.5 7.5 7.5 7.5 7.5 | | .005 .0025 .005 .0025 .005 | PSI PSI PSI PSI PSI PSI | |
| 1N2770 1N2770A HPZ8.2[/ HPZ9.1[/ HPZ10 [/ | 38.78 38.78 7.70 8.60 9.50 | 42.84 42.84 8.65 9.60 10.50 | 7.5 7.5 500 500 500 | 120 120 1.0 1.0 | 7.5 7.5 500 500 | 35W 35W 35W | .005 .0025 .040 .050 | PSI PSI USS USS USS | |
| HPZ11 ☑ HPZ12 ☑ HPZ13 ☑ HPZ15 ☑ HPZ16 ☑ | 10.4 11.5 12.6 13.9 15.4 | 11.6 12.7 14.0 15.6 17.1 | 440 410 390 330 310 | 1.3 1.4 1.5 1.7 | 440 410 390 330 310 | 35W 35W 35W 35W 35W | .059 .059 .060 .060 | USS USS USS USS USS | |
| HPZ18 ☑ HPZ20 ☑ HPZ22 ☑ HPZ24 ☑ HPZ27 ☑ | 17.0 18.8 20.7 22.8 25.1 | 18.9 20.8 22.9 25.2 28.1 | 280 250 230 210 190 | 2.0 2.0 2.5 3.0 3.5 | 280 250 230 210 190 | 35W 35W 35W 35W 35W | .062 .063 .064 .065 | USS USS USS USS USS | |
| HPZ30 Ø HPZ33 Ø HPZ36 Ø HPZ39 Ø HPZ43 Ø | 28.0 30.9 34.2 37.0 40.8 | 31.0 34.2 37.8 40.9 45.0 | 170 150 140 130 120 | 4.0 4.5 5.0 5.5 6.0 | 170 150 140 130 120 | 35W 35W 35W 35W 35W | .067 .068 .069 .070 | USS USS USS USS USS | |
| HPZ47 Ø HPZ51 Ø HPZ56 Ø HPZ62 Ø HPZ68 Ø | 44.0 48.0 53.0 58.7 64.6 | 50.0 54.0 58.8 64.8 71.4 | 110 100 90 80 70 | 6.5 7.0 7.5 8.0 9.5 | 110 100 90 80 70 | 35W 35W 35W 35W 35W | .072 .074 .075 .077 | USS USS USS USS USS | |
| HPZ75 | 71.0 77.0 86.0 95.0 5.0 | 78.0 86.5 96.0 105 7.0 | 65 60 55 50 10 | 11 13 18 20 15 | 65 60 55 50 10 | 35W 35W 35W 35W | .083 .086 .090 .093 | USS USS USS USS HSD | |
| RT6 SZT1 SZT2 Z2A33F Z2A36F | 5.0 4.95 4.95 3.10 3.40 | 7.0 6.05 6.05 3.50 3.80 | 10 5.0 5.0 20 20 | 20 30 30 37 35 | 10 5.0 5.0 20 20 | 300 300 1000 1000 | .01 max .001max .062 .056 | HSD GECB GECB STCB STCB | |
| Z2A39F Z2A43F Z2A47F Z2A51F Z2A56F | 3.70 4.05 4.45 4.85 5.30 | 4.15 4.50 4.95 5.40 5.95 | 20 20 20 20 20 20 | 33 31 28 26 23 | 20 20 20 20 20 20 | 1000 1000 1000 1000 1000 | .050 .045 .037 .017 | STCB STCB STCB STCB STCB | |
| Z2A62F Z2A68F Z2A75F Z2A82F Z2A91F | 5.85 6.45 7.10 7.80 8.60 | 6.55 7.20 7.90 8.70 9.60 | 20 20 20 20 20 20 | 19 15 15 19 23 | 20 20 20 20 20 | 1000 1000 1000 1000 1000 | .031 .042 .050 .055 | STCB STCB STCB STCB STCB | |
| Z2A100F Z2A110F Z2A120F Z2A130F Z2A150F | 9.50 10.40 11.40 12.40 13.90 | 10.50 11.50 12.50 14.00 15.55 | 20 20 20 20 20 20 | 27 32 36 43 50 | 20 20 20 20 20 20 | 1000 1000 1000 1000 1000 | .065 .070 .073 .078 | STCB STCB STCB STCB STCB | |

Under Type No.

CHARACTERISTICS CHART of SWITCHING DIODES

| | | | MAX. CONT. REV. | Current | | Reve | erse Impe | dance | Recovery Characteristics | | | | S | | |
|--|-----|----------------------------|-----------------------------------|--|--------------------------------------|--------------------|--|---|--------------------------|---------------------------|------------------|---|---|--|--|
| TYPE NO. | MAT | PIV (volts) | WORK. | | | Z (K ohm | E _{b1} t | VOLTAGE RANGE E b1 to E b2 (volts) | | I. Rev. | Zrec. @ time (t) | | | MFR. { See code at start of charts } | |
| 1N891 1N892 1N893 1N903 1N904 1N905 1N906 1N907 | | | | 50 100 200 40 30 20 20 20 | 50 1 50 1 10 1 10 1 10 1 | .0 .1 .0 | 40000min 30000min 20000min 20000min 30000min | up to up to up to up to up to | 30 20 20 | 10 5 10 5 10 5 | .0 | 80 80 80 40000 30000 20000 20000 30000 | .30 .30 .30 .004 .004 .004 | RHE RHE RHE MIC MIC MIC MIC MIC | |
| 1N908 MA4230 PS7267 PS7268 PS7269 PS7270 | | Si Si Si Si Si | 40 40 40 40 65 120 | 40 | 10 1 5.0 1 5.0 1 5.0 1 | | 40000min 00000min | up to | | 10 5 5.0 5.0 5.0 | | 40000 00000 20 20 20 20 20 | .004 .004 .15 .15 .15 | MIC MIC PSI PSI PSI PSI | |

VOLTAGE VARIABLE CAPACITOR DIODES

| TYPE NO. | CAPAC C @ | | PIV | Q @ | MFR. | |
|---|--|----------|-------------------------------|-------------------------------|-------------------------------------|---|
| | (uuf) | (volts) | | Min. Q | (mc) | |
| MA4255X MA4256X MA4257X SVC1 SVC2 SVC3 | .50-1.4 1.2-2.5 2.5-4.0 6.5±10per 6.5±20per 6.5±30per | cent 3.0 | 6.0 6.0 6.0 20 20 | 6.0 5.0 3.0 85 85 | 10000 10000 10000 50 50 | MIC MIC MIC GECB GECB GECB |

PATENT REVIEW*

Of Semiconductor Devices, Fabrication Techniques and Processes, and Circuits and Applications

Compiled by SIDNEY MARSHALL

The abstracts appearing in this issue cover the inventions relevant to semiconductors from May 7, 1957 to July 9, 1957. In subsequent issues, patents issued from Dec. 25, 1956 to date will be presented in a similar manner. After bringing these abstracts up to date, PATENT Review will appear periodically, the treatment given to each item being more detailed.

2,791,731 Metal Rectifier Assemblies—A. H. Walker, D. E. Birch. Assignee: Westingnouse Brake & Signal Co., Ltd. An assembly comprising a block of insulating

*Source: Official Gazette of the U. S. Patent Office and Specifications and Drawings of Patents Issued by the U. S. Patent Office. material with holes therethrough, and a plurality of stacks of metal rectifier elements housed one in each of said holes.

2,791,758 Semiconductive Translating Device—D. H. Looney. Assignee: Bell Telephone Laboratories. A device comprising a body of semiconductive material having a bulk portion of one conductivity type

and a surface region of the opposite conductivity type, a ferroelectric material in proximity to said surface region and an electrode spaced from the semiconductor and mounted against the ferroelectric body.

2,791,759 Semiconductive Device—W. L. Brown. Assignee: Bell Telephone Lab-

oratories. A semiconductive body having a gross portion of one conductivity type and a surface portion of the opposite type forming a rectifying junction in the body, a ferroelectric element adjacent to said surface portion, electrodes to opposite sides of the rectifying junction and an electrode to the ferroelectric element.

2,791,760 Semiconductive Translating Device—I. M. Ross. Assignee: Bell Telephone Laboratories. A device of n-p-n type construction having a ferroelectric material in close proximity to a surface portion of the middle zone.

2,791,761 Electrical Switching and Storage -J. A. Morton. Assignee: Bell Telephone Laboratories. A device comprising a body of germanium including an n-p junction, a pair of connections to said body positioned on opposite sides of said junction, and a body of ferroelectric material positioned against the surface of the germanium body in the vicinity of the n-pjunction.

2,792,489 Final Sealing Apparatus For Semiconductor Translating Devices—F. Wohlman Jr. Assignee: Hughes Aircraft Co. Apparatus for assembling sub-assembly components for semiconductor translating devices wherein such components are accurately held in alignment, are counterbalanced to relieve undesireable loads on delicate components, and are handled in a gentle manner.

2,792,494 Semiconductor Superregenerative Detector—J. J. Suran, W. F. Chow. Assignee: General Electric Company. A super-regenerative detector in which a quench frequency oscillator provides a signal that is applied to the radio frequency oscillator, said signal thereby controlling the period of time in which the radio frequency oscillator operates.

2,792,499 Sawtooth Wave generator--V. P Mathis. Assignee: General Electric Company. A sawtooth wave oscillator comprising an n-type semiconducting body between a pair of base electrodes, a body of p-type material forming a p-n junction with the n-type material in a region between said base electrodes, and reactive electric storage means connected between an additional electrode and one of said base electrodes.

2,792,537 Electrical Apparatus Including One Or More Dry Plate Rectifiers—H.
Martin. Assignee: Siemens Schuckertwerke Aktiengesellschaft. Apparatus Apparatus comprising a thermoplastic supporting body having a hole therein, a stack of disk shaped rectifiers disposed within said hole, and a conductive terminal strip mounted on said body so as to cover said

2,792,538 Semiconductor Translating Device With Embedded Electrode, W. G. Pfann, Assginee: Bell Telephone Laboratories. A signal translating device comprising a body of semiconductive material, a wire connector embedded sidewise in said body and an alloy bond between said body and said connector.

2,792,539 Transistor Construction-K. Lehovec. Assignee: Sprague Electric Co. A transistor comprising a semiconductive body including a p-n junction, low resistance electrodes attached to the p and n regions, and a wire probe extending into a depression in one of said regions, said probe making point contact with the

semiconductive material adjacent to said iunction.

2,792,540 Junction Transistor—W. Pfann. Assignee: Bell Telephone Laboratories. A junction transistor having a surface adjacent base zone with a specific resistivity higher than the bulk portion of the zone and a base electrode making low resistance contact in a region adjacent to the high resistivity portion.

May 21, 1957 2,793,145 Method of Forming a Junction Transistor.—E. N. Clarke. Assignee: Sylvania Electric Products Inc. A method of forming a multiple junction transistor in a manner facilitating control over the thickness of a layer on one conductivity type between regions of the opposite type.

2,793,146 Methods of Treating Germanium—H. I. Crane, P. Wang. Assignee: Sylvania Electric Products Inc. The method of making semiconductor translators by subdividing a germanium ingot into individual units and subjecting such units to prolonged treatment in a molten alkali metal cyanide maintained at a temperature below the melting point of german-

2,793,303 Pulse Sharpening Circuits-H. Fleisher. Assignee: International Business Machines Corporation. A circuit in which a transistor conducts and quenches the current which flows through an inductance due to the back emf developed across said inductance upon application of an input pulse, said transistor thereby producing a sharpened pulse across a load impedance.

2,793,331 Semiconductive Devices—J. J. Lamb. Assignee: Sperry Rand Corporation. An electronic control device utilizing a body of semiconductive material, means for enveloping and hermetically sealing said device, and means for shunting current around the semiconductive material when the potential difference between a pair of electrodes reaches a predeter-mined value.

2,793,332 Semiconductor Rectifying Connections And Methods-B. H. Alexander, Ingraham. Assignee: Sylvania Electric Products Inc. A rectifier including a semiconductor body of n-type conductivity and a bonded contact primarily of a solid silver alloy containing also smaller amounts of indium or gallium.

May 28, 1957

2,793,420 Electrical Contacts To Silicon-R. L. Johnston, R. L. Rulison. Assignee: Bell Telephone Laboratories. A method of fabricating a low resistance contact to a body of semiconductive silicon by electrodepositing a layer of nickel sufficient to just obliterate the color of said body, heating said body to 800° C in a slightly reducing atmosphere, electrodepositing a second nickel layer, and applying a coating of solder to the nickel plating.

2,794,076 Transistor Amplifiers—R. F. Shea Assignee: General Electric Co. A multistage amplifier in which the first stage is operated for stabilization purposes and at a low voltage level, the later stages being operated at a high voltage level, whereby high power output is derived from said amplifier with low power dissipation in the stabilization-producing means.

2,794,846 Fabrication of Semiconductor Devices-C. S. Fuller. Assignee: Bell Telephone Laboratories. A method α altering the conductivity of a semicon ductor material by applying a glass-form ing composition to the surface of said semiconductor, said composition contains ing at least one significant impurity for the semiconductor, and fuzing said composition at an elevated temperature.

2,794,856 Transistor Keying and Mark Hold Unit—F. T. Turner. Assignee: West ern Union Telegraph Co. For use in : radio-telegraph system, a mark-hold unu operating in conjunction with a keying unit in the marking condition during extended periods of received space pulsing

2,794,863 Semiconductor Translating Device and Circuit—W. W. van Roosbroeck Assignee: Bell Telephone Laboratories. translating device comprising substan tially intrinsic material in which the difference between the number of free holes and the number of free electrons presen is less than the number of free hole-electron pairs.

2,794,864 Non-Reciprocal Circuits Employing Negative Resistance Elements—W Shockley. Assignee: Bell Telephone Laboratories. In an a-c signal circuit, a twoterminal negative-resistance means coupling said resistance with said signal circuit, a transducer including a threeterminal Hall effect device bridged across said a-c circuit, and circuit means for cancelling out a-c signals transmitted through said Hall effect device in one direction only.

2,794,895 Jig For Making Contact With The Electrodes of a Dry Contact Rectifier A. H. Walker, L. A. Cole. Assignee Westinghouse Brake & Signal Co. Ltd. A jig of the kind which is suitable for making contact with the electrodes of a dry ing contact with the electrodes of a dry contact rectifier element, the contact be-ing made in such a way that heavy cur-rent may be passed through the elemen without damaging it.

2,794,899 Apparatus for And Method O Forming p-n Junction Devices—A. R Plummer. Assignee: General Electric Co Ltd. A method of bonding a wire to fused bead of material which forms p-n junction with a body of semiconductive material of a predetermined conductivity type.

2,794,917 High Frequency Negative Resistance Device—W. Shockley. Assignee: Bell Telephone Laboratories. A device is which negative signal power dissipation at high frequencies is obtained by transit time effects of charge carriers in the de-

2,794,942 Junction Type Semiconductor Devices and Method of Making The Same —T. W. Cooper. Assignee: Hughes Air craft Company. An encapsulated junction-type semiconductor device with a ohmic connecting means to an area of a semiconductor crystal body having a pjunction therein.

2,794,943 Selenium Rectifier—G. Eannaring R. Parsons. Assignee: Sarkes Tarzian Ind In a selenium rectifier, a barrier layer or the selenium layer, said barrier layer with a dilute solution containing a carbohy drate and an organic amine in an aqueou volatile solvent at a pH between 6.5 and

2,794,948 Phase Shifting Circuit—J. H Thompson, R. H. Whittaker. Assigned U.S.A. (Navy Dept.) A network for con

rting an input signal of predetermined equency to a phase-shifted output sig-1 of like frequency.

94,952 Within Limits Frequency Re-onse Tester—N. J. Golden, T. Ants T. ip. Assignee: Sylvania Electric Products c. A method of evaluating the freency merit of a transistor without obining any absolute determination of rrent response at any given frequency, id merit being determined on the basis comparison of performance of the ansistor at a reference frequency and at selected higher frequency.

ine 11, 1957

1995,648 Dielectric Amplifier Employing erro Electric Materials—W. P. Mason. ssignee: Bell Telephone Laboratories. A evice in which a single ferroelectric ndensers, or a part of such condensers, employed in a bridge circuit to which urrier current is applied, a mechanical gnal being simultaneously applied to the ondenser or pair of condensers to vary the electrical unbalance of the bridge cir-

795,717 Cathode Ray Beam Centering pparatus—M. B. Finklestein, B. R. Clay. ssignee: Radio Corporation of America. transistorized beam centering device r use with electromagnetic deflection estems in which the centering control is aced at the center of the deflection yoke.

795,742 Semiconductive Translating Deces Utilizing Selected Natural Grain oundaries—W. G. Pfann. Assignee: Bell elephone Laboratories. A junction type ermanium transistor comprising two npe regions separated by and adjacent to natural grain boundry which occurs in standard n-type germanium ingot, one said n-type regions having emitter conet and the other region having collector

795,743 Transistor Construction—H. ehovec. Assignee: Sprague Electric Co. point contact transistor, including a oint contact electrode, welded to a semionductive body, said welded electrode eing sheathed with an insulating cyliner of a dielectric resinous material.

795,744 Semiconductor Signal Translatng Devices—R. J. Kircher. Assignee: Bell elephone Laboratories. A device having p-n junction, point-contact emitter and ollector connections to one of the semionductive zones, said connections posi-oned on a line parallel to and spaced bout 0.50 mil from said junction, and mitter being spaced about 2 mils from ne collector connection.

795,745 Transistor Unit-G. R. Huard, Jr. ssignee: Motorola, Inc. A transistor unit icluding a flat-surfaced insulating memer, a conductive coating on said flat surace, an elongated resilient electrically onductive member secured to at least ne point of said flat surface, a semionductive crystal supported by said conuctive member, and interposed between aid member and said coating.

795,762 Modulation—G. C. Sziblai. Asgnee: Radio Corporation of America. A nodulation system in which the impednce presented by a semiconductor device the load circuit of a source of carrier vave energy is varied in accordance with nodulating signals.

une 18, 1957 796,368 Method of Making Semiconduc-

tor Devices—D. A. Jenny. Assignee: Radio Corporation of America. A method involving the immersion of a body of an alloy of lead and a conductive-type determining impurity yielding material in an aqueous solution of acetic acid and hydrogen peroxide, and then alloying said body into a surface of a germanium body of opposite conductivity type than that caused by said impurity.

2,796,512 Assembly Fixture—J. B. Gray III. Assignee: Western Electric Co., Inc. An assembly fixture for assembling elongated electrodes to support wires of header members, said fixture utilizing electrode holding jaws which can be positioned so as to accurately locate the electrodes along the header support wires.

2,796.539 Unidirectional Signal-Conducting System—J. S. Foley. Assignee: International Telephone & Telegraph Corp. A signal conducting and coupling system which will conduct a unipolar signal and a bipolar signal in one direction only.

2,796,562 Semiconductive Device Method of Fabricating Same—S. G. Ellis, J. I. Pankove. Assignee: Radio Corporation of America. A circuit element comprising a solid semiconductor, an electrode diffused into a portion of one surface of said semiconductor, a rectifying junction, and a high resisting film disposed over a portion of said surface for protecting critical portions of said sur-

2,796,563 Semiconductive Devices-J. J. Ebers, J. J. Kleimads. Assignee: Bell Telephone Laboratories. A device that features a unitary sheet metal electrical connection and mechanical support for a semiconductive body, said sheet metal unit having a raised or depressed area having the same degree of flatness as the body which it engages.

2,796,564 Electric Circuit Element-J. J. Dymon. Assignee: Sylvania Electric Products, Inc. An electric circuit element of the semiconductive type comprising a reduced titanate of an alkaline earth metal having a double layer of freshly skinned and subsequently oxidized surface thereof, consisting of an electrolytically deposited metal oxide coated on a metal oxide paste.

June 25, 1957

2,797,193 Method of Treating the Surface Solids With Liquids-J. H. Eigler, M. V. Sullivan. Assignee: Bell Telephone Laboratories; A method for stream etching a localized surface area of a semiconductive body while eliminating the need for the application, and subsequent removal of masking materials used in such a process.

2,797,261 Carrier Telegraph Receiver—J. Polyzou. Assignee: International Tele-phone & Telegraph Corp. Telegraph receiver equipment in which the marking signal is maintained during a period of no signal reception by means of a circuit which causes the receiver amplifier to oscillate at the mark frequency in the absence of received energy.

2,797,267 Transistor Amplifier With Neutralized Internal Feedback—R. R. Yost. Assignee: Motorola, Inc. Circuit means in a transistor amplifier for neutralizing the effect of feedback due to base resistance of the transistor.

2,797,327 Semiconductor Saw Tooth Wave

Generator-M. C. Kidd. Assignee: Radio Corporation of America. A balanced push pull sawtooth voltage generator which utilized a single transistor for efficient circuit operation.

2,797,328 Transistor Oscillator-E. G. Miller Jr. Assignee: USA (A.E.C.). A crystal controlled oscillator comprising a pair of transistors a crystal between the base electrodes of said transistors, an antire-sonant frequency tuned to the crystal frequency and negative feedback means coupled to the antiresonant circuit.

July 2, 1957 2,798,013 Method of Producing Junction Type Semiconductor Devices and Apparatus Therefore-H. Irmler. Assignee: mens-Schuckertwerke Aktiengesellschaft. A method of manufacturing junction type semiconductor devices by contacting a marginal zone of an electrode body with an auxiliary body, allowing the electrode body with the semiconductor, and means for utilizing the surface tension of the molten electrode to maintain the shape thereof.

2,798,160 Power Supply Circuit Using Controllable Electron Solid State Devices—G. Bruck, W. R. Harter, I. M. Wilbur. Assignee: Avco Manufacturing Corporation. In an inverter type power supply, a d.c. voltage source, a load circuit, a pair of transistor square wave generators coupled between said source and said load circuit, and means for providing feedback of the in-phase amplified version of the input signal.

2,798,169 Transistor Magnetic Amplifier Bistable Devices—J. P. Eckert, Jr. Assignee: Sperry Rand Corporation. A circuit that has two stable states, one of which is characterized by collector current flow, the other state being characterized by absence of collector current; said circuit including means for causing a transition from one stable state to the

2,798,189 Stabilized Semiconductor Devices—B. H. Alexander. Assignee: Sylvania Electric Products. A device including ohmic low resistance connections to a semiconductive body, a pair of point contacts placed so as to effect transistor action, and a boron coating over the surface of said body at the junction of the rectifying connections herewith.

July 9, 1957

2,798,904 Push Pull Magnetic Amplifier-E. F. Alexanderson. Assignee: None. A push-pull magnetic amplifier system consisting of a pair of magnetic amplifiers connected with a common load impedance element, and having means for activating one of said amplifiers to conduct load current, and for providing an open circuit in the unactivated amplifier in response to the load current.

2,798,970 Square Wave Phase Shifter—W. G. Hall, R. I. van Nice. Assignee: Westinghouse Electric Corporation. Apparatus that shifts the phase of a square wave by adding a reference square wave in phase with a second signal comprising a series of rectangular voltage pulses of double the amplitude of the reference

2,798,989 Semiconductor Devices and Methods of Their Manufacture—H. Welker. Assignee: Siemens Schuckertwerke Aktiengesellschaft. A device using a crystal body formed of a compound of an element from group III and group VI of the periodic system.

CHARACTERISTICS CHART of NEW TRANSISTORS

Announced Between Sept. 1, 1959 and Oct. 30, 1959

MANUFACTURERS

| ARA— | Advanced Research Associates, Inc. |
|------|--|
| AEG- | Allgemeine Elecktricitats-gesellschaft |
| AMP— | Amperex Electronic Corp. |
| AEI- | Associated Electrical Industries Export Ltd. |

BEN_ Bendix Aviation Corp. BOG-Bogue Electric Mfg. Co. CBS-CBS-Electronics

CSF-Compagnie Generale CTP-Clevite Transistor Products, Inc.

DEL-Delco Radio Div., General Motors Corp. EEVB- English Electric Valve Co., Ltd. ESEB- Edison Swan Electric Co., Ltd. FSC--Fairchild Semiconductors Corp.

FTHF- French Thomson-Houston Semiconductor Dept.

GECB— General Electric Co., Ltd. General Electric Co. Great Eastern Mfg. Co. GEM-GTC-General Transistor Corp. HUG- Hughes Aircraft Co.

HIVB- Hivac Ltd.

IND— Industro Transistor Corp.

LCTF- Labortoire Central de Telecommunications MIN- Minneapolis-Honeywell Regulator Co. MOT- Motorola, Inc.

(In Order of Code Letters)

MUL- Mullard Ltd. NTLB- Newmarket Transistors Ltd. NPC-Nucleonics Products Co. Pacific Semiconductors, Inc. PSI— PHI— Philco Corp., Landsdale Tube Co.

Raytheon Co. RAY-

Radio Corp. of America, Semiconductor Div. RCA-

Rheem Semiconductor Corp. RHE-Siemens & Halske Aktiengesellschaft SIF_

Silicon Transistor Corp. SIL

SONY-Sony Corp.

Sperry Gyroscope Co. SPE-Sprague Electric Co. SPR-

Sylvania Electric Products Inc. SYL-STCB— Standard Telephone & Cables, Ltd.

TKAD-Suddeutsche Telefon-Apparate-, Kabel und Draht-

TRA- Transitron Electronic Corp.

TFKG- Telefunken Ltd. TI_ **Texas Instruments** Tung-Sol Electric, Inc. TUN-UST— U. S. Transistor Corp.
WEC— Western Electric Co., Inc. WEST- Westinghouse Electric Corp.

The following manufacturers have announced that they have begun supplying the indicated previously registered transistors.

BENDIK: 2N155,2N176,2N242,2N257,2N268,2N268A,2N297,2N301,2N301A,2N1011 TELIAS INSTRUMENTS: 2N696, 2N697
EUGHES: 2N1219
MOTORDIA: 2N297A, 2N404
PHILCO: 2N129, 2N300
RATTHEON: 2N1017
RHEEM: 2N497, 2N498, 2N656, 2N657, 2N696, 2N697
RHEEM: 2N497, 2N498, 2N656, 2N657, 2N696, 2N697
SPERRY: 2N327A, 2N328A, 2N329A, 2N330A, 2N1034, 2N1035, 2N1036, 2N1037, 2N1219, 2N1220, 2N1221, 2N1222, 2N1223, 2N1275

CHARACTERISTICS CHART of NEW TRANSISTORS

| | | | | Max. | Rating | s @ 2 | 5° C | Ty | pical Characteristi | cs | |
|---|-------------------------------------|---------------------------------------|----------------------|----------------------------------|--------------------------|-----------------------------|-----------------------------|-----------------------------|--|--------------------------------|-----------------------------------|
| TYPE NO. | USE See | TYPE (See) | MAT | Pc | DERAT | | | | Gain | | MFR. See code |
| | { Code } Below } | { Code } Below | mai | (mw) | •c/w | V _{cs} | V _{CE} | f _{αβ} (mc) | PARAMETER and (condition) | VALUE | at end of chart |
| 2N43A 2N332A 2N333A 2N334A 2N335A | 2 [/] 2 [/] 2 [/] 2 [/] | PNPA NPNG NPNG NPNG NPNG | Ge Si Si Si | 240 500 500 500 500 | .25 .30 .30 .30 | 45 45 45 45 45 | 30 45 45 45 45 | 1.3 10 11 12 13 | hfe:Ie-1.0ma hfe:1.0ma hfe:1.0ma hfe:1.0ma hfe:1.0ma | 42 16 30 38 52 | GE GE GE GE GE |
| 2N336A 2N528 2N537 2N650A 2N651A | 2 \(\tilde{\pi} \) 3,5 2 2,5 2,5 | NPNG PNPA PNPMe PNPA PNPA | S1 Ge Ge Ge | 500 2500 250 200 200 | .30 30 330 | 45 40 30 45 45 | 45 40 1.0 30 30 | 15 4.0 750 | hfe:I.0ma hfE:Ic-10ma hfe:Ic-1.0ma hfe:IE-1.0ma hfe:IE-1.0ma | 95 20 min | GE WEC .n WEC MOT MOT |
| 2N652A 2N677 2N677A 2N677B 2N677C | 2,5 3,5 3,5 3,5 3,5 | PNPA PNP PNP PNP PNP | Ge Ge Ge Ge | 200 50W 50W 50W 50W | 1.5 1.5 1.5 | 45 50 60 90 100 | 30 30 40 70 80 | | h fe: IE-1.0ma hFE: IC-10A hFE: IC-10A hFE: IC-10A hFE: IC-10A | 100min 40 40 40 40 | MOT BEN BEN BEN BEN |
| 2N678 2N678A 2N678B 2N678C 2N694 | 3,5\(\) 3,5\(\) 3,5\(\) 3,5\(\) 2,4 | PNP PNP PNP PNP PNPMe | Ge Ge Ge Ge | 50W 50W 50W 50W 100 | 1.5 1.5 1.5 750 | 50 60 90 100 30 | 30 40 70 80 15 | 750 | h _{FE} :I _c -10A h _{FE} :I _c -10A h _{FE} :I _c -10A h _{FE} :I _c -10A | 75 75 75 75 | BEN BEN BEN BEN n WEC |

CHARACTERISTICS CHART of NEW TRANSISTORS

| | | | | Max. Ratings @ 25° C Typical Characteristics | | | | | | | |
|--|---|--------------------------------------|----------------------------|--|---------------------------------|-------------------------------|-------------------------------|--------------------------|--|--|------------------------------------|
| ТҮРЕ | USE | TYPE | | | | | T | | Gain | | MFR. See code |
| NO. | See Code Below | See Code Below | MAT | P _c (mw) | DERAT ING *C/W | Vcs | V _{CE} | f _{nβ} (mc) | PARAMETER and (condition) | VALUE | at end of chart |
| 2N702 2N703 2N1015 2N1015A 2N1015B | 2,5\(\tilde{\pi}\) 2,5\(\tilde{\pi}\) 3 3 3 | NPNMe NPNMe NPN NPN NPN | S1 S1 S1 S1 S1 | 600 600 | .70 .70 | 25 25 30 60 100 | 25 25 30 60 100 | | h _{FE} :I _c - 10ma h _{FE} :I _c - 10ma h _{fe} :I _c - 2.0A h _{fe} :I _c - 2.0A h _{fe} :I _c - 2.0A | 60 max 100max 10 min 10 min 10 min | TII TII WEST WEST WEST |
| 2N1015C 2N1015D 2N1016 2N1016A 2N1016B | 3 3 3 3 | NPN NPN NPN NPN NPN | S1 S1 S1 S1 S1 | | .70 .70 .70 .70 | 150 200 30 60 100 | 150 200 30 60 100 | | hre:Ic-2.0A hre:Ic-2.0A hre:Ic-5.0A hre:Ic-5.0A hre:Ic-5.0A hre:Ic-5.0A | 10 min 10 min 10 min 10 min 10 min | WEST WEST WEST WEST |
| 2N1016C 2N1016D 2N1031 2N1031A 2N1031B | 3 3 3,5∅ 3,5∅ 3,5∅ | NPN NPN PNP PNP PNP | S1 Ge Ge Ge | 50W 50W 50W | .70 .70 1.5 1.5 | 150 200 50 60 90 | 150 200 30 40 70 | | hfe:Ic-5.0A hfe:Ic-5.0A hfe:Ic-10A hFE:Ic-10A hFE:Ic-10A | 10 min 10 min 40 40 40 | WEST WEST BEN BEN BEN |
| 2N1031C 2N1032 2N1032A 2N1032B 2N1032C | 3,5\(\infty\) 3,5\(\infty\) 3,5\(\infty\) 3,5\(\infty\) 3,5\(\infty\) | PNP PNP PNP PNP PNP | Ge Ge Ge Ge | 50W 50W 50W 50W 50W | 1.5 1.5 1.5 1.5 | 100 50 60 ·90 100 | 80 30 40 70 80 | | h _{FE} : Ic - 10A h _{FE} : Ic - 10A | 40 75 75 75 75 | BEN BEN BEN BEN BEN |
| 2N1051 2N1078 2N1149 2N1150 2N1151 | 3 3 2 2 2 | NPNMe PNP NPNG NPNG NPNG | S1 Ge S1 S1 S1 | 600 20W 150 150 150 | 250 3.0 .840 .840 | 5.0 60 45 45 45 | 40 45 25 25 25 | 140 4.0 5.0 8.0 | $\begin{array}{c} h_{fe}: I_{E}5.0\text{ma} \\ h_{FE}: I_{C}.50\text{A} \\ h_{fe}: I_{C}1.0\text{ma} \\ h_{fe}: I_{C}1.0\text{ma} \\ h_{FE}: I_{C}10\text{ma} \end{array}$ | 18db mi: 30 min 13 24 65 | n WEC CBS TII TII |
| 2N1152 2N1153 2N1154 2N1155 2N1156 | 2 2 3 3 3 | NPNG NPNG NPNG NPNG NPNG | Si Si Si Si | 150 150 750 750 750 | .170 .170 .170 | 45 45 50 80 40 | 25 25 60 50 40 | 6.0 7.0 1.0 1.0 | hfe:Ie-1.0ma hfe:Ie-5.0ma hfe:Ie-5.0ma hfe:Ie-5.0ma hfe:Ie-5.0ma | 63 200 15 15 15 | TII TII TII TII |
| 2N1196 2N1197 2N1205 2N1320 2N1321 | 4 4 2 3 3 | DMe DMe NPN PNP NPN | S1 S1 S1 Ge Ge | 250 250 150 20W 20W | 550 550 3.0 3.0 | 40 40 20 35 35 | 40 40 20 30 30 | 45 P 75 P | $G:I_E-2ma;4.3mc$ $G:I_E-2ma;12.5m$ $h_fe:I_e-2.0ma$ $h_FE:I_e50A$ $h_FE:I_e50A$ | 26db c-22db 6 30 min 30 min | HUG HUG TRA CBS CBS |
| 2N1322 2N1323 2N1324 2N1325 2N1326 | 3 3 3 3 3 | PNP NPN PNP NPN PNP | Ge Ge Ge Ge | 20W 20W 20W 20W 20W | 3.0 3.0 3.0 3.0 3.0 | 60 60 80 80 100 | 45 45 60 60 80 | | hFE:Ic50A hFE:Ic50A hFE:Ic50A hFE:Ic50A | 30 min 30 min 30 min 30 min 30 min | CBS CBS CBS CBS |
| 2N1327 2N1328 2N1329 2N1330 2N1331 | 3 3 3 3 3 | NPN PNP NPN NPN PNP | Ge Ge Ge Ge | 20W 20W 20W 20W 20W | 3.0 3.0 3.0 3.0 3.0 | 100 35 35 60 80 | 80 30 30 45 60 | | h _{FE} : Ic50A h _{FE} : Ic50A h _{FE} : Ic50A h _{FE} : Ic50A h _{FE} : Ic50A | 30 min 30 min 30 min 30 min 30 min | CBS CBS CBS CBS |
| 2N1332 2N1333 2N1334 | 3 3 3 | NPN PNP NPN | Ge Ge Ge | 20W 20W 20W | 3.0 3.0 3.0 | 80 100 100 | 60 80 80 | | h _{FE} :I _c 50A h _{FE} :I _c 50A h _{FE} :I _c 50A | 30 min 30 min 30 min | CBS CBS CBS |

NOTATIONS Under Use

1 - Low power a-f equal to or less than 50 mw
2 - Medium power a-f > 50 mw and equal to or less than 500 mw
3 - Power > 500 mw
4 - r-f/1-f
5 - Switching and Computer

Under Type

A - Alloyed
D - Diffused or Drift
F - Fused
G - Grown
H - Hook Collector
M - Microalloy
Me - Mesa

O - Other
S - Surface Barrier
UNI - Unijunction Transistor
V - Symmetrical
Tetrode

Under Pc

O - Infinite heat sink

Under fab

• Maximum Frequency
• Figure of Merit
△: f ≪ e

Minimum

† f_T = Gain Bandwidth Product h_{fe} x f_{hfe}

CHARACTERISTICS CHART of NEW TRANSISTORS

| | | | | Max | c. Ratin | gs @ 2 | 25° C | 7 | ГурісаІ | | | | |
|--|--|---------------------------------|-------------------|----------------------------|--|---------------------------------|-----------------------------------|-----------------------------|---------------------------------|--|--------------------------------------|-----------------------------------|--------------------------------------|
| TYPE | USE | TYPE | | | | | | | | Gain | | | AFR. e code |
| NO. | See Code Below | See Code Below | MAT | P _c (mw) | DERAT- ING °C/W | V _{CB} | V _{CE} | f _{αβ} (mc) | F | PARAMETER and (condition) | VALUE | a | t end } chart } |
| 2N1385 2N1428 2N1429 2N1431 2N1432 | 3 4,5 4,5 2 2 | PNE PNE PNE NPN PNE | PO PO NA | Ge Si Si Ge Ge | 750 100 100 180 100 | 77 77 278 750 | 25 6.0 6.0 20 45 | 6.0 6.0 15 | 700 42 42 .01△ .01△ | hfe:10ma;1 hfe:Ic-1.0 hfe:Ic-1.0 hfe:IC-35 hFE:IC-2.0 | 100Mc- Oma Oma Oma 1 Oma | 8min 45 45 12 60 | TII PHI PHI SYI SYL |
| 2N1433 2N1434 2N1435 2N1437 2N1438 | 3 3 3 3 | PNF PNF PNF PNF | PA PA PA | Ge Ge Ge Ge | 35W 35W 35W 35W 35W | 2.0 2.0 2.0 3.0 3.0 | 80 80 80 100 100 | 50 50 50 80 80 | .20Ø .20Ø .20Ø | h _{FE} :2.0A h _{FE} :2.0A h _{FE} :2.0A h _{FE} :.50A h _{FE} :.50A | 3 | 0-50 0-75 -115 40 40 | CBS CBS CBS CBS CBS |
| 800 OD650 OD650B OD651 OD651A | 2,7 3\(\times\) 3 3\(\times\) 3\(\times\) | NPN PNF PNF PNF | PA PA PA | Ge Ge Ge Ge | 65 45W 45W 45W 45W | 1.0 1.0 1.0 | 60 60 60 | 25 25 40 30 | .10 .10 .10 | h _{FE} :I _c - 15 h _{FE} :I _c - 15 h _{FE} :I _c - 15 h _{FE} :I _c - 15 | 6A 10 | min | TII AEG AEG AEG AEG |
| OD652 ST9 ST29 ST35 STC389 | 3 2 2 2 3 | PNF NPN NPN NPN NPN | 1 1 1 | Ge Si Si Si Si | 45W 150 150 200 85W | 1.0 | 60 15 30 30 | 15 15 30 30 60 | 2.0 | h _{FE} :I _c -3.0 h _f e:I _c -1.0 h _f e:I _c -1.0 h _f e:I _c -1.5 | A 10 ma ma ma Ma | min 11 11 11 20 | AEG TRA TRA TRA SIL |
| STC1001 ST1026 TK41 TK42 UST10 | 3 1 2 2 5 | NPN NPN PNF PNP | PA PA | Si Si Ge Ge Ge | 50W 30 200 200 180 | 3.0 .25 .25 360 | 100 6.0 40 40 | 60 6.0 50 | 1.0 5.0 .90 1.4 | hFE:Ic-1.5 hfe:Ic-1.0 hfe:Ic-1.0 hfe:Ic-1.0 hfe:Ic-1.0 | A ma ma ma ma | 20 70 40 70 22 | SIL TRA STCB STCB UST |
| UST19 UST81 UST87 UST88 UST722 | 5 2 5 5 2 | PNP PNP PNP PNP PNP | PA PA | Ge Ge Ge Ge | 180 180 180 180 180 | 360 360 360 360 360 | | 25 25 25 25 20 | 1.5 .50 1.0 | hfe:IE-1.0 hfe:IE-1.0 hfe:IE-1.0 hfe:IE-1.0 hfe:IE-1.0 | ma ma ma ma ma | 80 90 38 80 22 | UST UST UST UST UST |
| UST760 UST761 UST762 UST763 UST764 | 2 2 2 2 2 | PNP PNP PNP PNP PNP | PA PA PA | Ge Ge Ge Ge | 160 160 160 160 160 | 400 400 400 400 400 | | 15 10 10 6.0 20 | 5.0 10 20 30 25 | hfe:IE-1.0 hfe:IE-1.0 hfe:IE-1.0 hfe:IE-1.0 hfe:IE-1.0 | ma ma ma 1 | 40 75 00 20 | UST UST UST UST UST |
| XA123 XA124 XA126 XA131 XA141 | 4,8 4,9\(\tilde{1}\) 4 4\(\tilde{1}\) 5\(\tilde{1}\) | PNP PNP PNP PNP PNP | AD AD AD | Ge Ge Ge Ge | 80 80 80 120 120 | 750 750 750 500 | 20 20 20 30 30 | | 30 30 30 100 30† | hfe:Ie-1.0 hfe:Ie-1.0 hfe:Ie-1.5 hfe:Ie-5.0 | ma ma ma ma ma | 60 60 60 60 45 | ESEB ESEB ESEB ESEB |
| XA142 XA143 XC141 XC142 XC155 XC156 | 5 [] 5 [] 3 [] 3 [] 3 [] 3 [] | PNP PNP PNP PNP PNP | AD A A A | Ge Ge Ge Ge Ge | 120 120 11W 11W 50W 50W | 1.0 1.0 1.0 | 30 30 40 60 80 100 | | 50† 75† | h _{FE} : I _e -5.0 h _{FE} : I _e -5.0 h _{fe} : I _e 70 h _{fe} : I _e 70 h _{FE} : I _c -1.0 h _{FE} : I _c -1.0 | ma ma 6 ma 6 A A | 45 45 2.5 2.5 75 | ESEB ESEB ESEB ESEB ESEB |
| NOTATIONS | | | | | | | | | | | | | |

NOTATIONS

Under Use

1 - Low power a-f equal to or less than 50 mw
2 - Medium power a-f > 50 mw and equal to or less than 500 mw
3 - Power > 500 mw
4 - r-f/i-f
5 - Switching and Computer

7- Photo 8- Mixer 9- Local Oscillator 💋 - Revised Spec.

Under Type

A - Alloyed
D - Diffused or Drift
F - Fused
G - Grown
H - Hook Collector
M - Microalloy
Me - Mesa

Me O - Other
S - Surface Barrier
UNI - Unijunction Transistor
Y - Symmetrical
E Tetrode

Under fab

* Maximum Frequency # Figure of Merit \triangle $f_{\infty}e$ | Minimum $f_{1}=$ Gain Bandwidth Product $h_{fe}\times f_{h_{fe}}$

Under Pc

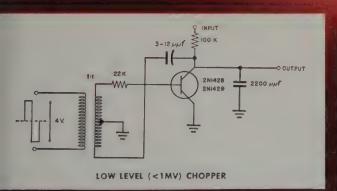
Ø - Infinite heat sink

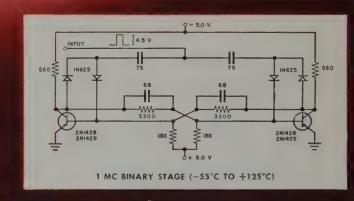
PHILCO ANNOUNCES... HIGHER FREQUENCY...HIGHER BETA with Extremely Low Ico in 2 New SILICON TRANSISTORS



SAT* 2N1428...2N1429

Stable at Temperatures up to 140° C





These two new Philco PNP Silicon Surface Alloy Transistors are designed for general purpose high frequency implifying and switching applications. They offer extermely low saturation resistance (approaching that of germanium transistors)...high f_T ...low leakage current...good inverse Beta...low offset voltage...and excelent frequency response. The combination of high Beta and low I_{CO} makes these transistors excellent for use in DC amplifiers, low level choppers and other critical control circuits. They are suitable for:

- ... high speed switches, operating at speeds up to 5 mc. ... general purpose high frequency amplifiers.
- ... DC amplifiers.
- ... high input impedance low frequency amplifiers and choppers.

These two transistors are electrical equivalents, but offer a choice of packages... the popular small TO-1 package and the standard TO-5 package. Designers of industrial control and test equipment will find that they deliver excellent performance at high ambient temperatures. Write Dept. SC-160 for complete information and application data.

*SAT ... trademark PHILCO Corporation for Surface Alloy Transistor

Absolute Maximum Ratings

| Storage Temperature—65 t | o +140° C |
|--|-----------|
| Junction Temperature | +140° C |
| Collector to Base Voltage, VCB | 6 volts |
| Collector to Emitter Voltage, VCEO | 6 volts |
| Collector Current, Ic | |
| Total Device Dissipation at 25° C (Note 2) | 100 mw |

mediately Available in Production partities... and from 1 to 99 from our local Philco Industrial Seminductor Distributor. PHILCO

LANSDALE DIVISION . LANSDALE, PENNSYLVANIA

Circle No. 16 on Reader Service Card



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components! Low frequency sound waves penetrate deep into every microscopic pore, removing all foreign matter in seconds. One versatile, low cost L&R unit cleans thousands of pellets, wafers and headers, leaving them perfectly clean, dry and ready for assembly. Write today for full data.

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Industry News

CONFERENCE CALENDAR

The Following February 1960 Meetings Are Scheduled:

Feb 3-5 PGMIL Winter Meeting, Ambassador Hotel, Los Angeles. Sponsored by PGMIL. For Information: Gordon B. Knoob, Motorola, Inc., Military Electronics Div., 1741 Ivar, Hollywood, Calif.

Feb 10-12 Solid State Circuits Conference, University of Pennsylvania, Philadelphia. Sponsored by PGCT, AIEE, University of Pa. For Information: Tudor R. Finch, Bell Telephone Labs, Murray Hill, N. J.

Feb 25-26 Scintillation Counter Symposium, Washington, D. C. Sponsored by PGNS, AIEE, AEC, NBS. For Information: George A. Morton, RCA Labs, Princeton, N. J.

Feb 25-26 Semiconductor Group, American Society For Testing Materials, Washington, D. C. For Information: J. B. Milgram, Jr., Foote Mineral Company, 18 W. Chelten Ave., Philadelphia 44, Pa. (Victor 8-4000).

RESEARCH & DEVELOPMENT

Precision needs of the military services and industry are now outstripping the availability of standards and calibration services in the radio-electronics field. Manufacturers have attempted to fill the gap by establishing procedures to calibrate their own working standards, but these standards lose much of their value if they are not calibrated in terms of national standards. In an effort to meet these urgent needs, the NBS Radio Standards Laboratory in Boulder, Colorado, is expanding its program of radio standards research and calibration services. A detailed study of polarization and conductivity in crystals of barium titanate has led to formulas that consider the presence of free charges near the domain walls. These equations explain variation in hysteresis loop shape, the dependence of conductivity on polarization, and the variation of switching time with various parameters. In conductivity studies they are investigating the tensor of directional conductivity of semiconductors such as single crystals of germanium at microwave frequencies under different physical conditions. These studies are expected to yield a better understanding of the crystal-lattice forces and processes.

A new type of infrared detector, so sensitive that it can track space satellites and detect intercontinental ballistic missiles at "extreme" distances, was announced recently by Hughes Aircraft Company. Dr. Robert M. Talley, manager of the infrared laboratory of Hughes' Santa Barbara Research Center, said the device, a copper-doped germanium

rystal, that operates at the temperature of liquid hydroen, is six times as sensitive as other existing detectors in 10 8-to-25 micron range. "Laboratory tests show that the 11 ew infrared detector responds in microseconds to very 12 nall temperature changes and makes it possible to detect 13 regets at extreme distances," Dr. Talley said. "The short 14 me constant of the detector recommends it for use in high 15 peed surveillance systems.

An automatic pilot with no moving parts is being develped by the Bendix Aviation Corporation, it was anounced in Dallas recently at the National Automatic Concol conference. New developments in solid-state electronic ircuitry now make it possible to eliminate all electronically actuated mechanical devices between the "input ensors" and "muscles," or output servos, of aircraft flight ontrol systems, according to engineers of the corporation's clipse-Pioneer division who attended the conference. The developments were described in three technical apers covering electronic switching, electronic control of light control system gains, and electronic integration and ignal filtering. They will mean the virtual elimination of uch time-honored devices as rotating shafts, gear trains, ams, motors, and relays.

A major breakthrough in long-range missile and space rehicle tracking through the use of an all solid-state, 40-MC beacon transponder system was announced reently by W. F. Joyce, Vice President in charge of the apparatus division of Texas Instruments Inc. Installed an Air Force Thor-Able Missile on September 17th, the reacon transponder system responded from 1300 miles a space to an MIT Lincoln Laboratories Millstone Radar which tracked the missile from horizon to horizon during 4 minutes of its flight. The new system is capable of 40 minutes of its flight. The new system is capable of 40 minutes of its flight, and occupies only 0.058 cubic respondence. A key factor in designing the system was the development by Texas Instruments of a new series of uhf transistors which made possible complete miniaturization of the transponder.

Custom design of microwave maser amplifiers for advanced systems applications, offering significant advanages for extremely long-range systems such as space vesicle communications and tracking, radio astronomy and round-to-ground communications via satellites, was anounced recently by Hughes Aircraft Company. Hughes cientists said that amplifier noise temperatures of less han 10° Kelvin are now possible in the 1-to-15 KMc band or amplifiers having gains and band-widths typically beween 20 and 30 db and 5 to 30 Mc, respectively. Thus it s possible, they said, to achieve overall receiver noise emperatures, not including the noise output of the anenna, of 10° Kelvin. This contrasts with the value of 1500° Kelvin for the noise temperature of a good conventional nicrowave receiver having an 8 db noise figure. An important advance is the development of multiple-cavity nasers in which each cavity consists of a silver-plated uby crystal, they said. The operation of this type of ampliier is analogous to that of a synchronously tuned multipleavity filter having a power gain in each section. The addiion of a second cavity to a conventional single-cavity naser increases the band-width from 5 Mc to 18 Mc when he overall gain is adjusted to 26 db in each case. A third avity provides a small additional improvement, as is expected from the theory for the behavior of such circuits.

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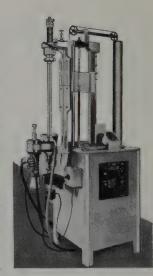


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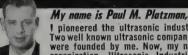
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MARKET

Distributors

National Semiconductor Corporation of Danbury, Conn., has opened a western regional office in El Segundo, Cal.

Clevite Transistor Products, Waltham, Mass., has named the following two new distributors: Semiconductor Specialists Inc., Chicago, Ill., who will serve Illinois, Michigan and Indiana. Burnstein-Applebee Co., Kansas City, Mo., who will serve Kansas, Iowa and Missouri.

Hughes Aircraft Company has opened four new regional sales offices for its semiconductor division. These offices are located in Orlando, Fla., San Diego, Cal., Englewood, Col., and Silver Spring, Md.

Motorola's Semiconductor Products Division has opened a new district sales office in Detroit for the marketing areas in Michigan and Northern Ohio.

Expansions

Hoffman Electronics Corporation has opened its \$2 million Hoffman Semiconductor Center in El Monte, Cal. This new unit will house the headquarters of the Semiconductor Division which has been moved from Evanston, Ill. The Evanston unit will be expanded as a manufacturing base for Hoffman Zener diodes and other control regulators.

Clevite Transistor Products, Waltham, Mass., started construction on a \$4.1 million dollar plant expansion program which is scheduled to be completed next June. The new building will have 165,000 square feet of laboratory, production and office space. It is planned to add 1,500 engineers, production workers and office personnel when the unit is completed.

Hughes Aircraft Company, Culver City, Cal., expects to begin production of semiconductors and other components, next fall, in a new \$1 million plant to be built in Glenrothes, Scotland, by 1962. The company expects to employ 500 people at Glenrothes.

The regional office of Texas Instruments in Chicago has been relocated and combined with its newly acquired Metals and Control Corporation.

Radio Corporation of America has realigned the organization of its Semiconductor and Materials Division in Sommerville, N.J., to include four product departments: Entertainment Semiconductor Products, Industrial Semiconductor Products, Computer Products and Micromodules. The division's marketing department will handle the combined marketing and sales for all product lines.

Financial

Tang Industries, Waltham, Mass., has recently offered 160,000 common shares of stock for sale at \$3 per share. This firm was organized last May and is engaged in the production and distribution of semiconductor materials and devices.

The Board of Directors of Philco Corporation has issued their regular quarterly dividend of 9334 cents per share on the company's preferred stock, and 25 cents per share on the common

Transitron, Wakefield, Mass., recently sold 1,000,000 shares of common stock to the public for \$36 per share.

Clevite Corporation has reported a net income, for the first nine months of its current fiscal year, of more than double that of a year ago. For this period a net income of \$4,811,654 earned \$2.51 per share as against \$2,116,792 and \$1.08 per share last year.

Tung-Sol Electric Inc., for the 39 week period ending in September has reported an increase in sales and profits over last year. This year's figures are: Sales \$53,088,119, Profits \$2,109,654; as against last year's figures of: Sales \$43,002,356, Profits \$1,768,922.

Industro Transistor Corporation, New York reported a net profit of \$128,656, which is equal to 24 cents per share for the three months period ending September 30.

NEWS...

Accurate Specialties Company, Inc., Woodside, N.Y., releasing eir first quarterly report since their public offering in June 59, report sales of \$218,308 with a net profit before federal inme taxes of \$14,400. The company has an unfilled order backing for semiconductor preforms and components of \$212,000 as imparred with \$65,000 a year ago.

Texas Instruments has reported that sales and earnings for the third quarter of this year are the highest in the history the company. Net earnings for this period was 89 cents per formmon share as against 44 cents per common share for the tame period in 1958.

| Period | 1959 | 1958 |
|--------------|---------------|--------------|
| nird quarter | \$46,700,000 | \$21,867,000 |
| ine months | \$140,899,000 | \$64,056,000 |
| | Earr | nings |
| Period | 1959 | 1958 |
| ird quarter | \$3,572,000 | \$1,448,000 |
| ine months | \$9,877,000 | \$3,591,000 |
| | | |

rices

Raytheon Company has announced price reductions of 5 to 35% n 23 types of transistors. The 35% price reduction applies to our PNP germanium devices; 2N658, 2N660-62. Several different ypes of silicon resistors have been reduced up to 20%. The ve percent reduction applies to prices of 11 germanium transistors used in audio and radio receiver applications.

General Electric Company, Syracuse, N.Y., has four new high requency NPN silicon transistors in production. These transistors are designed for general purpose amplifier and switching use. Il have a minimum alpha cutoff frequency rating of 15 mc. In targe quantities prices range from \$5.90 each for the 2N1276 in 14.80 each for the 2N1279.

ales

The Commerce Department reports that the sale of semiconuctor devices for the first half of 1959 surpasses the dollar alue of all other electronic components except receiving tubes, the estimated sale of semiconductors for this period was #177.2 nillion which is slightly over \$4\% of the \$188.1 million sale of receiving tubes. Semiconductor shipments during this period overe more than double those of the same period last year, while receiving tube shipments increased only 5\%. Approximately 76\% of the semiconductors sold went into non-military se.

The EIA reports that the factory sales of transistors alone or the first nine months of 1959 has reached 57,910,513 units as ompared with 30,387,277 during the same period of 1958. Sales uring September reached an all time monthly record of 8,652,526 s against 5,076,443 during September 1958. Sales during Septemer alone were more than double the number of units sold uring the entire calendar year 1955.

uppliers

Anchor Metals Inc., N.Y., producers of solders and fluxes has stablished a new firm, Anchor Alloys Inc., which will specialize the manufacture of precious alloys for use in producing cansistors, diodes and other semiconductor devices.

Semimetals, N.Y., has reduced its price on doped single crystal ermanium from \$650 to \$629 a kilo. Crystals are available from 000 dislocations per cm² down to 2,000 dislocations per cm².

Accurate Specialties Co., Inc., N.Y., has formed a subsidiary ligh Purity Metals, Inc., to specialize in the production of raw naterials used in semiconductor devices. The new company will be normarket indium gallium and other metals in ingot form in urities up to 99.999%.

Consolidated Mining and Smelting Company of Montreal, anada has announced a reduction in price of their Special esearch Grade Indium from \$22 to \$16 per troy ounce. In uantities of 200 troy ounces or over the new price is \$14.50 per troy ounce.



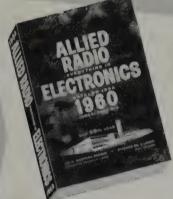
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NEW SERVICE NOW AVAILABLE

Beginning with this issue, the sales department of SEMICONDUCTOR PRODUCTS is making a new source of information available to all firms interested in being kept up to date on materials or equipment for producing semiconductor devices. If you wish to receive all new literature on silicon, germanium, chemicals, machinery, or other such materials, circle #99 on the reader-service card. Your name will be placed on a special list which will be forwarded to all such suppliers. As these suppliers have news available in their field, you'll be notified by them immediately. This service is restricted to firms manufacturing semiconductor devices or firms contemplating entering into production within 120 days.

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New

Products

Selenium Rectifier "Flat"

A new miniature selenium rectifier bridge assembly, 1/5 to 1/10 the size of conventional devices of its kind, and "packaged" for maximum ease of mounting in a wide range of commercial electronic products, is now available in production quantities from the Selenium Division of Radio Receptor Company, Inc. subsidiary of General Instrument Corporation. Designed to operate directly off line voltage, and rated 155 vrms maximum at 90 ma d.c., it combines four selenium elements in a package only 13/16" x 7/8" x 15/32".

Circle 102 on Reader Service Card



Fused Silicon Diodes

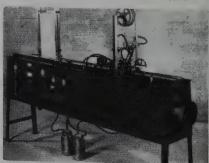
Fused silicon diodes, types 1N645 to 1N649, with lower reverse leakage have been developed and are in production at Hughes Aircraft Company's semiconductor division. The units have a power dissipation rating (at 25° C) of 600 mW, putting them in the medium power classification. Peak inverse voltage (at -65° to +150° C) varies from 225 volts for type 1N645 up to 600 volts for type 1N649. The remaining types are rated at 100 volt intervals. Minimum average rectified forward current is 400 mA at 25° centigrade derated to 150 mA at 150° C.

Circle 77 on Reader Service Card

Automatic Spraying Machine

Conforming Matrix Corporation has announced the development of a completely automatic machine for rapidly applying coating compounds to small articles such as electrical and electronic components. Among its uses are the accurate encapsulating of diodes with sprayable coating materials at a rate of 4000 per hour. A resinous composition, such as an epoxy compound, can be used to completely form a light-tight seal for selenium diodes provided the coating material is sprayable.

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Mechanical Washer

The development of a small portable mechanical mask washing machine has been announced by Conforming Matrix Corporation. Model W-1500-S effectively washes masks up to 10" x 10" in a matter of seconds, cleaning them by violent agitation of the solvent. Motivation is by an air motor requiring from 2 to 7 C.F.M. The solvent tank has a capacity of approximately 7 gallons. Installation is made by connecting a 14" air hose to the motor.

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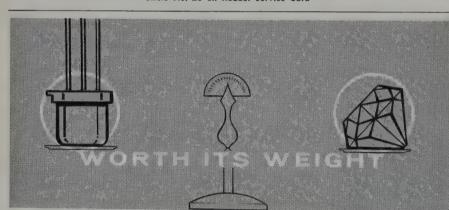
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| and SWITCHING | 2N425 thru 2N428 | 3 17 | 12 | 30 | -20 -12 | | | | | | | |
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New Packaging

Precision components and solder preforms for the electronic and semiconductor industries are now protected from distortion and other damage in shipment by a new package devised by Alpha Metals. This new package is one of several such improvements designed to insure receipt of parts in condition for use and thus help the manufacturer increase his semiconductor yield. Another Alpha development is the packaging of semiconductor device materials in gases or liquids to prevent oxidation and necessary cleaning prior to use.

Circle 86 on Reader Service Card



Silicon Transistor

Four new high frequency NPN silicon transistors for use in military and industrial equipment have been announced by the General Electric Company. They have a minimum alpha cutoff frequency rating of 15-megacycles. Collector to base voltage ratings on the new line is 40-volts. The temperature range of the transistors is from -65°C to +200°C.

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Silicon Solar Cells

Diffused-junction silicon solar cells announced by Texas Instruments Incorporated are now commercially available in a rectangular configuration, measuring one by two by 0.05 centimeters, both in single units and shingle arrays. The units possess a high degree of mechanical ruggedness and when formed into shingle arrays are guaranteed to resist a minimum static load of 16 ounces per contact without rupture.

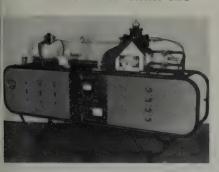
Circle 82 on Reader Service Card



Zone Refiner

Model Z-82 zone melting apparatus, introduced by Materials Research Corporation, is controlled by a completely new automatic program drive invented in the MRC laboratories. It makes it possible to perform zone refining, zone leveling or crystal pulling without constant attendance at the machine. The MRC Program Drive will turn off automatically after a preset number of passes; can be set for speeds from 0.10 to 18" per hour; has a quick return of 2" per second. Completely equipped with vacuum system.

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New Aluminas

J. T. Baker Chemical Company has developed four high-purity, finely divided alpha and gamma aluminas. Each type is controlled within a narrow range of particle size. The alpha aluminas vary from 0.02 to 0.4 microns and from 99.7% min. to 99.96% min. Al₂O₃. The gamma aluminas vary from 0.002 to 0.1 microns and from 99.7% min. to 99.96% min. Al₂O₃. In addition, J. T. Baker can produce a wide range of other micron sizes and purities depending upon customer requirements.

Circle 85 on Reader Service Card

Sonic Energy Cleaning Systems

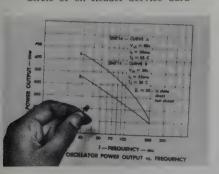
Newly revised Bendix Sonic Energy Cleaning systems have been announced. They use substantially smaller electronic generators and provide improved levels of sonic energy cleaning efficiency, while precluding noise and transducer cooling problems. The cleaners are accompanied by new coordinated units for rinsing, drying and filtering.

Circle 94 on Reader Service Card

VHF Silicon Mesa Transistors

Texas Instruments Incorporated two new silicon mesa transistors, 2N715 and 2N716, are capable of a guaranteed minimum power output of 500 milliwatts at 70 megacycles. These devices will deliver approximately 50 milliwatts at 200 megacycles. They have a guaranteed beta spread of 10 to 50 and a collector reverse voltage of 50 and 70 volts respectively. Collector reverse current at 25°C is 0.5 microamps maximum and 50 microamps maximum at 150°C. Temperature limits are at -65°C and 175°C.

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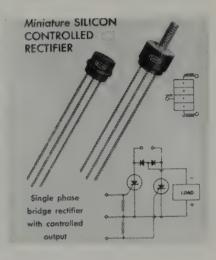
CERAMIC-METAL ASSEMBLIES CORP. P.O. Box A-328 Latrobe, Pennsylvania Phone: Latrobe, Keystone 9-1757

Circle No. 29 on Reader Service Card

Silicon Controlled Rectifiers

Precise power control of loads up to 300 watts with extremely low losses can be achieved reliably with a new line of miniature silicon controlled rectifiers in production at Solid State Products, Inc. At 100° C these units control up to one ampere (continuous) per cell with an input signal level of only 2 mA. Switching efficiency on the order of 98% is typical. At 2 amperes, the maximum drop is 2.5 volts. Minimum heat sink requirements with peak recurrent ratings to 30 amperes are afforded with low internal dissipation, operating over a temperature range of -65° C to +150° C.

Circle 100 on Reader Service Card



Gas-Tight Tube Furnace

The Pereny Equipment Company announced the addition to their "MT" series line, a new Gas-Tight Electric Tube Furnace for work requiring temperatures up to 2800 degrees F. It incorporates a 5" I.D. impervious mullite tube, with siliconcarbide heating elements spaced equidistant around it, and providing a 30" long hot zone with 3 separate zone controls for wide range, precision temperature control. Separate transformers, on each of 3 phases, are of the voltage regulating type with 36 (fine to coarse) taps.

Circle 97 on Reader Service Card

High Vacuum Pumping Station
A new 4" High Vacuum Pumping Sta-A flew 4 High vacuum r tamping Station featuring pump down speed of 5 x 10⁻⁶ mmHg in 45 seconds, blanked port, and an ultimate pressure of less than 5 x 10⁻⁷ mmHg. is available from Veeco Vacuum Corporation. VS-400 is offered with a choice of forepumps and gauges. "Modular" in design, it permits additional equipment to be incorporated if and when required, i.e., base plate, base plate accessories, bell jar, power supplies, etc.
Circle 83 on Reader Service Card

High Power Zeners

U. S. Semiconductor Products has developed a new high power Zener diode with standard tolerance of 5% in single units. Space and weight are saved, while power dissipation up to 35 watts is attained with proper heat sink. Zener voltages range from 8.2 to 100 volts at 500 to 50 ma. Zener or dynamic impedance is low, and breakdown is abrupt over the whole Zener voltage range. Matched co-efficients of expansion, plus the diffused silicon junction, provide great resistance to vibration, mechanical and thermal shock. Performance is reliable under the most adverse environmental conditions.

Circle 90 on Reader Service Card

Portable Tape Recorder

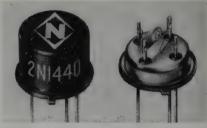
Now available from Ercona Corp., is the Stuzzi Magnette, a fully transistorized, the Stuzzi Magnette, a funly transistorized, battery operated, completely portable broadcast quality tape recorder. Operates over 100 hours on 4 flashlight batteries; will record up to 2 hours on single 4" reel of tape. Weighs 8 pounds including batteries. The self-contained High-Flux Loud Speaker System provides superior tone quality for music, dictation, or conference recording even under the most adverse conditions, in any position. Com-pletely vibration proof, incorporates a modern-design Amplifier system embodying 7 transistors and 2 diodes.

Circle 103 on Reader Service Card



Silicon Alloy Transistors
A new line of silicon alloy transistors A new line of silicon alloy transform for military and industrial electronic ap-plications has been introduced by National Semiconductor Corporation. Type numbers 2N1440, 2N1441, and 2N1442 are specifically designed for small signal applications. Features include: device dissipation at elevated temperatures 100 mw at 125°C in free air; guaranteed maximum current gain and maximum collector cutoff current at 150°C.

Circle 101 on Reader Service Card



Lead Straightening & Taping Machine

Universal Instruments offers a fully automatic method of reel packing axial lead electronic components. Machine is adaptable to either lead taping or body taping, is readily adjustable for any body length or body diameter within the limits of the model design, is electrically operated and is equipped with variable speed control. It can be operated with or without an interliner for lead protection and for taping or straightening independently if desired. Will accommodate pick-up reels up to 16" in diameter and can be equipped with an automatic counting device. Machine can also be fed from other production line operations.

Circle 79 on Reader Service Card

Straightening Machine Attachment

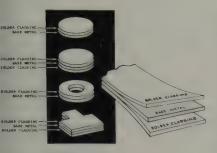
The Bulk Feed Attachment with Hopper for Universal Lead Straightening Machines will feed axial lead compo-nents from a bulk or boxed condition into an alining baffle type hopper and is supplied with variable speed control. It is a modular unit and can be used independent of other equipment. It will operate with any axial lead component that can be chute fed. Production rate is in the 8000 per hour bracket.

Circle 78 on Reader Service Card

older Clad Base Metal Stampings

Strips of base metals such as nickel, ovar, molybdenum steel and others are ow being clad on one or both sides with in-lead solders, silver, gold and related lloys through a bonding process devel-ped by Alloys Unlimited, Inc. Where urity is critical, as in semiconductor evices, new refining techniques enable alloys Unlimited to supply clad metal tampings in the purity and dimensional olerances dictated by the application.

Circle 80 on Reader Service Card



99.999% Pure Aluminum Spheres

A process in the manufacture of tiny aluminum and alloy spheres has recently been announced by Semi-alloys, Inc. This new technique eliminates contamination inherent in punching and rolling operations by producing virtually perfect spheres with diameters from .001 to .125 inches, within critical tolerances of one ten thousandth of an inch.

Circle 98 on Reader Service Card



Military-Type Transistor

A new germanium switching transistor for use mainly in missiles and supersonic aircraft is being placed in production by the Bendix Aviation Corporation. The 2N1120 is particularly useful for dc-dc converters in high-performance aircraft and missiles. The unit has a maximum collector current rating of 10 amperes, and a maximum collector-emitter voltage rating of 70 volts. It will dissipate 45 watts at a mounting base temperature of 25 degrees C.

Circle 89 on Reader Service Card

Cadmium Electrode Transistors

Philco's Lansdale division announced an increased power dissipation capacity Micro Alloy Diffused-base Transistor (MADT). The new development involves the use of cadmium electrodes instead of indium electrodes. Cadmium's higher melting point (321°C) and thermal conductivity (4-to-1 better than indium) extends high reliability operation to increased dissipation levels. The new 2N501A and 2N502A transistors with cadmium electrodes can withstand overload power levels in excess of 200 milliwatts without catastrophic destruction.

Circle 93 on Reader Service Card

Microminiature Incandescent Lamp

An incandescent lamp, so small it can pass through the eye of a needle, is being produced by Sylvania Lighting Products. The Mite-T-Lite has immediate applications in transistorized circuits in missiles, computers and electrone systems. The body of the lamp is cylindrical with a nominal diameter of .040 inches. Nominal body length is 0.125 inches. The lamp leads are platinum in a diameter of 0.005 inches. The filament is 0.00025 inch tungsten wire of approximately 30 turns.

Circle 96 on Reader Service Card



Vacuum Oven

Specifically designed by Electric Hot-pack for high temperature, low pressure drying and production line processing of transistors and other electronic parts. Unit is available in a choice of temperature ranges, from ambient to 200°C or 300°C. Vacuum is to 1 micron. Cabinet flanges allow easy attachment to dry box systems. Silicone door gasket insures positive vacuum seal; is reversible for double life. Double door design permits loading and unloading from opposite sides of the chamber for steady work flow; provides for removal of components or parts directly into a dry atmosphere.

Circle 87 on Reader Service Card

Silicon Computer Diodes

A new line of extremely low capacitance, very fast recovery silicon computer diodes has been announced by Pacific Semiconductors, Inc. with the introduction of the 1N925 through 1N928 series. The new subminiature diodes are characterized by maximum inverse capacitance of 4.0 $\mu\mu$ at zero voltage and typical inverse capacitance of 1.1 $\mu\mu$ at 10 volts. Maxaimum recovery time is 20K at 0.15 microseconds switching from 5mA to -10 volts.

Circle 95 on Reader Service Card

Transistorized Inverter

Varo Mfg. has produced a 500 VA static inverter for airborne applications. Operating from 28 VDC power, the Model 4312 produces both single and three phase power. The single phase output voltage is regulated to $\pm 5\%$ for input and load changes. A phase adapter converts a portion of the single phase output to three phase power for operation of gyros.

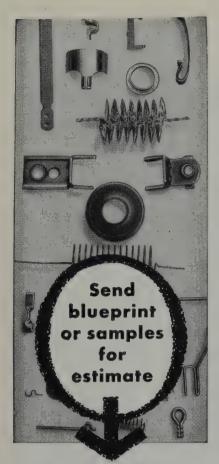
Circle 84 on Reader Service Card

Silicon Mesa Transistors

Rheem Semiconductor Corp., NPN, double diffused Silicon Mesa Transistors have exceptionally fast switching time, as low as 25 milli-microseconds. Saturation resistance is typically 5 ohms. These units are designed to meet the most rigid military specifications. They are available now in the JEDEC TO-5 package.

Circle 105 on Reader Service Card





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PERSONNEL NOTES

Dr. Theodore S. Benedict has been appointed New Products Manager for the Electronic Chemicals Division of Merck & Co., Inc. He comes to Merck from Bell Laboratories, where he initially was engaged in basic research and later in technical and professional development work. In his new position Dr. Benedict will be responsible for technological liaison and market development of new semi-conductor compounds and of new applications for existing materials.

Tom Ciochetti has been appointed to the position of Sales Manager of Dallons Semiconductors, a division of Dallons Laboratories, Inc. The semiconductor division is located at 5066 Santa Monica Blvd., Los Angeles 29, California. He will be responsible for marketing activities in connection with Dallons' line of solid state devices. His background includes a BSEE from the University of Arizona and post graduate work in special instruments and rectifier cathodic protection.

Radio Receptor Company, subsidiary of General Instrument Corporation has announced three key appointments and promotions: Ralph Mendel has been named General Manager of the new Advanced Development Laboratory at Westbury, N.Y.; Arnold M. Wolf, has joined Radio Receptor as Vice President of its Engineering Products Division at Brooklyn, N.Y.; Seymour D. Gurian, has been named Vice President in charge of Military Marketing.

Harry E. Schauwecker is the newly elected President of Valor Instruments, Inc., Gardena, California. Previously, as Director of New Products Development, he was responsible for the development of the expanding line of transistorized instruments. Prior to joining Valor, Mr. Schauwecker was a transistor specialist at Gilfillan Brothers Inc. and Bell Telephone Laboratories. A lecturer in Engineering at U.C.L.A., he has taught an advanced course on Transistor Applications for several years.

Three Hughes Aircraft Company executives have been appointed to managerial positions. David A. Hill was named manager of the semiconductor division of Hughes Products Group. Lloyd H. Scott was appointed manager of Santa Barbara Research Center, a Hughes subsidiary. L. James Levisee was named director of materiel, general office. Hill formerly held the Santa Barbara Research managership; Scott had been director of engineering change management, and Levisee previously served as semiconductor division manager.

John P. McKenna has been appointed to the new post of Assistant to the President, LEL, Inc., Copiague, New York. Mr. McKenna was Contract Administrator at Airborne Instrument Laboratories, Division of Cutler-Hammer, Inc. for the past six years.



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Confidential Listings

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Sarkes Tarzian, Inc., Bloomington, Inliana, has appointed Reincke, Meyer & 'inn, Chicago, as advertising agency for ts Semiconductor Division and its new Magnetic Tape Division. The appointment ecame effective on January 1, 1960.

Election of Richard A. Campbell as rice president in charge of operations of Pacific Semiconductors, Inc., was an-counced recently by Dr. Harper Q. North, president. Mr. Campbell, who has served s manager of the Engineering Departnent since 1956 and has been associated with PSI since its inception in 1954, will be responsible for engineering, manufacuring, reliability and sales department unctions. He succeeds Warren B. Hayes, who has joined the PSI parent company, Chompson Ramo Wooldridge.

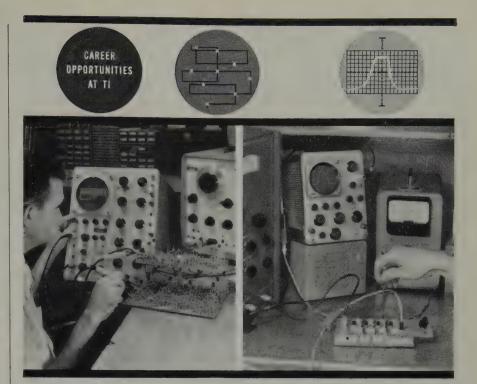
Austin Herbst has been appointed senor engineer in the solar methods departnent of Hoffman Electronics Corporaion's Semiconductor Division, El Monte, Calif., Dr. Morton B. Prince, division vice president-research and development announced recently. Mr. Herbst comes to Hoffman from Plas Kem Electronics, Burbank, Calif. He will be responsible for plastic encapsulation techniques for solar energy converters. He holds a Bachelor of Science degree in chemistry from Iowa State University.

A new organization structure, designed to meet current and future sales and operational requirements of the RCA Semiconductor and Materials Division, has been announced including the following new appointments. Thomas R. Hays, Manager, Marketing Department. Norval H. Green, Manager, Entertainment Semiconductor Products Department. Kenneth M. McLaughlin, Manager, Computer Products and Materials Department. Barnes V. Dale, Manager, Micromodule Department.

Donald F. Christensen has been named Assistant Manager, Electrical Section, Product Engineering, according to T. A. Kauppi, Manager of the Dow Corning Product Engineering Laboratories. Mr. Christoners a University of Michigan Christensen, a University of Michigan electrical engineer, joined Dow Corning in 1951. He has been actively engaged in the developments that have given silicone materials a leading place in insulation in the electrical and electronic industries.

Eugene L. Spencer has become administration manager for Fairchild Semiconductor Corp., Mountain View, Calif.
Before joining Fairchild, he was manager of administrative planning for the
Research Department of Lockheed Missile and Space Division, Palo Alto. Mr. Spencer graduated from the University of California in 1949 with a B.A. degree economics. In 1957 he received his M.B.A. degree in industrial management from the University of Southern California.

Fred Nelson Hurst of Brookside Farm, Lisbon Falls, Maine, has been named plant engineer for Raytheon Company's Semiconductor Division plant now under construction at Lewiston, Maine. Prior to joining Raytheon in August he had served as plant engineer with Stowe-Woodward Inc. A naval officer during World War II, Mr. Hurst is a member of the American Society of Tool Engineers.



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Circle No. 34 on Reader Service Card

New Literature

A data sheet on Bendix' new 2N297A military-type transistor, which has been designed to meet the specification MIL-T-19500/36A (SigC) is now available. 4-page sheet gives complete specifications with illustrations.

Circle 120 on Reader Service Card

Mucon Corporation announces a new bulletin describing the "Narrow-Caps" series of Subminiature Ceramic Capacitors especially designed for 1/10" modular spacing in printed circuitry, and other tight packages. Gives capacitance values in five stock sizes, Tolerance Temperature range, etc.

Circle 121 on Reader Service Card

Informative 4-page, two-color brochure on special line of Blue M Electric Company equipment, headed "Blue M Ultratemp Ovens," has been announced. Attention is directed to units such as Recirculating Ovens, Miniature Batch Ovens, Mechanical Convection Ovens, and the entire Ultra-Temp Series. Bulletin includes complete construction details, voltages, prices and sizes of units available.

Circle 122 on Reader Service Card

Varo Mfg. Co., Inc., has compiled a brochure with their latest designs in static inverters. Plus an introduction into the theory of static inverters, this brochure gives the reader a concise look at single and three phase inverters. The type of voltage regulation and frequency control are also discussed.

Circle 123 on Reader Service Card

Engineering Bulletin 1004 deals with Ohmite Manufacturing Company's new, straight-cylindrical, wet-electrolytic, sintered tantalum slug capacitor. This unit is significantly smaller than Ohmite's longer established "hat-shaped" styles. Nevertheless, it offers the same range of capacitance and voltage.

Circle 124 on Reader Service Card

Electronic Research Associates, Inc. announces the availability of a new four page technical bulletin which provides full descriptive information on the company's newly introduced line of miniaturized, high current, solid state power packs. The technical bulletin provides background descriptive material on transistor regulators as well as detailed technical data on these high current solid state units.

Circle 125 on Reader Service Card

A new technical booklet on microwave diodes has been made available by Sylvania Electric Products Inc. The 12-page booklet contains complete electrical and mechanical data on all microwave diodes manufactured by Sylvania as well as a replacement guide to nearly 200 widely-used diode types.

Circle 127 on Reader Service Card

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Model CS-111

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For transistor circuitry in servo-mechanisms, hearing aids, radios, telephones

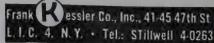


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For further information and catalog call or write today



Cicle No. 36 on Reader Service Card

A new brochure describing a 2" High Vacuum Station achieving pressures of less than 5 x 10-6 mm Hg quickly is available from Veeco Vacuum Corporation. It describes in detail the performance, data and specifications of this unit which features an 85 liter per second, air cooled diffusion pump and the Veeco RG 3 ultra-stable ionization gauge and two station Thermocouple gauge control.

Circle 128 on Reader Service Card

A revised brochure, "General Plate Products," 3rd edition, 10 pp., describes the scope of Texas Instruments' Metals & Controls Div. line including solid and clad base metals, solid and clad precious metals, thermostat metals, electrical contacts, and the company's "industrial" metals: profile rolled strip, manganese age-hardening alloys, copper-cored glass sealing alloy wires, solid and clad reactor metals, clad metals for semiconductor applications and aluminum-iron alloys. The last three categories of industrial metals and copper-base Aliron are included for the first time in the 3rd edition.

Circle 129 on Reader Service Card

A four-page, two-color folder on predetermining counters has been issued by Veeder-Root Inc., describing and illustrating several of the major types of mechanical, electromagnetic, and photo-electric counters incorporating the predetermining feature. This class, or family of counters permits the operator to preselect a desired number of pieces, turns, strokes, lengths, or other units, simply by setting the desired number on the face of the instrument.

Circle 134 on Reader Service Card

"The Design and Usage of Miniature Pulse Transformers" a new comprehensive catalogue published by PCA Electronics, Inc., covers history of low-level pulse transformers, their chief differences compared to other transformer types, methods of measurement and theory of application. Also included is data on pulse transformer equivalent circuit, transformer polarization, methods of degaussing a core, manufacturing procedures, style and packaging.

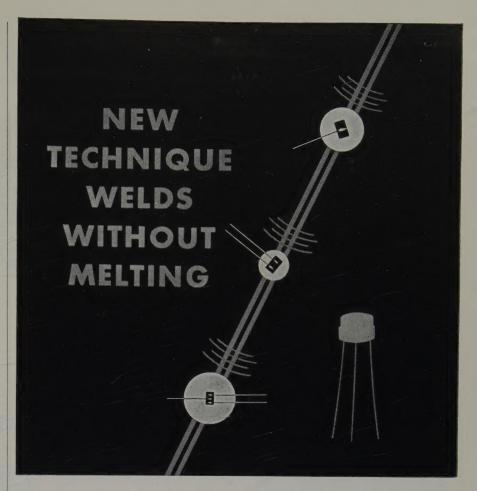
Circle 130 on Reader Service Card

The SIE Transistorized Power Inverter, Model TPI-3, designed for power inversion in any airborne environment, is described and illustrated in a bulletin which outlines its specifications, features, and includes a simplified circuit diagram. Southwestern Industrial Electronics Co., a division of Dresser Industries, Inc.

Circle 131 on Reader Service Card

A new 17-page booklet which discusses applications of new and recently developed semiconductor diodes is available on request from Microwave Associates. "Applications of New and Recently Developed Diodes" was written by Dr. Arthur Uhlir, Jr. It covers such topics as varactor characteristics and measurements, varactor computers, silicon mesa computer diodes, the Esaki tunnel diode and thermoelectric devices. The booklet was prepared as a supplement to Microwave Associates' brochure "VARACTORS," with particular emphasis on the use of varactors as modulators and harmonic generators.

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Here are three semiconductor components — 1, 2, and 3 wire — using SONOWELD, the ultrasonic welding tool, to join aluminum or gold leads to silicon or germanium.

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The 100-watt SONOWELD unit, designed specifically for welding small semiconductor components, is one of a family of ultrasonic metal-joining units for industrial and military applications. See bulletin offer below.

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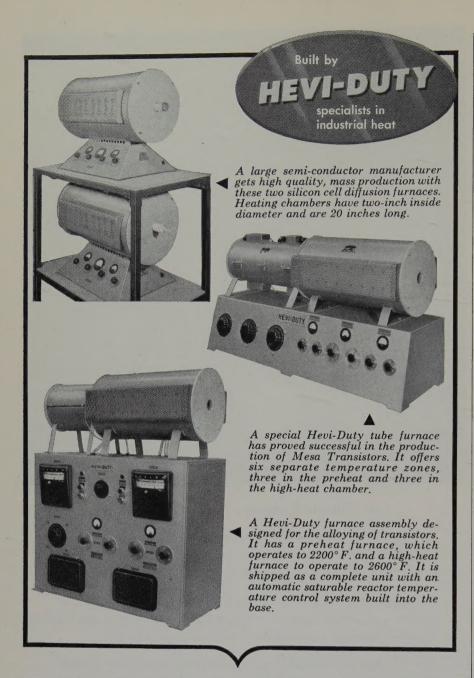
BULLETIN GIVES FULL DETAILS



Shows typical welds. Lists many combinations of dissimilar metals that have been welded ultrasonically with SONOWELD equipment. Tells how SONOWELD equipment is engineered to meet your production requirements. Ask for Bulletin 118.

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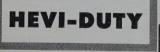
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Precise temperature selection and control . . . excellent uniformity . . . multiple-zone heating — these factors account for the consistently high quality of transistors and semi-conductors processed in Hevi-Duty furnaces.

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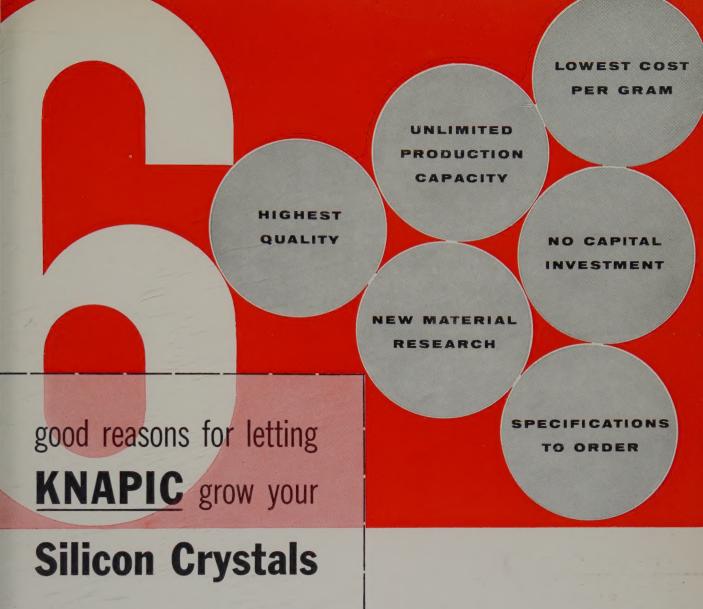
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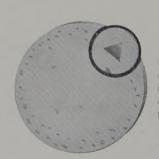
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Made by electrochemical manufacturing techniques, Sprague Micro-Alloy Transistors are uniformly reliable and very reasonably priced.

Write for complete engineering data sheets to Sprague Electric Company, 467 Marshall Street, North Adams, Massachusetts.

*Sprague Type 2N393 micro-alloy transistors are fully licensed under Philco patents. All Sprague and Philco transistors having the same type numbers are manufactured to the same specifications and are fully interchangeable. You have two sources of supply when you use micro-alloy transistors!



| 211000 | | |
|------------------|------|------|
| | Min. | Тур. |
| h _{FE} | 20 | 95 |
| f _{max} | 40 | 60 |

SPRAGUE COMPONENTS:

TRANSISTORS • RESISTORS • MAGNETIC COMPONENTS
CAPACITORS • INTERFERENCE FILTERS • PULSE NETWORKS
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